



Installation Manual

Generator Set

QSX15-G9 Engine with PCC 2.3, 3.3, and 3.3 MLD

DFEJ (Spec P)

DFEK (Spec P)

Table of Contents

1. IMPORTANT SAFETY INSTRUCTIONS	1
1.1 Warning, Caution, and Note Styles Used in This Manual	1
1.2 General Information	1
1.2.1 General Safety Precautions	2
1.3 Generator Set Safety Code	5
1.3.1 Generator Set Operating Areas	5
1.3.2 Moving Parts Can Cause Severe Personal Injury or Death	6
1.3.3 Positioning of Generator Set.....	6
1.3.4 Positioning of Generator Set - Open Sets	6
1.4 Electrical Shocks and Arc Flashes Can Cause Severe Personal Injury or Death.....	6
1.4.1 Locking the Generator Set Out of Service	7
1.4.2 AC Supply and Isolation.....	8
1.5 Fuel and Fumes Are Flammable	9
1.5.1 Spillage	9
1.5.2 Fluid Containment.....	9
1.5.3 Do Not Operate in Flammable and Explosive Environments	9
1.6 Exhaust Gases Are Deadly.....	9
1.6.1 Exhaust Precautions	10
1.7 Earth Ground Connection	10
1.8 Decommissioning and Disassembly	11
2. INTRODUCTION.....	13
2.1 About This Manual	13
2.1.1 Additional Installation Manual Information	13
2.2 Schedule of Abbreviations	14
2.3 Related Literature	15
2.3.1 Further Information - Literature	16
2.4 After Sales Services.....	16
2.4.1 Maintenance.....	16
2.4.2 Warranty.....	16
3. SYSTEM OVERVIEW	19
3.1 Generator Set Identification	19
3.1.1 Nameplate.....	19
3.2 Generator Set Rating	19
3.3 Derating Factors	19
3.4 Generator Set Components.....	20
3.4.1 Engine Components.....	22
3.5 System Options.....	23
3.5.1 Introduction	23
3.5.2 Battery Charger.....	23
3.5.3 Day Tank.....	23

3.5.4 Enclosures	23
3.5.5 Heaters.....	24
3.5.6 Pyrometers - Engine Exhaust	25
3.5.7 Relays	26
3.5.8 Seismic Installation Requirements.....	26
4. INSTALLATION OVERVIEW	27
4.1 Application and Installation	27
4.2 Safety Considerations.....	27
4.3 Seismic Installations	27
4.4 Standby Heating Devices.....	28
4.5 Product Modifications.....	28
5. SPECIFICATIONS	29
5.1 Generator Set Specifications	29
5.2 Engine Fuel Consumption.....	30
6. INSTALLING THE GENERATOR SET	31
6.1 Transportation.....	31
6.2 Location	32
6.3 Moving the Generator Set.....	33
6.3.1 Rigging Instructions.....	34
6.4 Mounting	36
6.5 Access to Generator Set.....	36
6.6 Vibration Isolator Installation and Adjustment Procedure	36
7. MECHANICAL CONNECTIONS	39
7.1 Fuel System.....	39
7.1.1 Fuel Return Restrictions (or Pressure) Limit.....	40
7.1.2 Fuel Line Connections	40
7.1.3 Engine Fuel Connections.....	41
7.1.4 Supply Tank	41
7.1.5 Fuel Inlet Pressure/Restriction Limit	42
7.1.6 Day Tank.....	42
7.1.7 Fuel Transfer Pump	43
7.2 Exhaust System	46
7.3 Ventilation and Cooling.....	49
7.4 Vents and Ducts.....	50
7.5 Dampers	50
7.6 Air Inlet and Outlet Openings.....	51
7.7 Heavy Duty Air Cleaner	53
7.7.1 Heavy Duty Air Cleaner Installation	53
7.8 Breakerless Conductor Connections	56
7.8.1 Overload and Short Circuit Protection of Generator	56
7.8.2 AmpSentry Labels.....	56
7.8.3 AmpSentry Protective Relay Time-Over Current Characteristic Curve	58
7.8.4 Coordination of Protective Devices.....	60

8. DC CONTROL WIRING	61
8.1 Guidelines for Customer Connections to the Control System	61
8.1.1 Digital Connections	62
8.1.2 Relay Connections	62
8.2 PowerCommand 2.x Customer Connections.....	62
8.2.1 Configurable Outputs	62
8.2.2 Remote Start	62
8.2.3 Configurable Inputs	63
8.2.4 Remote Emergency Stop	63
8.3 Customer Relays	63
8.3.1 Location of Customer Relays.....	63
9. AC ELECTRICAL CONNECTIONS	65
9.1 Transfer Switch	66
9.2 Alternator Voltage Connections	67
9.3 Load Connections	68
9.3.1 Generator Set Load Cable Installation.....	68
9.3.2 Cabling through Non-Ferrous Gland Plates.....	68
9.3.3 Cabling through Ferrous Gland Plates	68
9.3.4 Distribution Cables	68
9.4 Load Balancing	69
9.5 Fuel Transfer Pump Installation.....	69
9.5.1 Fuel Transfer Pump Control AC Connections	69
9.6 Current Transformers.....	71
9.6.1 Current Transformer Installation Requirements.....	71
9.7 Coolant Heater.....	71
9.7.1 Coolant Heater Installation.....	71
9.8 Alternator Heaters	73
9.8.1 Alternator Heater Connection	73
9.9 Control Box Heater	73
9.9.1 Control Box Heater Installation	73
9.10 Oil Heaters	74
9.10.1 Oil Pan Heater Installation	74
9.11 Battery Commissioning	75
9.11.1 Safety Precautions	76
9.11.2 Pre-Commissioning Procedure	77
9.11.3 Filling the Battery with Electrolyte.....	77
9.11.4 Charging - Commissioning	77
9.11.5 Connecting the Battery to the Generator Set.....	78
9.11.6 Electrolyte - Specific Gravity and Temperature	78
9.12 Battery Charger.....	80
9.12.1 Battery Charger - 15 Amp/12 Volt and 12 Amp/24 Volt.....	80
9.13 Grounding	82
10. PRE-START PREPARATION.....	85
10.1 Initial Pre-Start Checks	85
10.2 Electrical System	86

10.3 Battery Connections.....	86
10.4 Site-Specific Configuration.....	87
10.5 Starting.....	87
11. INSTALLATION CHECKLIST	89
11.1 Checklist	89
12. MANUFACTURING FACILITIES	91
12.1 How to Obtain Service	91
12.1.1 Locating a Distributor	91
APPENDIX A. OUTLINE DRAWINGS	93
A.1 Outline Drawing Index	95
A.2 Generator Set Outline Drawing	96
A.3 Outline Drawing - Exhaust Connector, Air Cleaner.....	100
APPENDIX B. CUSTOMER CONNECTIONS	103
B.1 Wiring Diagrams with PowerCommand 2300 Control and 3300 Control	105
B.2 Options Wiring Diagram	119
APPENDIX C. ALTERNATOR RECONNECT DRAWING	123
C.1 Reconnect Drawing for HC Alternator.....	125
APPENDIX D. SEISMIC REQUIREMENTS.....	127
D.1 Seismic Installation Instructions	129

1 IMPORTANT SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS. This manual contains important instructions that should be followed during installation and maintenance of the generator set and batteries.

Safe and efficient operation can be achieved only if the equipment is properly operated and maintained. Many accidents are caused by failure to follow fundamental rules and precautions.

1.1 Warning, Caution, and Note Styles Used in This Manual

The following safety styles and symbols found throughout this manual indicate potentially hazardous conditions to the operator, service personnel, or equipment.

DANGER

Indicates a hazardous situation that, if not avoided, will result in death or serious injury.

WARNING

Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

CAUTION

Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates information considered important, but not hazard-related (e.g., messages relating to property damage).

1.2 General Information

This manual should form part of the documentation package supplied by Cummins with specific generator sets. In the event that this manual has been supplied in isolation, please contact your authorized distributor.

NOTICE

It is in the operator's interest to read and understand all warnings and cautions contained within the documentation relevant to the generator set, its operation and daily maintenance.

1.2.1 General Safety Precautions

WARNING

Hot Pressurized Liquid

Contact with hot liquid can cause severe burns.

Do not open the pressure cap while the engine is running. Let the engine cool down before removing the cap. Turn the cap slowly and do not open it fully until the pressure has been relieved.

WARNING

Moving Parts

Moving parts can cause severe personal injury.

Use extreme caution around moving parts. All guards must be properly fastened to prevent unintended contact.

WARNING

Toxic Hazard

Used engine oils have been identified by some state and federal agencies to cause cancer or reproductive toxicity.

Do not ingest, breathe the fumes, or contact used oil when checking or changing engine oil. Wear protective gloves and face guard.

WARNING

Electrical Generating Equipment

Incorrect operation can cause severe personal injury or death.

Do not operate equipment when fatigued, or after consuming any alcohol or drug.

WARNING

Toxic Gases

Substances in exhaust gases have been identified by some state and federal agencies to cause cancer or reproductive toxicity.

Do not breathe in or come into contact with exhaust gases.

WARNING

Combustible Liquid

Ignition of combustible liquids is a fire or explosion hazard which can cause severe burns or death.

Do not store fuel, cleaners, oil, etc., near the generator set.

WARNING

High Noise Level

Generator sets in operation emit noise, which can cause hearing damage.

Wear appropriate ear protection at all times.

⚠ WARNING**Hot Surfaces**

Contact with hot surfaces can cause severe burns.

The unit is to be installed so that the risk of hot surface contact by people is minimized. Wear appropriate PPE when working on hot equipment and avoid contact with hot surfaces.

⚠ WARNING**Electrical Generating Equipment**

Incorrect operation and maintenance can result in severe personal injury or death.

Make sure that only suitably trained and experienced service personnel perform electrical and/or mechanical service.

⚠ WARNING**Toxic Hazard**

Ethylene glycol, used as an engine coolant, is toxic to humans and animals.

Wear appropriate PPE. Clean up coolant spills and dispose of used coolant in accordance with local environmental regulations.

⚠ WARNING**Combustible Liquid**

Ignition of combustible liquids is a fire or explosion hazard which can cause severe burns or death.

Do not use combustible liquids like ether.

⚠ WARNING**Automated Machinery**

Accidental or remote starting of the generator set can cause severe personal injury or death.

Isolate all auxiliary supplies and use an insulated wrench to disconnect the starting battery cables (negative [-] first).

⚠ WARNING**Fire Hazard**

Materials drawn into the generator set are a fire hazard. Fire can cause severe burns or death.

Make sure the generator set is mounted in a manner to prevent combustible materials from accumulating under the unit.

⚠ WARNING**Fire Hazard**

Accumulated grease and oil are a fire hazard. Fire can cause severe burns or death.

Keep the generator set and the surrounding area clean and free from obstructions. Repair oil leaks promptly.

⚠ WARNING**Fall Hazard**

Falls can result in severe personal injury or death.

Make sure that suitable equipment for performing tasks at height are used in accordance with local guidelines and legislation.

⚠ WARNING**Fire Hazard**

Materials drawn into the generator set are a fire hazard. Fire can cause severe burns or death.

Keep the generator set and the surrounding area clean and free from obstructions.

⚠ WARNING**Pressurized System**

Pressurized systems can rupture/leak which can result in severe personal injury or death.

Use appropriate lock out/tag out safety procedures to isolate from all energy sources before performing any service tasks. Use PPE.

⚠ WARNING**Confined Areas**

Confined spaces or areas with restricted access or potential to entrap can cause severe personal injury or death.

Use appropriate lock out/tag out safety procedures to isolate from all energy sources. Use PPE. Follow site specific lone worker protocols/permits to work.

⚠ CAUTION**Manual Handling Heavy Objects**

Handling heavy objects can cause severe personal injury.

Use appropriate lifting equipment and perform tasks with two people where doing so would make completion of the task safe.

⚠ CAUTION**Power Tools and Hand Tools**

Tools can cause cuts, abrasions, bruising, puncture injuries.

Only trained and experienced personnel should use power tools and hand tools. Use PPE.

⚠ CAUTION**Sharp Edges and Sharp Points**

Projecting corners/parts may cause cuts, abrasions and other personal injury.

Use PPE. Be aware of sharp edges and corners/sharp points. Cover/protect them.

NOTICE

Keep multi-type ABC fire extinguishers close by. Class A fires involve ordinary combustible materials such as wood and cloth. Class B fires involve combustible and flammable liquid fuels and gaseous fuels. Class C fires involve live electrical equipment. (Refer to NFPA No. 10 in the applicable region.)

NOTICE

Before performing maintenance and service procedures on enclosed generator sets, make sure the service access doors are secured open.

NOTICE

Stepping on the generator set can cause parts to bend or break, leading to electrical shorts, or to fuel leaks, coolant leaks, or exhaust leaks. Do not step on the generator set when entering or leaving the generator set room.

NOTICE

Remove fuel from subbase fuel tank before conducting any hot work.

NOTICE

The generator set must be installed so that access is restricted to only qualified service personnel, who have been instructed of the reasons for the restrictions applied to the location, and about any precautions that must be taken. Access to the generator set must be through the use of a special tool, lock and key, or other means of security, and must be controlled by the authority responsible for the location.

1.3 Generator Set Safety Code

Before operating the generator set, read the manuals and become familiar with them and the equipment. Safe and efficient operation can be achieved only if the equipment is properly operated and maintained. Many accidents are caused by failure to follow fundamental rules and precautions.

⚠ WARNING***Electrical Generating Equipment***

Incorrect operation and maintenance can result in severe personal injury or death.

Read and follow all Safety Precautions, Warnings, and Cautions throughout this manual and the documentation supplied with the generator set.

1.3.1 Generator Set Operating Areas

⚠ WARNING***Ejected Debris***

Debris ejected during destructive failure can cause serious injury or death by impact, severing or stabbing.

Do not to stand alongside the engine or alternator while the generator set is running.

- Operators must not stand alongside the engine or alternator while the generator set is running, unless the risks of doing so have been assessed and adequate mitigation steps have been taken.
- If there are operation/maintenance procedures that require spending time alongside the generator set when it is running, take every precaution to perform these tasks safely. Keep time spent performing these tasks to a minimum.

- Be aware of the product environment. Other equipment may be in operation or energized in the surrounding area.

1.3.2 Moving Parts Can Cause Severe Personal Injury or Death

- Keep hands, clothing, and jewelry away from moving parts.
- Before starting work on the generator set, disconnect the battery charger from its AC source, then disconnect the starting batteries using an insulated wrench, negative (–) cable first. This will prevent accidental starting.
- Make sure that fasteners on the generator set are secure. Tighten supports and clamps; keep guards in position over fans, drive belts, etc.
- Do not wear loose clothing or jewelry in the vicinity of moving parts or while working on electrical equipment. Loose clothing and jewelry can become caught in moving parts.
- If any adjustments must be made while the unit is running, use extreme caution around hot manifolds, moving parts, etc.

1.3.3 Positioning of Generator Set

The generator set should be placed on level ground with adequate open space around it. The immediate area around the generator set should be free of any flammable material.

NOTICE

Access or service doors must be closed and locked before repositioning, and they must remain locked during transportation and siting.

NOTICE

The generator set is capable of operating at inclines of up to +/- 2.5 degrees.

1.3.4 Positioning of Generator Set - Open Sets

The area for positioning the set should be adequate and level, and the area immediately around the set must be free of any flammable material.

1.4 Electrical Shocks and Arc Flashes Can Cause Severe Personal Injury or Death

WARNING

Electric Shock Hazard

Voltages and currents present an electrical shock hazard that can cause severe burns or death. Contact with exposed energized circuits with potentials of 50 Volts AC or 75 Volts DC or higher can cause electrical shock and electrical arc flash. Refer to standard NFPA 70E or equivalent safety standards in corresponding regions for details of the dangers involved and for the safety requirements.

Guidelines to follow when working on de-energized electrical systems:

- Use proper PPE. Do not wear jewelry and make sure that any conductive items are removed from pockets as these items can fall into equipment and the resulting short circuit can cause shock or burning. Refer to standard NFPA 70E for PPE standards.
- De-energize and lockout/tagout electrical systems prior to working on them. Lockout/Tagout is intended to prevent injury due to unexpected start-up of equipment or the release of stored energy. Please refer to *Locking the Generator Set Out of Service* section for more information.
- De-energize and lockout/tagout all circuits and devices before removing any protective shields or making any measurements on electrical equipment.
- Follow all applicable regional electrical and safety codes.

Guidelines to follow when working on energized electrical systems:

NOTICE

It is the policy of Cummins Inc. to perform all electrical work in a de-energized state. However, employees or suppliers may be permitted to occasionally perform work on energized electrical equipment only when qualified and authorized to do so and when troubleshooting, or if de-energizing the equipment would create a greater risk or make the task impossible and all other alternatives have been exhausted.

NOTICE

Exposed energized electrical work is only allowed as per the relevant procedures and must be undertaken by a Cummins authorized person with any appropriate energized work permit for the work to be performed while using proper PPE, tools and equipment.

In summary:

- Do not tamper with or bypass interlocks unless you are authorized to do so.
- Understand and assess the risks - use proper PPE. Do not wear jewelry and make sure that any conductive items are removed from pockets as these items can fall into equipment and the resulting short circuit can cause shock or burning. Refer to standard NFPA 70E for PPE standards.
- Make sure that an accompanying person who can undertake a rescue is nearby.

1.4.1 Locking the Generator Set Out of Service

Before any work is carried out for maintenance, etc., the generator set must be immobilized. Even if the generator set is put out of service by pressing the **Off** switch on the operator panel, the generator set cannot be considered safe to work on until the engine is properly immobilized, as detailed in the following procedures.

NOTICE

Refer also to the engine specific Operator Manual. This manual contains specific equipment instructions that may differ from the standard generator set.


1.4.1.1 Immobilizing for Safe Working

To immobilize the generator set:

1. Press the **Off** mode switch on the operator panel to shut down the generator set.

2. Press the **Emergency Stop button**. This prevents the generator set starting, regardless of the Start signal source and provides an additional safety step for immobilizing the generator set.

NOTICE

When the **Emergency Stop button** is pressed, the operator panel indicates a **Shutdown condition**. The red **Shutdown status LED**  illuminates and a message is displayed.

NOTICE

This condition is stored in the **Fault History**.

3. As an additional precaution, thoroughly ventilate the plant room before disconnecting any leads.
4. Isolate and lock off the supply to the heater, where fitted.
5. Isolate and lock off the supply to the battery charger, where fitted.
6. Isolate the fuel supply to the engine.
7. Using an insulated wrench, disconnect the negative (–) cable first on the starting batteries and control system batteries (if separate).
8. Fit warning notices at each of the above points to indicate Maintenance in Progress – Plant Immobilized for Safe Working.

1.4.2 AC Supply and Isolation

NOTICE

Local electrical codes and regulations (for example, *BS EN 12601:2010 Reciprocating internal combustion engine driven generating sets*) may require the installation of a disconnect means for the generator set, either on the generator set or where the generator set conductors enter a facility.

NOTICE

The AC supply must have the correct over current and earth fault protection according to local electrical codes and regulations. This equipment must be earthed (grounded).

It is the sole responsibility of the customer to provide AC power conductors for connection to load devices and the means to isolate the AC input to the terminal box; these must comply with local electrical codes and regulations. Refer to the wiring diagram supplied with the generator set.

The disconnecting device is not provided as part of the generator set, and Cummins accepts no responsibility for providing the means of isolation.

1.4.2.1 AmpSentry

Generator sets with PC 3.3 control utilize AmpSentry™ protective relay which includes integral AC protective functions for the alternator and conductors, if conductors are rated for operation at a minimum of 100% of the generator nameplate rating.

1.5 Fuel and Fumes Are Flammable

Fire, explosion, and personal injury or death can result from improper practices.

- Do not fill fuel tanks while the engine is running unless the tanks are outside the engine compartment. Fuel contact with hot engine or exhaust is a potential fire hazard.
- Do not permit any flame, cigarette, pilot light, spark, arcing equipment, or other ignition source near the generator set or fuel tank.
- Fuel lines must be adequately secured and free of leaks. Fuel connection at the engine should be made with an approved flexible line. Do not use copper piping on flexible lines as copper will become brittle if continuously vibrated or repeatedly bent.
- Make sure all fuel supplies have a positive shutoff valve.
- Make sure the battery area has been well-ventilated prior to servicing near it. Lead-acid batteries emit a highly explosive hydrogen gas that can be ignited by arcing, sparking, smoking, etc.

1.5.1 Spillage

Any spillage that occurs during fueling, oil top-off, or oil change must be cleaned up before starting the generator set.

1.5.2 Fluid Containment

NOTICE

Where spillage containment is not part of a Cummins supply, it is the responsibility of the installer to provide the necessary containment to prevent contamination of the environment, especially water courses and sources.

If fluid containment is incorporated into the bedframe, it must be inspected at regular intervals. Any liquid present should be drained out and disposed of in line with local health and safety regulations. Failure to perform this action may result in spillage of liquids which could contaminate the surrounding area.

Any other fluid containment area must also be checked and emptied, as described above.

1.5.3 Do Not Operate in Flammable and Explosive Environments

Flammable vapor can cause an engine to over speed and become difficult to stop, resulting in possible fire, explosion, severe personal injury, and death. Do not operate a generator set where a flammable vapor environment can be created, unless the generator set is equipped with an automatic safety device to block the air intake and stop the engine. The owners and operators of the generator set are solely responsible for operating the generator set safely. Contact your authorized Cummins distributor for more information.

1.6 Exhaust Gases Are Deadly

- Provide an adequate exhaust system to properly expel discharged gases away from enclosed or sheltered areas, and areas where individuals are likely to congregate. Visually and audibly inspect the exhaust system daily for leaks per the maintenance schedule. Make sure that exhaust manifolds are secured and not warped. Do not use exhaust gases to heat a compartment.
- Make sure the unit is well ventilated.

1.6.1 Exhaust Precautions

WARNING

Hot Exhaust Gases

Contact with hot exhaust gases can cause severe burns.

Wear personal protective equipment when working on equipment.

WARNING

Hot Surfaces

Contact with hot surfaces can cause severe burns.

The unit is to be installed so that the risk of hot surface contact by people is minimized. Wear appropriate PPE when working on hot equipment and avoid contact with hot surfaces.

WARNING

Toxic Gases

Inhalation of exhaust gases can cause asphyxiation and death.

Pipe exhaust gas outside and away from windows, doors, or other inlets to buildings. Do not allow exhaust gas to accumulate in habitable areas.

WARNING

Fire Hazard

Contaminated insulation is a fire hazard. Fire can cause severe burns or death.

Remove any contaminated insulation and dispose of it in accordance with local regulations.

The exhaust outlet may be sited at the top or bottom of the generator set. Make sure that the exhaust outlet is not obstructed. Personnel using this equipment must be made aware of the exhaust position. Position the exhaust away from flammable materials - in the case of exhaust outlets at the bottom, make sure that vegetation is removed from the vicinity of the exhaust.

The exhaust pipes may have some insulating covers fitted. If these covers become contaminated they must be replaced before the generator set is run.

To minimize the risk of fire, make sure the following steps are observed:

- Make sure that the engine is allowed to cool thoroughly before performing maintenance or operation tasks.
- Clean the exhaust pipe thoroughly.

1.7 Earth Ground Connection

The neutral of the generator set may be required to be bonded to earth ground at the generator set location, or at a remote location, depending on system design requirements. Consult the engineering drawings for the facility or a qualified electrical design engineer for proper installation.

NOTICE

The end user is responsible to make sure that the ground connection point surface area is clean and free of rust before making a connection.

NOTICE

The end user is responsible for making sure that an earthing arrangement that is compliant with local conditions is established and tested before the equipment is used.

1.8 Decommissioning and Disassembly

NOTICE

Decommissioning and disassembly of the generator set at the end of its working life must comply with local guidelines and legislation for disposal/recycling of components and contaminated fluids. This procedure must only be carried out by suitably trained and experienced service personnel. For more information contact your authorized distributor.

This page is intentionally blank.

2 Introduction

WARNING

Hazardous Voltage

Contact with high voltages can cause severe electrical shock, burns, or death.

Make sure that only a trained and experienced electrician makes generator set electrical output connections, in accordance with the installation instructions and all applicable codes.

WARNING

Electrical Generating Equipment

Faulty electrical generating equipment can cause severe personal injury or death.

Generator sets must be installed, certified, and operated by trained and experienced persons in accordance with the installation instructions and all applicable codes.

2.1 About This Manual

The purpose of this manual is to provide the users with accurate, general information. It is for guidance and assistance with recommendations for correct and safe procedures. Cummins cannot accept any liability whatsoever for problems arising as a result of following recommendations in this manual.

The information contained within the manual is based on information available at the time of going to print. In line with Cummins policy of continuous development and improvement, information may change at any time without notice. The users should therefore make sure that before commencing any work, they have the latest information available. The latest version of this manual is available on QuickServe Online (<https://quickserve.cummins.com>).

Users are respectfully advised that, in the interests of good practice and safety, it is their responsibility to employ competent persons to carry out any installation work. Consult your authorized distributor for further installation information. It is essential that the utmost care is taken with the application, installation, and operation of any engine due to their potentially hazardous nature. Careful reference should also be made to other Cummins literature. A generator set must be operated and maintained properly for safe and reliable operation.

For further assistance, contact your authorized distributor.

2.1.1 Additional Installation Manual Information

The purpose of this manual is to provide the Installation Engineer with sound, general information for the installation of the generator set. Refer to the Generator Set Operator Manual for additional information which must also be read before operating the set.

This manual provides installation instructions for the generator set models listed on the front cover. This includes the following information:

- Mounting Recommendations - for fastening the generator set to a base and space requirements for normal operation and service.
- Mechanical and Electrical Connections - covers most aspects of the generator set installation.
- Prestart - checklist of items or procedures needed to prepare the generator set for operation.
- Installation Checklist - reference checks upon completion of the installation.

This manual does not provide application information for selecting a generator set or designing the complete installation. If it is necessary to design the various integrated systems (fuel, exhaust, cooling, etc.), additional information is required. Review standard installation practices. For engineering data specific to the generator set, refer to the Specification and Data Sheets. For application information, refer to Application Manual T-030, "Liquid Cooled Generator Sets." To find this manual online:

1. Go to powersuite.cummins.com
2. Click on "Login" on the Home page.
3. Click on "Library".
4. Click on "Technical Documents".
5. Click on "Technical information".
6. Click on "Liquid Cooled Genset Application Manual".

2.2 Schedule of Abbreviations

This list is not exhaustive. For example, it does not identify units of measure or acronyms that appear only in parameters, event/fault names, or part/accessory names.

ABBR.	DESCRIPTION	ABBR.	DESCRIPTION
AC	Alternating Current	LED	Light-emitting Diode
AMP	AMP, Inc., part of Tyco Electronics	LTS	Long Term Storage
ANSI	American National Standards Institute	LVRT	Low Voltage Ride Through
ASOV	Automatic Shut Off Valve	MFM	Multifunction Monitor
ASTM	American Society for Testing and Materials (ASTM International)	Mil Std	Military Standard
ATS	Automatic Transfer Switch	MLD	Masterless Load Demand
AVR	Automatic Voltage Regulator	NC	Normally Closed
AWG	American Wire Gauge	NC	Not Connected
CAN	Controlled Area Network	NFPA	National Fire Protection Agency
CB	Circuit Breaker	NO	Normally Open
CE	Conformité Européenne	NWF	Network Failure
CFM	Cubic Feet per Minute	OEM	Original Equipment Manufacturer
CGT	Cummins Generator Technologies	OOR	Out of Range
CMM	Cubic Meters per Minute	OORH / ORH	Out of Range High
CT	Current Transformer	OORL / ORL	Out of Range Low
D-AVR	Digital Automatic Voltage Regulator	PB	Push Button
DC	Direct Current	PCC	PowerCommand® Control
DEF	Diesel Exhaust Fluid	PGI	Power Generation Interface
DPF	Diesel Particulate Filter	PGN	Parameter Group Number

ABBR.	DESCRIPTION	ABBR.	DESCRIPTION
ECM	Engine Control Module	PI	Proportional/Integral
ECS	Engine Control System	PID	Proportional / Integral / Derivative
EMI	Electromagnetic interference	PLC	Programmable Logic Controller
EN	European Standard	PMG	Permanent Magnet Generator
EPS	Engine Protection System	PPE	Personal Protective Equipment
E-Stop	Emergency Stop	PT	Potential Transformer
FAE	Full Authority Electronic	PTC	Power Transfer Control
FMI	Failure Mode Identifier	PWM	Pulse-width Modulation
FRT	Fault Ride Through	RFI	Radio Frequency Interference
FSO	Fuel Shutoff	RH	Relative Humidity
Genset	Generator Set	RMS	Root Mean Square
GCP	Generator Control Panel	RTU	Remote Terminal Unit
GND	Ground	SAE	Society of Automotive Engineers
LCT	Low Coolant Temperature	SCR	Selective Catalytic Reduction
HMI	Human-machine Interface	SPN	Suspect Parameter Number
IC	Integrated Circuit	SWL	Safe Working Load
ISO	International Organization for Standardization	SW_B+	Switched B+
LBNG	Lean-burn Natural Gas	UL	Underwriters Laboratories
LCD	Liquid Crystal Display	UPS	Uninterruptible Power Supply
		VPS	Valve Proving System

2.3 Related Literature

Before any attempt is made to operate the generator set, the operator should take time to read all of the manuals supplied with the generator set, and to familiarize themselves with the warnings and operating procedures .

CAUTION

A generator set must be operated and maintained properly if you are to expect safe and reliable operation. The Operator manual includes a maintenance schedule and a troubleshooting guide.

The relevant manuals appropriate to your generator set are also available, the documents below are in English:

- Operator Manual for DFEJ and DFEK with PC 2.3 (A063S745)
- Operator Manual for DFEJ and DFEK with PC 3.3 (A063S749)
- Operator Manual for DFEJ and DFEK with PC 3.3 MLD (A063S752)
- Installation Manual for DFEJ and DFEK with PC 2.3, 3.3, and 3.3 MLD (A063S744)

- Service Manual for DFEJ and DFEK with PC 2.3 (A063S746)
- Service Manual for DFEJ and DFEK with PC 3.3 and 3.3 MLD (A063S750)
- Controller Service Manual for PC 2.3 (0900-0666)
- Controller Service Manual for PC 3.3 and PC 3.3 MLD (0900-0670)
- Engine Operation & Maintenance Manual for QSX15 Engine (5504567)
- Alternator Service Manual for HC Alternator (0900-9904)
- Specification and Data Sheet
- *Application Manual T-030: Liquid Cooled Generator Sets*
- Parts Manual for DFEJ and DFEK with QSX15 Engine (A040G238)
- Standard Repair Times - CH Family (A034H046)
- Global Commercial Warranty Statement (A028U870)

2.3.1 Further Information - Literature

Contact your authorized distributor for more information regarding related literature for this product.

2.4 After Sales Services

Cummins offers a full range of maintenance and warranty services.

2.4.1 Maintenance

 **WARNING**

Electrical Generating Equipment

Incorrect operation and maintenance can result in severe personal injury or death.

Make sure that only suitably trained and experienced service personnel perform electrical and/or mechanical service.

For expert generator set service at regular intervals, contact your local distributor. Each local distributor offers a complete maintenance contract package covering all items subject to routine maintenance, including a detailed report on the condition of the generator set. In addition, this can be linked to a 24-hour call-out arrangement, providing year-round assistance if necessary. Specialist engineers are available to maintain optimum performance levels from generator sets. Maintenance tasks should only be undertaken by trained and experienced technicians provided by your authorized distributor.

2.4.2 Warranty

For details of the warranty coverage for your generator set, refer to the Global Commercial Warranty Statement listed in the Related Literature section.

In the event of a breakdown, prompt assistance can normally be given by factory trained service technicians with facilities to undertake all minor and many major repairs to equipment on site.

Extended warranty coverage is also available.

For further warranty details, contact your authorized service provider.

NOTICE

Damage caused by failure to follow the manufacturer's recommendations will not be covered by the warranty. Please contact your authorized service provider.

2.4.2.1 Warranty Limitations

For details of the warranty limitations for your generator set, refer to the warranty statement applicable to the generator set.

This page is intentionally blank.

3 System Overview

This section provides an overview of the generator set.

3.1 Generator Set Identification

Each generator set is provided with a nameplate similar to that shown below. The nameplate provides information unique to the generator set.

3.1.1 Nameplate

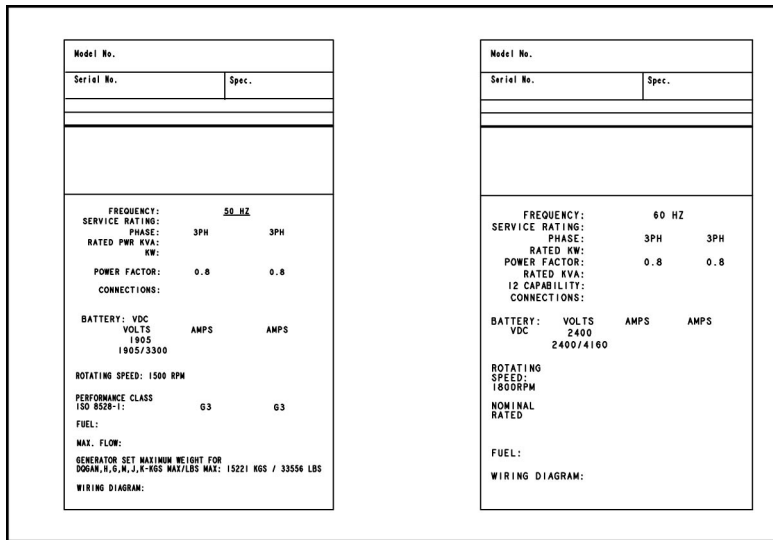


FIGURE 1. TYPICAL GENERATOR SET NAMEPLATE

3.2 Generator Set Rating

For details of the generator set rating, refer to the generator set nameplate. For operation at temperatures or altitudes above those stated on the nameplate, a derate may be necessary.

3.3 Derating Factors

TABLE 1. DFEJ DERATING FACTOR

Application	Derating Factor
Prime	Generator set may be operated up to 2682 m (8800 ft) at 40 °C (104 °F) without derate. For sustained operation above these conditions derate by 3.2% per 300 m (1000ft) and 16.6% per 10 °C (18 F).
Standby	Generator set may be operated up to 2926 m (9600 ft) at 40 °C (104 °F) without derate. For sustained operation above these conditions derate by 3.0% per 300 m (1000ft) and 9.5% per 10 °C (18 F).

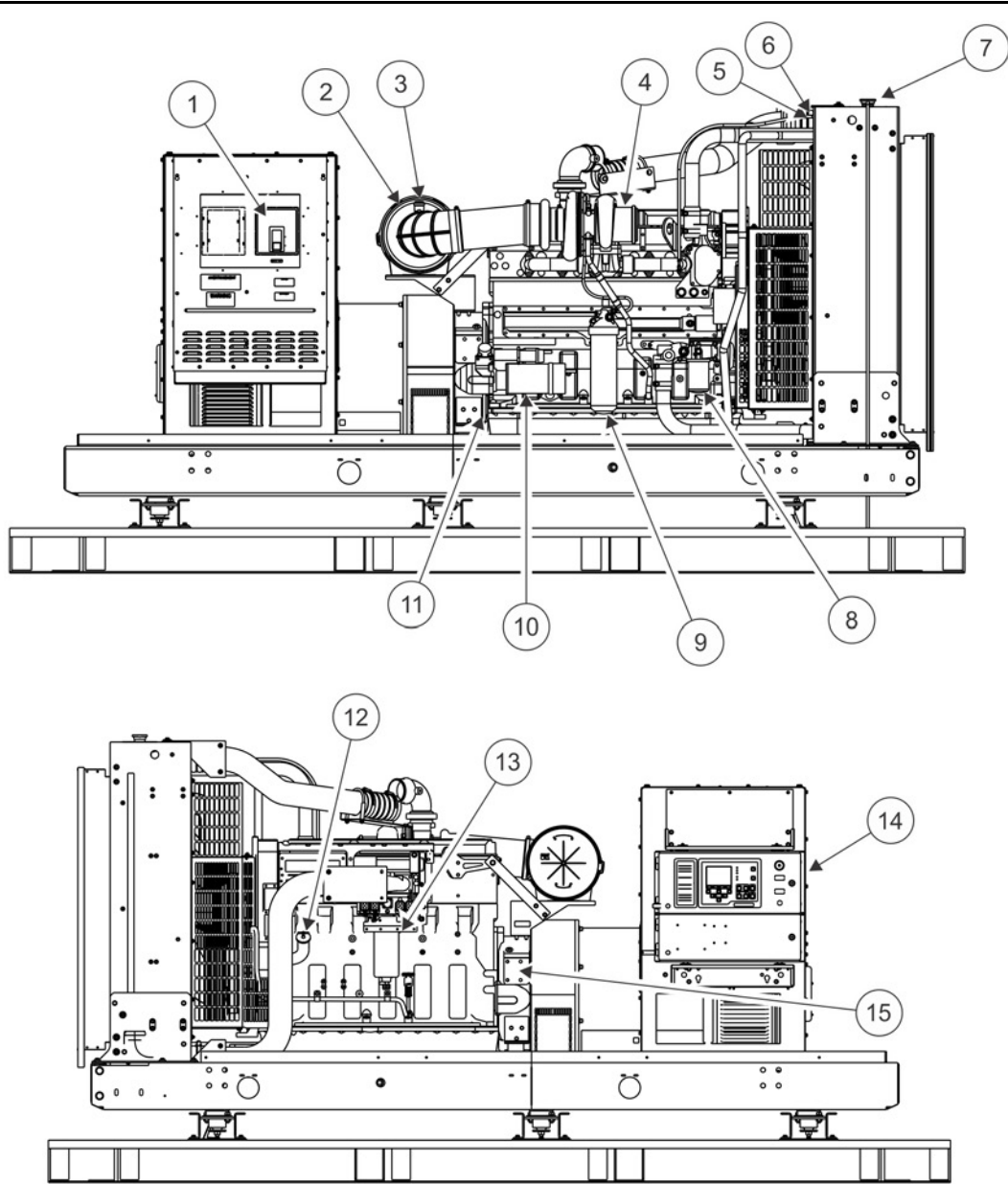
TABLE 2. DFEK DERATING FACTOR

Application	Derating Factor
Prime	Generator set may be operated up to 1585 m (5200 ft) at 40 °C (104 °F) without derate. For sustained operation above these conditions derate by 3.2% per 300 m (1000ft) and 16.6% per 10 C (18 °F).
Standby	Generator set may be operated up to 1524 m (5000 ft) at 40 °C (104 °F) without derate. For sustained operation above these conditions derate by 3.0% per 300 m (1000ft) and 9.5% per 10 C (18 °F).

3.4 Generator Set Components

The main components of a typical QSX15-G9 generator set are shown below and referred to within this section.

There are various options listed although they may not be available for all models.



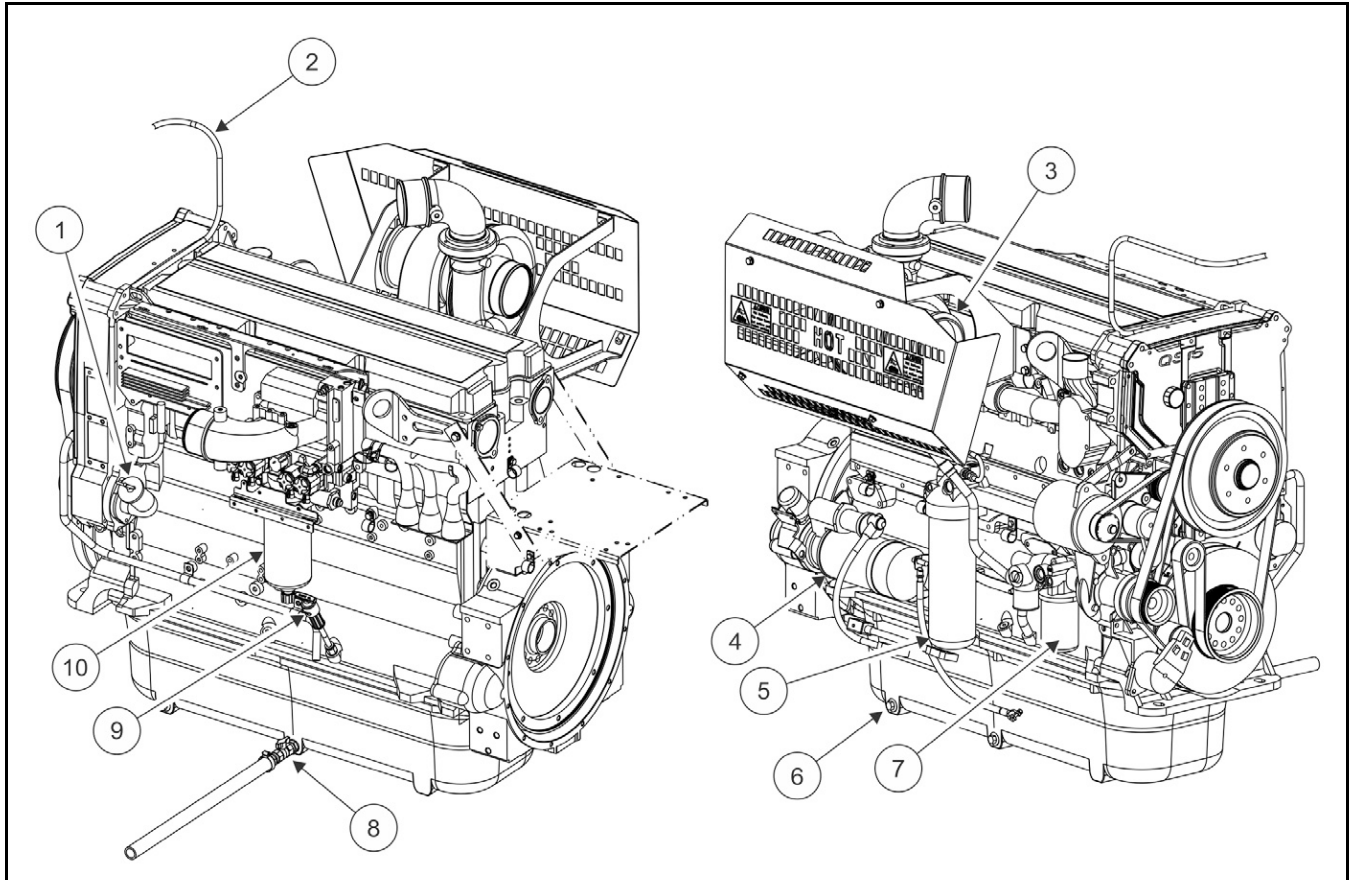
No	Description	No	Description
1	Circuit Breaker Lever	9	Oil Filter
2	Air Cleaner	10	Starter
3	Service Indicator	11	Coolant Heater (not pictured)
4	Turbo Out Connection	12	Oil Fill
5	Coolant Level Sight Glass (not pictured)	13	Fuel Filter
6	Coolant Level Sensor (not pictured)	14	Control - Side Mount
7	Coolant Fill	15	Fuel Filter (not pictured)
8	Fuel/Water Separator		

FIGURE 2. TYPICAL GENERATOR SET COMPONENT LOCATIONS

3.4.1 Engine Components

For additional engine specific information, refer to the relevant engine manual listed in the Related Literature section.

TABLE 3. ENGINE COMPONENTS



No	Description	No	Description
1	Oil Fill	6	Engine Oil Heater
2	Wiring Harness (Coolant Level Sensor)	7	Fuel/Water Separator
3	Turbo Out Connection	8	Oil Drain Shutoff Valve
4	Starter	9	Oil Dipstick
5	Oil Filter	10	Fuel Filter

3.5 System Options

3.5.1 Introduction

This section provides information for system options that require installation or customer connections before commissioning the generator set. For more information regarding system options, refer to the operator and service manual.

3.5.2 Battery Charger

Battery chargers can be wall, bench, or skid mounted. For more information, see [Section 9.12 on page 80](#).

3.5.3 Day Tank

Some generator set installations include a fuel day tank. For more information, refer to [Section 7.1.6 on page 42](#).

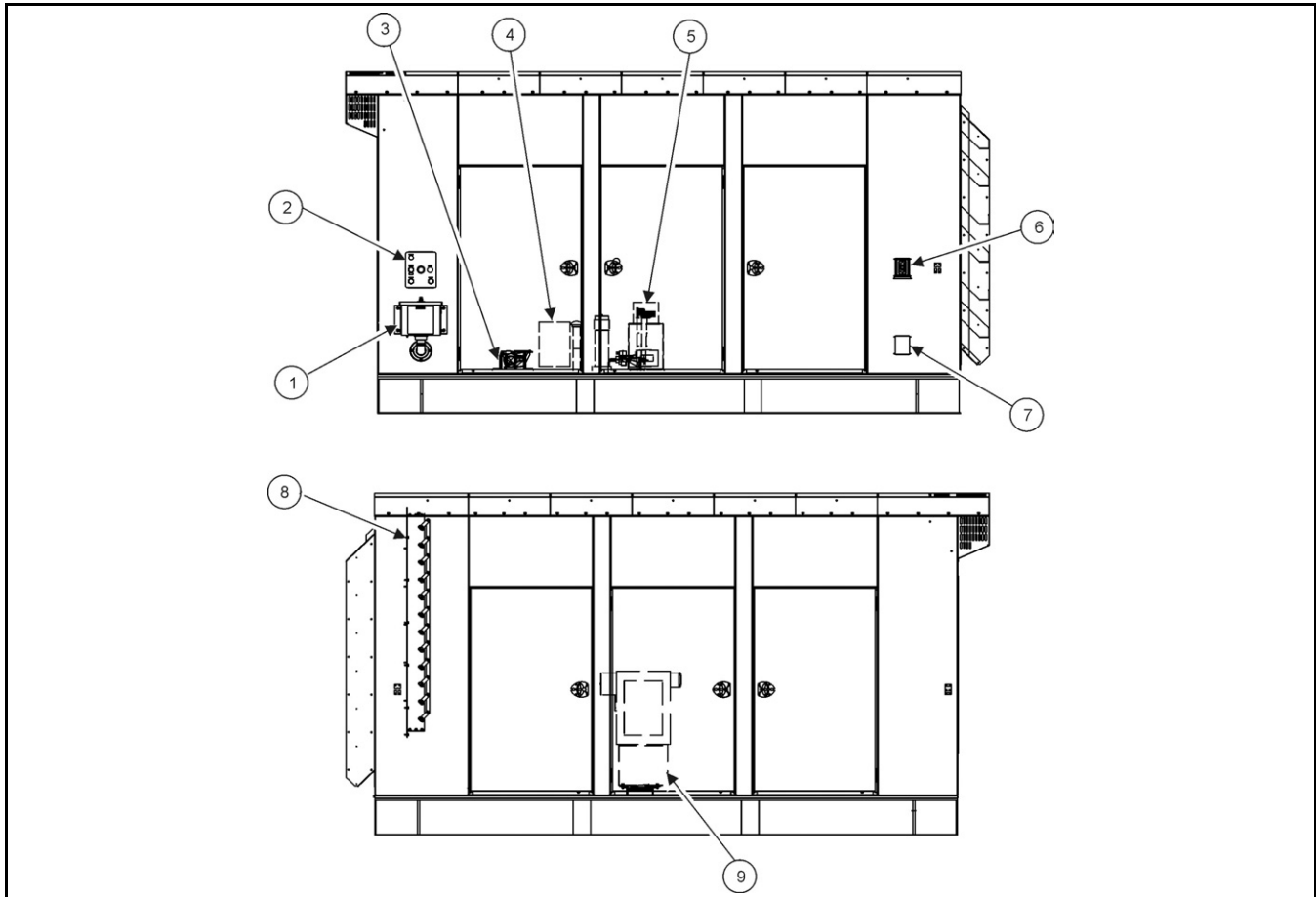
3.5.3.1 Fuel Transfer Pump

A fuel transfer pump and control can be installed when a sub-base or an in-skid day tank is provided. For more information, see [Section 7.1.7 on page 43](#) and [Section 9.5.1 on page 69](#).

3.5.4 Enclosures

Enclosed generator sets can require optional features to be electrically connected during installation.

<i>NOTICE</i>
Use flexible conduit and stranded conductors for connections. Solid copper wire may break during generator set operation.



No.	Description	No.	Description
1	External Fuel Fill Box	6	Emergency Stop Switch
2	Fuel Alarm Panel	7	120 VAC External Receptacle
3	Overfill Alarm Assembly	8	Motorized Inlet Louver
4	Fuel Fill	9	AC Distribution Panel
5	Fuel System Control		

FIGURE 3. TYPICAL OPTIONAL ENCLOSURE FEATURES

3.5.5 Heaters

3.5.5.1 Heater Supply and Isolation

An external power supply is required for the operation of the generator set heaters.

NOTICE

If not already provided, it is the sole responsibility of the customer to provide the power supply and the means to isolate the AC input to the terminal box. Cummins accepts no responsibility for providing the means of isolation.

3.5.5.2 Alternator Heaters

Alternator heaters are used to help keep the alternator free of condensation when the generator set is not running. For more information on alternator heater components and specifications, refer to [Section 9.8 on page 73](#).

3.5.5.3 Coolant Heater

Coolant heaters heat the coolant to maintain a minimum engine temperature when the generator set is not running. For more information on coolant heater components and specifications, see [Section 9.7 on page 71](#).

3.5.5.4 Control Box Heater

A control box heater provides a means of humidity and temperature control of the control box interior. It protects the components when the generator set is subjected to varying ambient air conditions during extended periods of non-use. For more information on heater components and wiring, see [Section 9.9 on page 73](#).

3.5.5.5 Oil Heaters

An engine oil heater keeps the oil warm which improves cold weather starting. For more information on oil pan heaters, refer to [Section 9.10 on page 74](#).

3.5.6 Pyrometers - Engine Exhaust

A pyrometer measures engine exhaust gas temperature. A separate temperature meter is used to monitor each exhaust outlet elbow.

3.5.6.1 Pyrometer

A pyrometer measures engine exhaust gas temperature.

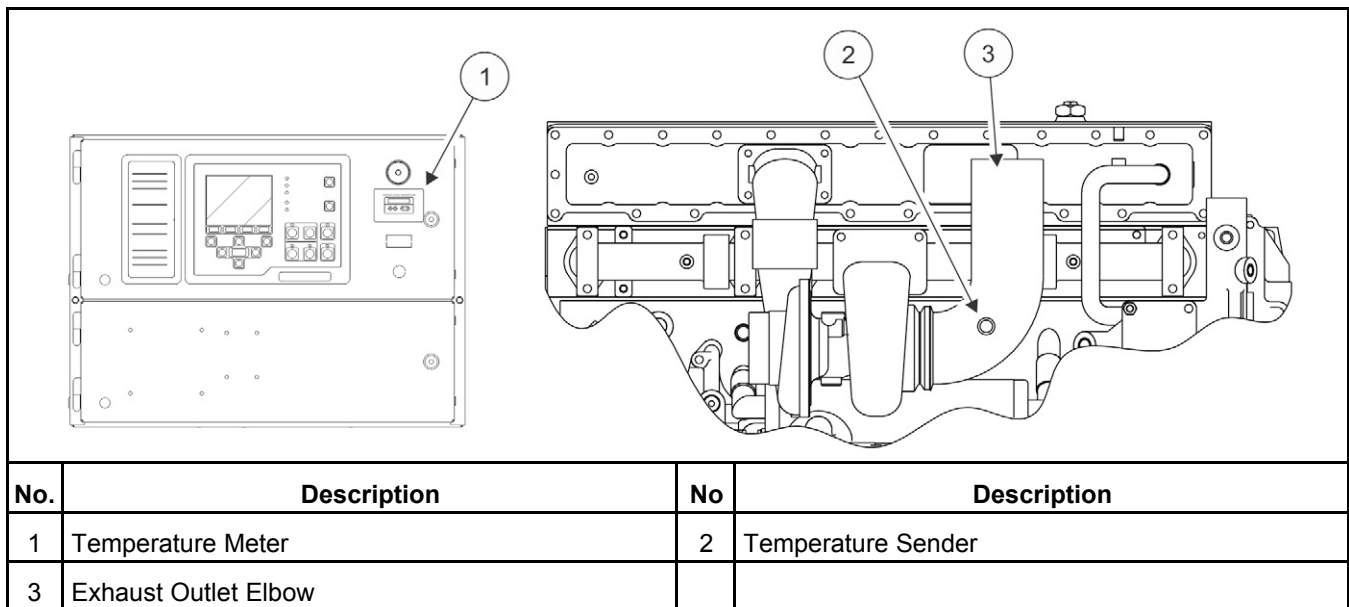


FIGURE 4. PYROMETER LOCATION

3.5.7 Relays

3.5.7.1 Customer Relays

These relays are used for customer-specific applications. For more information, see [Section 8.3 on page 63](#).

3.5.8 Seismic Installation Requirements

Seismically certified generator set installations have special requirements, as defined by IAA-VMC (Independent Approval Agency, the VMC Group).

For special installation requirements, refer to the tabulated and written seismic requirements listed in [Appendix D on page 127](#). The installation of the seismically certified generator set should be overseen by the installation project structural engineer of record.

The "Seismic Certificate of Compliance" should be kept with the Warranty and other generator set documents.

The seismic requirements installation drawing and the Seismic Certificate of Compliance for generator sets are included in the literature package of each seismically certified generator set.

4 Installation Overview

These installation recommendations apply to typical installations with standard model generator sets. Whenever possible, these recommendations also cover factory designed options or modifications. However, because of the many variables in any installation, it is not possible to provide specific recommendations for every situation. If there are any questions not answered by this manual, contact your nearest authorized distributor for assistance.

4.1 Application and Installation

A power system must be carefully planned and correctly installed for proper operation. This involves two essential elements.

- **Application** (as it applies to generator set installations) refers to the design of the complete power system that usually includes power distribution equipment, transfer switches, ventilation equipment, mounting pads, cooling, exhaust, and fuel systems. Each component must be correctly designed so the complete system will function as intended. Application and design is an engineering function generally done by specifying engineers or other trained specialists. Specifying engineers or other trained specialists are responsible for the design of the complete power system and for selecting the materials and products required.
- **Installation** refers to the actual set-up and assembly of the power system. The installers set up and connect the various components of the system as specified in the system design plan. The complexity of the system normally requires the special skills of qualified electricians, plumbers, sheet-metal workers, etc. to complete the various segments of the installation. This is necessary so that all components are assembled using standard methods and practices.

4.2 Safety Considerations

The generator set has been carefully designed to provide safe and efficient service when properly installed, maintained, and operated. However, the overall safety and reliability of the complete system is dependent on many factors outside the control of the generator set manufacturer. To avoid possible safety hazards, make all mechanical and electrical connections to the generator set exactly as specified in this manual. All systems external to the generator (fuel, exhaust, electrical, etc.) must comply with all applicable codes. Make certain all required inspections and tests have been completed and all code requirements have been satisfied before certifying the installation is complete and ready for service.

WARNING

Fall Hazard

Falls can result in severe personal injury or death.

Make sure that suitable equipment for performing tasks at height are used in accordance with local guidelines and legislation.

4.3 Seismic Installations

Seismically certified generator set installations have special requirements, as defined by IAA-VMC (Independent Approval Agency, the VMC Group).

For special installation requirements, refer to the tabulated and written seismic requirements listed in [Appendix D on page 127](#).

The installation of the seismically certified generator set should be overseen by the installation project structural engineer of record.

The "Seismic Certificate of Compliance" should be kept with the Warranty and other generator set documents.

The seismic requirements installation drawing and the Seismic Certificate of Compliance for generator sets are included in the literature package of each seismically certified generator set.

4.4 Standby Heating Devices

Cummins requires installing standby generator sets (life safety systems) with engine jacket water coolant heaters in order to ensure a 10 second start. Jacket water coolant heaters are also recommended in prime and continuous applications where time and load acceptance is to be minimized.

The jacket water coolant heater provided by Cummins rated to provide the above requirements in ambient temperatures as low as 4 °C (40 °F). Although most Cummins generator sets will start in temperatures down to -32 °C (-25 °F) when equipped with engine jacket water coolant heaters, it might take more than 10 seconds to warm the engine before a load can be applied when ambient temperatures are below 4 °C (40 °F).

On generator sets equipped with a graphic display, the **Low Coolant Temperature** message, in conjunction with illumination of the Warning LED, is provided to meet the current requirements. The engine cold sensing logic initiates a warning when the engine jacket water coolant temperature falls below 21 °C (70 °F). In applications where the ambient temperature falls below 4 °C (40 °F), or there exists a high amount of cold airflow, the jacket water coolant heater may not provide the necessary heating. Under these conditions, although the generator set may start, it may not be able to accept load within 10 seconds. When this condition occurs, check the coolant heaters for proper operation. If the coolant heaters are operating properly, other precautions may be necessary to warm the engine before applying a load.

4.5 Product Modifications

Agency certified products purchased from Cummins comply only with those specific requirements and as noted on company product specification sheets. Subsequent modifications must meet commonly accepted engineering practices and/or local and national codes and standards. Product modifications must be submitted to the local authority having jurisdiction for approval.

5 Specifications

5.1 Generator Set Specifications

TABLE 4. GENERATOR SET SPECIFICATIONS

MODELS	DFEJ Spec P	DFEK Spec P
Engine		
Cummins Diesel Series	QSX15 (60 Hz)	QSX15 (60 Hz)
Generator kW Rating (Standby)	450	500
Generator kW Rating (Prime)	410	455
Engine Fuel Connection		
Inlet/Outlet Thread Size	Refer to generator set outline drawing supplied	
Maximum Weight (Wet)		
Fuel		
Fuel Pump Flow Rate	56 gph (212 L/hr)	56 gph (212 L/hr)
Maximum Fuel Inlet Restriction	8 in. Hg (203 mm Hg)	
Maximum Fuel Return Restriction	8 in. Hg (203 mm Hg)	
Air		
Maximum Air Cleaner Restriction	25 in. Water Gauge	
Exhaust		
Outlet Size	6 in. NPT Male STD (A299)/ASA Flange (A355) or Slip-on (A298) Optional	
Exhaust Flow at Rated Load (Standby)	3190 cfm	3430 cfm
Exhaust Flow at Rated Load (Standby)	90.3 m ³ /min	97.2 m ³ /min
Exhaust Flow at Rated Load (Prime)	2990 cfm	3220 cfm
Exhaust Flow at Rated Load (Prime)	84.4 m ³ /min	91 m ³ /min
Exhaust Temperature (Standby)	880 °F	893 °F
Exhaust Temperature (Standby)	470 °C	478 °C
Exhaust Temperature (Prime)	866 °F	880 °F
Exhaust Temperature (Prime)	464 °C	471 °C
Maximum Allowable Back Pressure	41 in. H ₂ O (10.2 kPa)	
Electrical System		
Starting Voltage	24 Volts DC	
Battery(s)	Two or Four 12 Volt	

Battery Group Number	2x 4D or 4x Group 34 or 4x Group 24	
CCA (minimum) Cold Soak	1425A at 0 °F to 32 °F (-18 °C to 0 °C)	
Cooling System		
Ambient design	104 °F (40 °C)	
Coolant Capacity with Standard Set-mounted Radiator	15.3 Gal (57.9 L)	
Lubricating System		
Oil Capacity with Filters	88 qt (83.3 L)	

5.2 Engine Fuel Consumption

TABLE 5. FUEL CONSUMPTION (L/HR) AT 1800 RPM (60 HZ)

Model	DFEJ	DFEK
Engine	QSX15-G9	QSX15-G9
Engine Performance Data at 60Hz ¹	115	127
1. Standby/Full Load Refer to Data Sheets for other applications. In line with the CPG policy of continuous improvement, these figures are subject to change.		

TABLE 6. FUEL CONSUMPTION (GAL/HR) AT 1800 RPM (60 HZ)

Model	DFEJ	DFEK
Engine	QSX15-G9	QSX15-G9
Engine Performance Data at 60Hz ¹	30.5	33.6
1. Standby/Full Load Refer to Data Sheets for other applications. In line with the CPG policy of continuous improvement, these figures are subject to change.		

6 Installing the Generator Set

Generator set installations must be engineered so that the generator set will function properly under the expected load conditions. Use these instructions as a general guide only. Follow the instructions of the consulting engineer when locating or installing any components. The complete installation must comply with all local and state building codes, fire regulations, and other applicable regulations.

Requirements to be considered prior to installation are:

- Level mounting surface
- Adequate cooling air
- Adequate fresh induction air
- Discharge of generator set air
- Non-combustible mounting surface
- Discharge of exhaust gases
- Electrical connections
- Accessibility for operation and servicing
- Noise levels
- Vibration isolation

NOTICE

Depending on the location and intended use, ensure that international, national or local laws and regulations regarding Air Quality Emissions have been observed and complied with. Be sure to consult local pollution control or air quality authorities before completing construction plans.

6.1 Transportation

WARNING

Heavy Load

Incorrect lifting or repositioning can cause severe personal injury or death.

Make sure that only suitably trained and experienced personnel transport and handle generator sets and associated components.

WARNING

Heavy Load

Incorrect lifting or repositioning can cause severe personal injury or death.

Do not lift the generator set by attaching to the engine or alternator lifting points. Do not stand under or near the generator set when lifting.

NOTICE

On an enclosed generator set, the canopy doors must be locked before re-positioning and must remain locked during transportation and siting.

- Ensure the generator set is prepared for transport. If necessary drain fluids and ensure that acid or fumes do not leak from the battery (where applicable).
- If the generator set is transported over long distances, protect it against environmental influences by sealing it in a plastic cover or similar.
- For lifting procedures, see [Section 6.3.1 on page 34](#).
- Ensure the generator set is secured to the vehicle with suitable securing straps. Wooden chocks and pallets alongside the securing straps can prevent movement during transportation.
- If required, attached impact indicators to the generator set. Upon delivery, check these impact indicators and contact the transport company immediately if an impact has been detected. Impacts can cause serious damage to the generator set and its components.
- Ensure that the generator set cannot turn over during transportation.
- Do not overload the transport vehicle. Under no circumstances should the generator set be started while inside a truck.
- Lifting eyes, where fitted, are to be checked at regular intervals to ensure they are damage free and tight.

6.2 Location

⚠ WARNING***Electrical Generating Equipment***

Incorrect operation and maintenance can result in severe personal injury or death.

Make sure that only suitably trained and experienced service personnel perform electrical and/or mechanical service.

⚠ WARNING***Incorrect installation***

Incorrect installation of the generator set, service or parts replacement, can result in severe personal injury, death, and/or equipment damage.

Service personnel must be trained and experienced to perform electrical and mechanical component installation.

NOTICE

Depending on your location and intended use, additional laws and regulations may require for you to obtain an air quality emissions permit before beginning installation of your generator set. Be sure to consult local pollution control or air quality authorities before completing your construction plans.

Generator set location is decided mainly by related systems such as ventilation, wiring, fuel, and exhaust. The set should be located as near as possible to the main power service entrance. Exhaust gases must not be able to enter or accumulate around inhabited areas.

Provide a location away from extreme ambient temperatures and protect the generator set from adverse weather conditions.

Use the following information to locate the generator set for optimal operating conditions:

Surface: Concrete or compacted gravel with the generator set resting on solid, poured concrete blocks, or timber blocks spaced at reasonable intervals around the perimeter of the generator set.

Leveling: Level the generator set from side-to-side within + 3.5°, and end-to-end within +2.5°.

Placement:

- Generator sets should be a minimum of 5 m (16.4 ft) apart to allow for adequate access.
- Make sure that the air inlets are not obstructed by surrounding trees, buildings, or other obstructions.
- Make sure noise distribution (to prevent echoing) is kept to a minimum.
- Consider exhaust for immediate neighbors.
- The prevailing wind direction should be considered so that the engine combustion air inlet is upwind and the exhaust discharge is downwind.
- The immediate area around the proposed location of the mounting surface should be evaluated for proper drainage so that moisture run-off is sufficient to prevent ponding around the unit(s).

6.3 Moving the Generator Set

WARNING

Heavy Load

Incorrect lifting or repositioning can cause severe personal injury or death.

Make sure that only suitably trained and experienced personnel transport and handle generator sets and associated components.

WARNING

Heavy Load

Incorrect lifting or repositioning can cause severe personal injury or death.

Do not lift the generator set by attaching to the engine or alternator lifting points. Do not stand under or near the generator set when lifting.

WARNING

Mechanical Hazard

Failed components may be ejected or operate incorrectly which can cause severe personal injury or death.

Do not climb the generator set; this may damage critical parts.

NOTICE

Make sure that any shipping brackets supplied with the generator set are fitted, before moving the generator set. Failure to install the shipping brackets before moving may result in damage to the generator set.

NOTICE

Access or service doors must be closed and locked before repositioning, and they must remain locked during transportation and siting.

It is essential that there are sufficient trained and experienced personnel in attendance to make sure the lifting and transportation of the generator set is undertaken in a safe and appropriate manner, and in accordance to local guidelines and legislation.

Before lifting the generator set, lifting points, angle of slings, mass, access to intended site, and the distance of movement should all be taken into account when organizing a suitable crane/hoist. Consult the generator set information supplied with the generator set for details of dimensions and mass.

- Make sure the genset is not having fuel in the fuel tank of the generator set.
- Make sure that the crane operating area is able to support the mass of the crane and the generator set.
- Make sure the equipment used for lifting is adequate to support the weight of the generator set.
- Attach the lifting device to the lifting points only using suitable shackles, chains, and spreader bars.
- Slowly tighten the slings. Inspect the lifting attachments before commencing a full lift to make sure they are attached correctly.
- Hoist the generator set slowly using the indicated lifting points only.
- Guide the generator set with ropes at a safe distance to prevent uncontrolled rotation when positioning the generator set.
- Move the generator set to the desired location and place in position, bringing the set down slowly.
- Loosen the slings; unhook and remove the shackles.

6.3.1 Rigging Instructions

WARNING

Heavy Load

Incorrect lifting or repositioning can cause severe personal injury or death.

Do not lift the generator set by attaching to the engine or alternator lifting points. Do not stand under or near the generator set when lifting.

WARNING

Heavy Load

Incorrect lifting or repositioning can cause severe personal injury or death.

Make sure that only suitably trained and experienced personnel transport and handle generator sets and associated components.

NOTICE

Open generator set does not come with lifting bracket. Customer should arrange for lifting bar. Holes are provided in the skid for use of lifting bar. See open generator set outline for further details. Factory installed fuel tank and lift base comes with lift bracket

1. Consult the generator set outline drawing for weight and center-of-gravity information.
2. Attach cables from the lifting lugs to a spreader bar. Never make the spreader bar cable attachment points wider than the attachment points on the skid or the bars. Make sure cables do not touch any other part of the generator set other than the skid.

NOTICE

Spreader bar cable attach points width "Y" must never be wider than skid cable attach points "X." Distance "X" is the narrowest width.

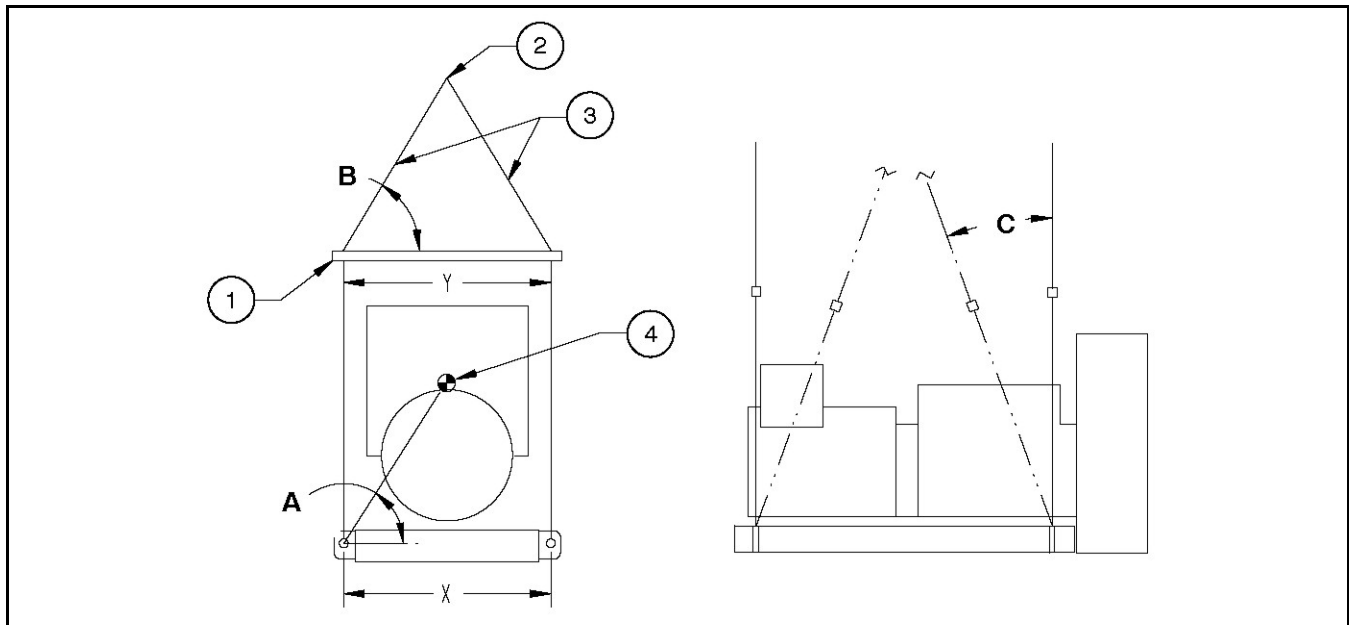
NOTICE

Angle B must be slightly greater than angle A. Angle B should be as close to 90 degrees as possible to provide a stable lift.

- With pedestal box (not shown), the spreader bars (front and back) should be used to clear the pedestal box and the attachment cables must be as vertical as possible.

NOTICE

The lifting angle (angle C) must not exceed 20° from vertical.



Item	Description	Item	Description
A	Angle A	1	Spreader Bar
B	Angle B	2	Lifting Point
C	Angle C (20° Maximum)	3	Lifting Cables
X	The Narrowest Width (On the Skid)	4	Center of Gravity
Y	This Distance Must be Less than Distance "X"		

FIGURE 5. RIGGING

6.4 Mounting

Generator sets are mounted on a steel skid that provides proper support, which is sited on mechanical spring isolators to provide adequate vibration isolation per application.

NOTICE

The use of unapproved isolators may result in harmful resonances and may void the generator set warranty.

Mount the generator set on a substantial and level base such as a concrete pad. A non-combustible material must be used for the pad.

The fixing centers for the mounting bolts can be found on the generator set *Outline Drawing* referenced in [Appendix A on page 93](#)

6.5 Access to Generator Set

Generally, at least 1 meter (3.3 ft) of clearance should be provided on all sides of the generator set for maintenance and service access. (Increase clearance by width of door if optional housing is used.) A raised foundation or slab of 152 mm (6 inches) or more above floor level will make servicing easier. Lighting should be adequate for operation, maintenance and service operations and should be connected on the load side of the transfer switch so that it is available at all times.

6.6 Vibration Isolator Installation and Adjustment Procedure

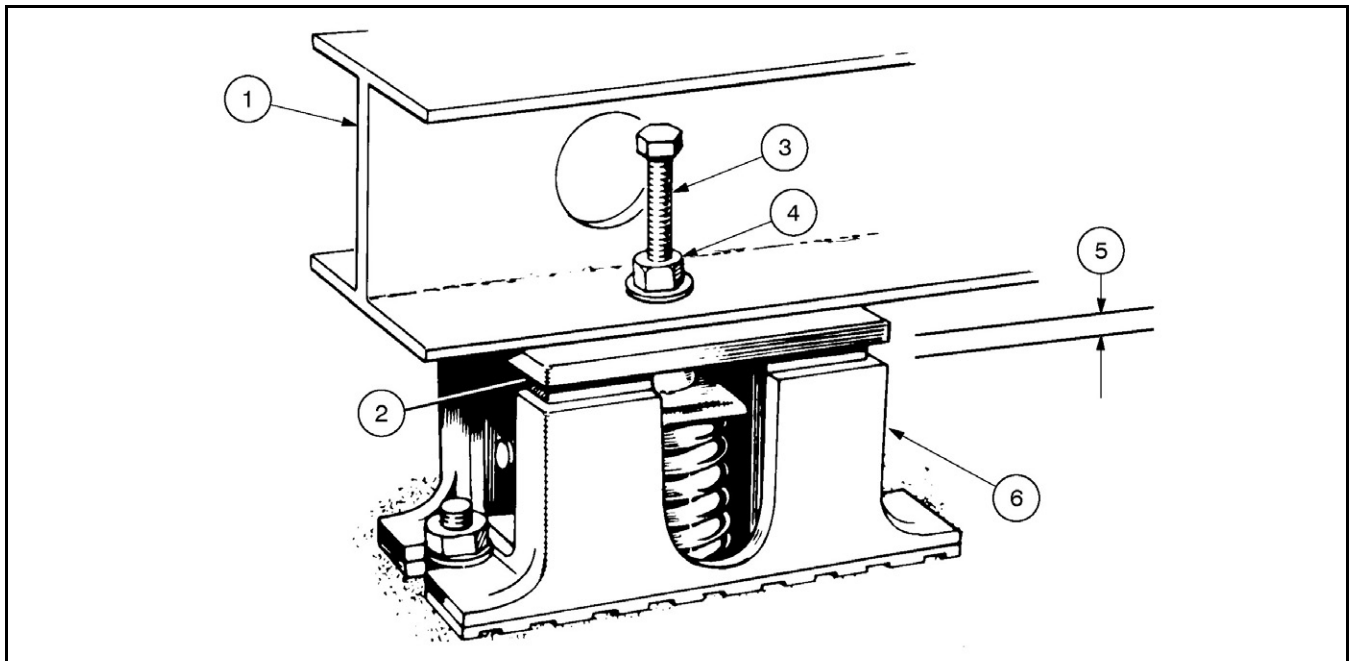
This procedure covers installing the following non-seismic rated isolators (Does not carry IBC/OSHPD certification). Part numbers: 0402-0427, 0402-0234, 0402-0246, 0402-0222, 0402-0427.

1. Place the vibration isolators (see [Figure 6](#)) on the generator set support structure. The isolators should be shimmed or grouted to make sure that all of the isolator bases are within 6 mm (0.25 inches) elevation of each other. The surface that the isolator bases rest on must also be flat and level.
2. Loosen the side snubber lock nuts so that the top plate of the isolator is free to move vertically and horizontally. Be sure that the top plate is correctly aligned with the base and springs.
3. Place the generator set onto the isolators while aligning the skid's mounting with the threaded isolator hole. The top plates will move down and approach the base of the isolator as load is applied.
4. Once the generator set is in position, the isolators may require adjusting so that the set is level. The isolators are adjusted by inserting the leveling bolt through the skid and into the isolator (the leveling bolt's locking nut should be threaded up towards the bolt head).

The leveling bolt will adjust the clearance between the top plate and the isolator base. A nominal clearance of 6 mm (0.25 inches) or greater is desired. This will provide sufficient clearance for the rocking that occurs during startup and shutdown. If the 6 mm (0.25 inches) clearance is not present, turn the leveling bolt until the desired clearance is achieved.

5. If the radiator and engine are mounted on separate skids, make sure the radiator skid and engine/alternator skid are level with each other after adjusting the isolators. If not level, proper fan belt alignment cannot be achieved.
6. If the generator set is not yet level, adjust the leveling bolts until the set is level and sufficient clearance still remains. (Clearance on all isolators should be roughly equal).

7. Once all isolators have been set, lock the leveling bolt in place with the lock nut.
8. The snubber nuts must remain loose to provide better isolation between the generator set and the support structure.



No.	Description	No.	Description
1	Skid	4	Lock Nut
2	Snubber	5	Clearance
3	Leveling Bolt	6	Base

FIGURE 6. VIBRATION ISOLATOR INSTALLATION

This page is intentionally blank.

7 Mechanical Connections

The generator set mechanical system installation includes connecting the fuel, exhaust, ventilation, and cooling systems. Before starting any type of fuel installation, all pertinent state and local codes must be complied with and the installation must be inspected before the unit is put in service.

7.1 Fuel System

Cummins engines normally use a diesel fuel specified to ASTM D975 grade 2 or BS EN 590:2000 is for automotive diesel, BS 2869:2010+A1:2011 Fuel oils for agricultural, domestic and industrial engines and boilers.

In all fuel system installations, cleanliness is of the utmost importance. Make every effort to prevent entrance of moisture, dirt, or contaminants of any kind into the fuel system. Clean all fuel system components before installing.

NOTICE

A fuel filter/strainer/water separator of 100-120 mesh or equivalent (approximately 150 microns nominal) must be fitted between either the main tank and day tank, or between the main tank and the engine.

Use only compatible metal fuel lines to avoid electrolysis when fuel lines must be buried. Buried fuel lines must be protected from corrosion.

NOTICE

Never use galvanized or copper fuel lines, fittings, or fuel tanks. Condensation in the tank and lines combines with the sulfur in diesel fuel to produce sulfuric acid. The molecular structure of the copper or galvanized lines or tanks reacts with the acid and contaminates the fuel.

An electric solenoid valve in the supply line is recommended for all installations and required for indoor automatic or remote starting installations. Connect the solenoid wires to the generator set "Switched B+" circuit to open the valve during generator set operation.

Separate fuel return lines to the day tank or supply tank must be provided for each generator set in a multiple-set installation to prevent the return lines of idle sets from being pressurized. Fuel return lines must not contain a shutoff device. Engine damage will occur if the engine is run with the return fuel lines blocked or restricted.

NOTICE

Never install a shutoff device in fuel return line(s). If fuel return line(s) is blocked or exceeds fuel restriction limit, engine damage will occur.

NOTICE

A base mounted fuel tank may be part of the generator set build. An additional external fuel system may be required if the on board fuel capacity is not sufficient for the application.

7.1.1 Fuel Return Restrictions (or Pressure) Limit

Fuel return drain restriction (consisting of friction head and static head) between the engine injector return line connection and the fuel tank must not exceed the limit stated in the model-specific generator set *Specification Sheet*.

7.1.2 Fuel Line Connections

WARNING

Combustible Liquid

Fuel leaks are a fire and explosion hazard which can cause severe personal injury or death.

Always use flexible tubing between the engine and fuel supply to avoid line failure and leaks due to vibration. The fuel system must meet all application codes.

WARNING

Combustible Liquid

Ignition of fuel is a fire and explosion hazard which can cause severe personal injury or death.

Do not route fuel lines near electrical wiring.

WARNING

Hot Surface

Hot surfaces can ignite fuel. Ignited fuel is a fire and explosion hazard which can cause severe burns or death.

Do not route fuel lines near hot exhaust parts.

NOTICE

Fuel lines must be routed and secured to maintain a 12.7 mm (½ inch) minimum clearance from electrical wiring and a 51 mm (2 inches) minimum clearance from hot exhaust parts.

Flexible lines for connecting between the engine and the skid mounted fuel tank (if fitted) are supplied as standard equipment.

Flexible lines for connecting between the engine and an external fuel supply must be used between the engine fuel system, and the fuel supply and return lines to protect the fuel system from damage caused by vibration, expansion, and contraction.

For additional information refer to T-030 Application Manual.

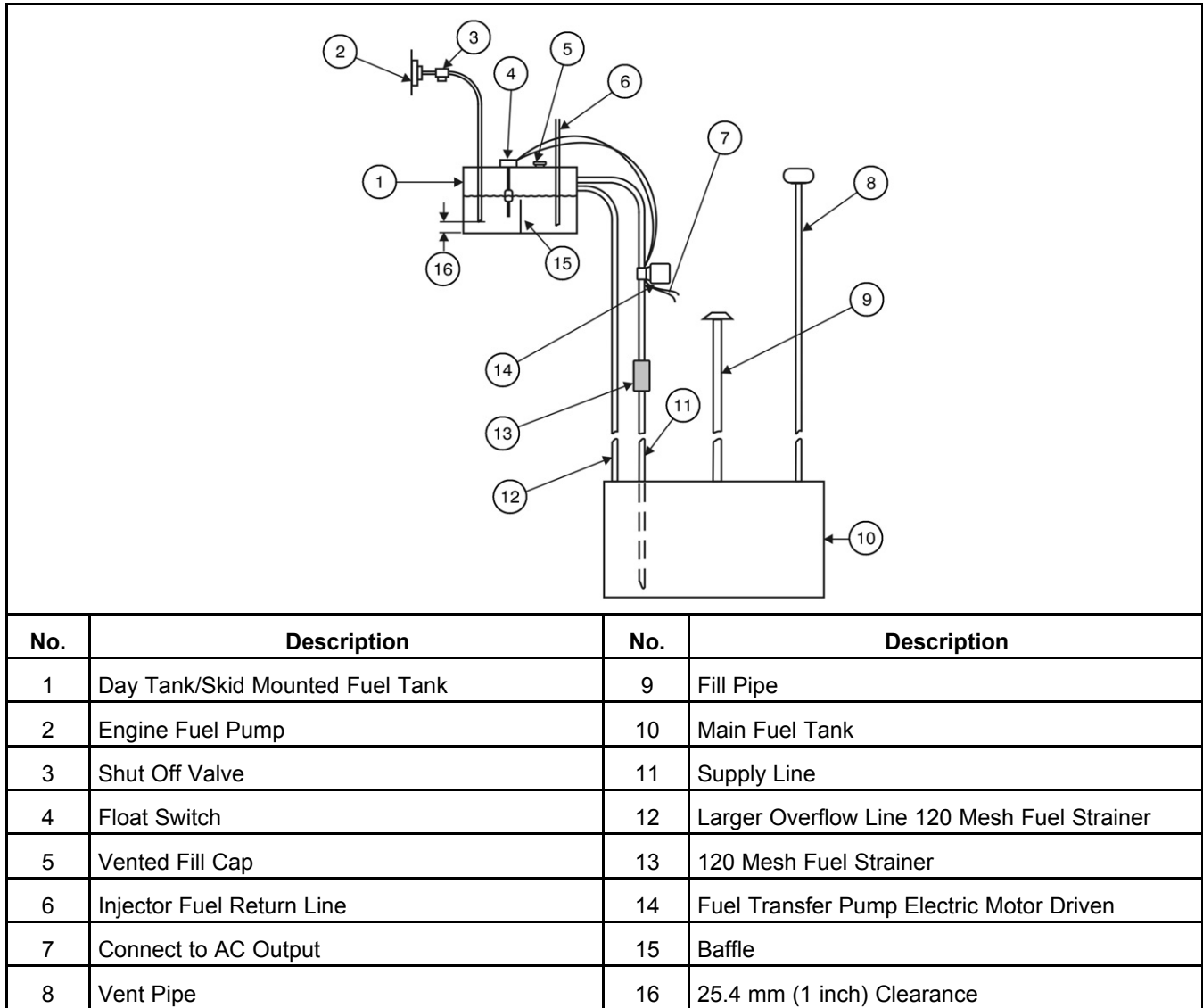


FIGURE 7. TYPICAL FUEL SUPPLY INSTALLATION

7.1.3 Engine Fuel Connections

Identification tags are attached to the fuel supply line and fuel return line connections. All models require a fuel return line from the injectors to the tank.

7.1.4 Supply Tank

The fuel supply tank, day tank, or other reservoir must be arranged so that the highest fuel level does not exceed the maximum height above the fuel injectors specified for the engine. The lowest level must not fall below the specified lift height of the engine fuel lift pump. In critical start applications, the lowest level should not be less than 150 mm (6 inches) above the engine fuel pump inlet to make sure there is no air in the fuel line during startup. Provisions must be made for draining or pumping out water.

For critical start applications, where generator sets are paralleled or must satisfy emergency start-time requirements, it is recommended that a fuel tank or reservoir be located such that the lowest possible fuel level is not less than 150 mm (6 in) above the fuel pump inlet. This will prevent air from accumulating in the fuel line while the generator set is in standby, eliminating the period during startup when it has to be purged.

Locate the fuel tank as close as possible to the generator set and within the restriction limitations of the fuel pump.

Install a fuel tank that has sufficient capacity to supply the generator set depending on its application:

- Continuous power
- Prime power
- Standby power

Refer to the Engine Fuel Consumption section for fuel consumption data.

If the fuel inlet restriction exceeds the defined limit due to the distance/customer-supplied plumbing between the generator set and the main fuel tank, a transfer tank (sometimes referred to as a day tank) and auxiliary pump will also be required. If an overhead main fuel tank is installed, a transfer tank and float valve will be required to prevent fuel head pressures from being placed on the fuel system components.

For additional information on the size and installation of a supply tank for the application, consult your local authorized Cummins distributor or dealer.

7.1.5 Fuel Inlet Pressure/Restriction Limit

Engine performance and fuel system durability is compromised if the fuel inlet pressure or restriction limits are not adhered to. Fuel inlet pressure or restriction must not exceed the limits stated in the model-specific generator set *Specification Sheet*.

7.1.6 Day Tank

Some generator set installations may include a fuel day tank. They are used when fuel inlet restriction limits cannot be met, or the supply tank is overhead and presents problems of high fuel head pressure for the fuel inlet and return lines.

7.1.6.1 Supply Tank Lower Than Engine

WARNING

Combustible Liquid

Spilled fuel is a fire and explosion hazard which can cause severe personal injury or death.

Provide an overflow line to the supply tank from the day tank.

NOTICE

The supply tank top must be below the day tank top to prevent siphoning from the fuel supply to the day tank.

With this installation, the day tank is installed near the generator set, below the fuel injection system and within the fuel inlet restriction limit. Install a fuel transfer pump, to pump fuel from the supply tank to the day tank. A float switch in the day tank controls operation of the auxiliary fuel pump.

Provide a return line from the engine injection system return connection to the day tank. Plumb the return line to the bottom of day tank as shown in [Figure 7 on page 41](#). Provide a day tank overflow line to the supply tank in case the float switch fails to shut off the fuel transfer pump.

7.1.6.2 Supply Tank Higher Than Engine

With this installation, the day tank is installed near the generator set, above the fuel injection system and within the fuel return restriction limit. Include an automatic fuel shutoff valve in the fuel line between the fuel supply tank and the day tank to stop fuel flow when the generator set is off.

Provide a return line from the engine injection system return connection to the day tank. Plumb the return line to the bottom of day tank as shown in [Figure 7 on page 41](#).

NOTICE

Spilled fuel can create environmental hazards. Check local requirements for containment and prevention of draining to sewer and ground water.

7.1.7 Fuel Transfer Pump

7.1.7.1 Fuel Transfer Pump Installation

WARNING

Combustible Liquid

Fuel leaks are a fire and explosion hazard which can cause severe personal injury or death.

Make sure that only trained and experienced personnel install and service the generator set in accordance with applicable codes.

NOTICE

Do not smoke near fuel and keep flames, sparks, pilot lights, arcing switches and equipment, and other sources of ignition well away.

A fuel transfer pump and control are available as an option when a sub-base or an in-skid day tank is provided. The automatic control operates the fuel pump to maintain a reservoir of fuel in the day tank.

7.1.7.1.1 Sub-Base Installation

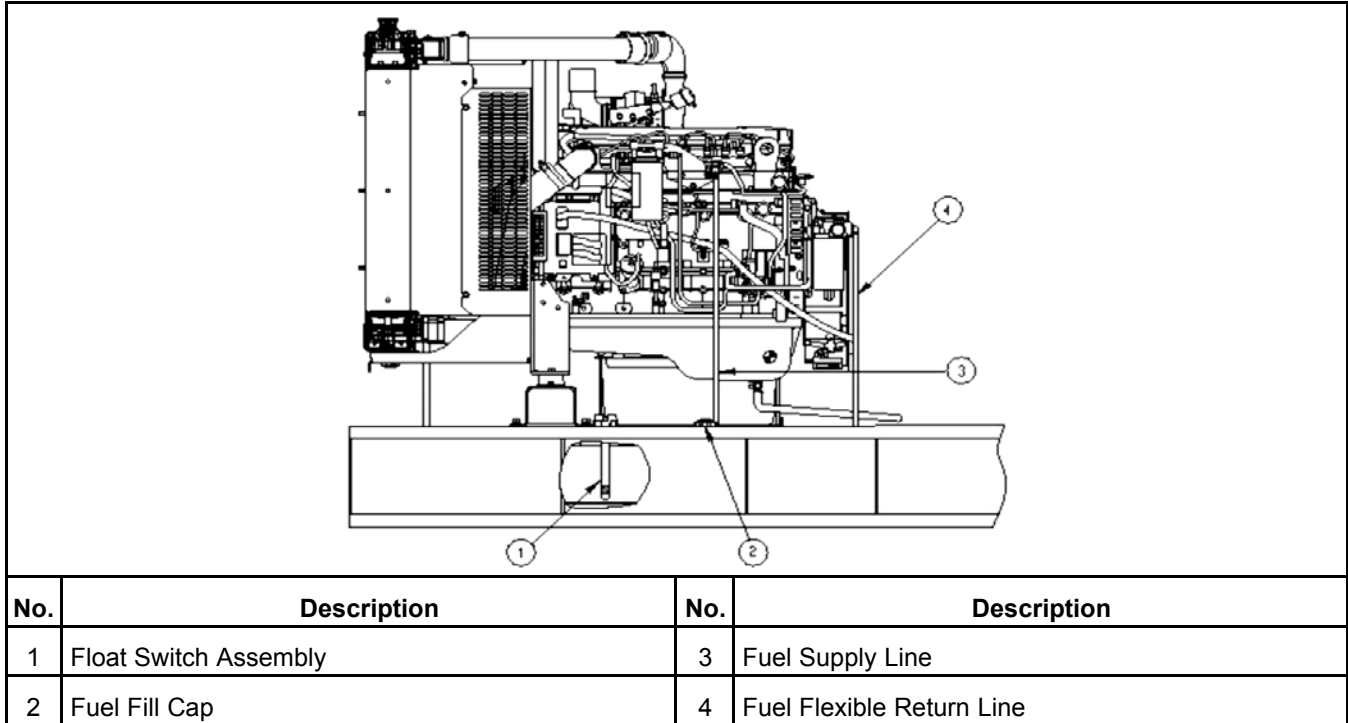
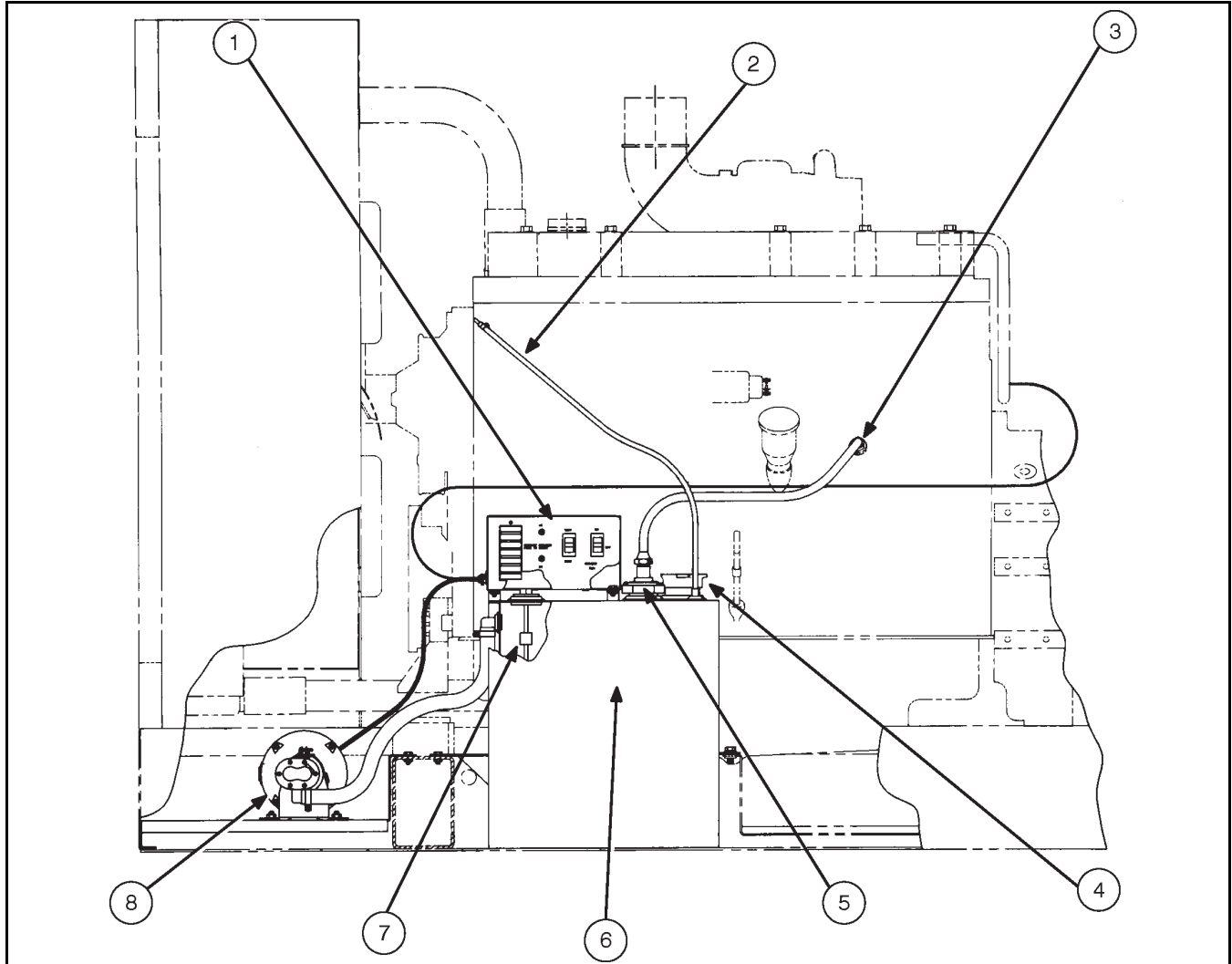


FIGURE 8. TYPICAL SUB-BASE INSTALLATION

7.1.7.1.2 In-Skid Installation



No.	Description	No.	Description
1	Control	5	Fuel gauge
2	Flexible fuel return line	6	Day tank
3	Flexible fuel supply line	7	Float switch assembly
4	Fuel fill cap	8	Fuel pump and motor

FIGURE 9. TYPICAL IN-SKID DAY TANK INSTALLATION

7.2 Exhaust System

⚠ WARNING

Toxic Gases

Inhalation of exhaust gases can cause asphyxiation and death.

Use extreme care during installation to provide a tight exhaust system. Terminate exhaust pipes away from enclosed or sheltered areas, windows, doors, and vents. Do not use exhaust heat to warm a room, compartment, or storage area.

⚠ WARNING

Hot Surface

Hot surfaces can start a fire which can cause severe burns or death.

Use an approved thimble where exhaust pipes pass through wall or partitions.

NOTICE

Weight applied to the engine manifold can result in turbocharger damage. Support the silencer and exhaust piping so no weight or stress is applied to the engine exhaust elbow.

NOTICE

Gaseous fuels are susceptible to high condensation levels in the exhaust. It is important to have properly routed/sized exhaust systems to prevent harm to turbochargers and Oxygen sensors (HEGO).

NOTICE

Liability for injury, death, damage, and warranty expense due to use of unapproved silencers or modifications to the exhaust system becomes the responsibility of the person installing the unapproved silencer or performing the modification. Contact your authorized distributor for approved exhaust system parts.

Pipe exhaust gases to the outside of any enclosure. Locate the exhaust outlets away from any air inlets to avoid gases re-entering the enclosure. Exhaust installations are subject to various detrimental conditions such as extreme heat, infrequent operation, and light loads. Regularly inspect the exhaust system both visually and audibly to see that the entire system remains fume tight and safe for operation.

NOTICE

Enclosed generator sets are not generally designed to be used in a building. If the generator set is to be used in a building, additional requirements must be applied.

Where an enclosed generator set is used in a building, the exhaust system should be extended to vent the exhaust gases. Use sealed joint type fittings where possible to provide a tight exhaust system. Use of slip type fittings (secured with a clamp) may allow leakage of exhaust gases into the building if not fitted correctly. Check to make sure there are no exhaust leaks.

When a unit is provided with a partially installed or incomplete exhaust system, exhaust piping and chimneys shall be designed, constructed, and installed in accordance with the Standard for the Installation and Use of Stationary Combustion Engines and Gas Turbines, NFPA 37, or applicable local standards. Build according to the code requirements in effect at the installation site.

For indoor installation, the exhaust system should use sealed joint type fittings where possible to provide a tight exhaust system. Use of slip type fittings (secured with a clamp) may allow leakage of exhaust gases into the building if not fitted correctly. Check to make sure there are no exhaust leaks.

Use an approved thimble (see [Figure 10 on page 48](#)) where exhaust pipes pass through a wall or partition. Insulated wall/roof thimbles are used where exhaust pipes pass through a combustible roof or wall. This includes structures, such as wood framing or insulated steel decking, etc. Uninsulated wall/roof thimbles are used where exhaust pipes pass through a non-combustible wall or roof, such as concrete. When a unit is provided with a partially installed or incomplete exhaust system, exhaust piping and chimneys shall be designed, constructed, and installed in accordance with the Standard for the Installation and Use of Stationary Combustion Engines and Gas Turbines, NFPA 37, or applicable local standards. Build according to the code requirements in effect at the installation site.

Rain caps are available for the discharge end of vertical exhaust pipes. The rain cap clamps onto the end of the pipe and opens due to exhaust discharge force from the generator set. When the generator set is stopped, the rain cap automatically closes, protecting the exhaust system from rain, snow, etc.

Use a section of flexible exhaust pipe between the engine and remainder of exhaust system. Support the exhaust system to prevent weight from being applied to engine exhaust outlet elbow/turbocharger connection.

The exhaust system design should meet local code requirements.

Avoid sharp bends by using sweeping, long radius elbows and provide adequate support for the silencer and tailpipe. Pitch a horizontal run of exhaust pipe downward (away from engine) to allow any moisture condensation to drain away from the engine. If an exhaust pipe must be turned upward, install a condensation trap at the point where the rise begins (see [Figure 11 on page 48](#)).

Shield or insulate exhaust lines if there is danger of personal contact. Allow at least 305 mm (12 inches) of clearance if the pipes pass close to a combustible wall or partition. Before installing insulation on exhaust system components, check the exhaust system for leaks while operating the generator set under full load and correct all leaks.

Refer to T-030, *Liquid Cooled Generator Set* Application Manual for more detailed information about sizes of exhaust system pipes and fittings.

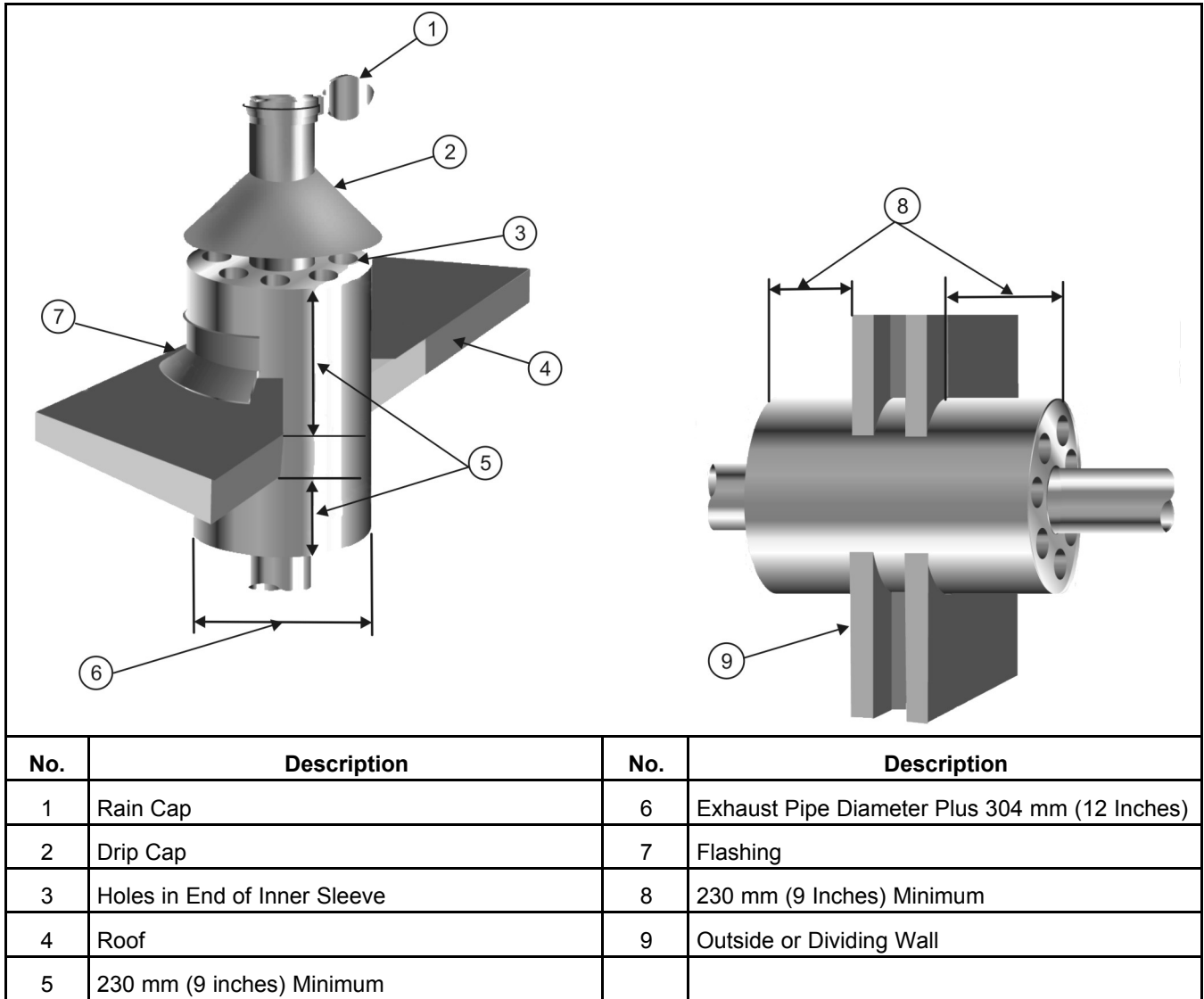


FIGURE 10. EXHAUST THIMBLE

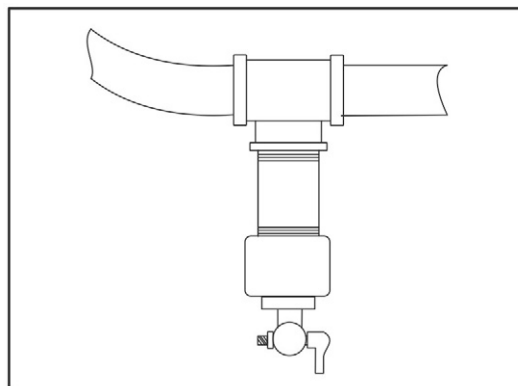


FIGURE 11. CONDENSATION TRAP

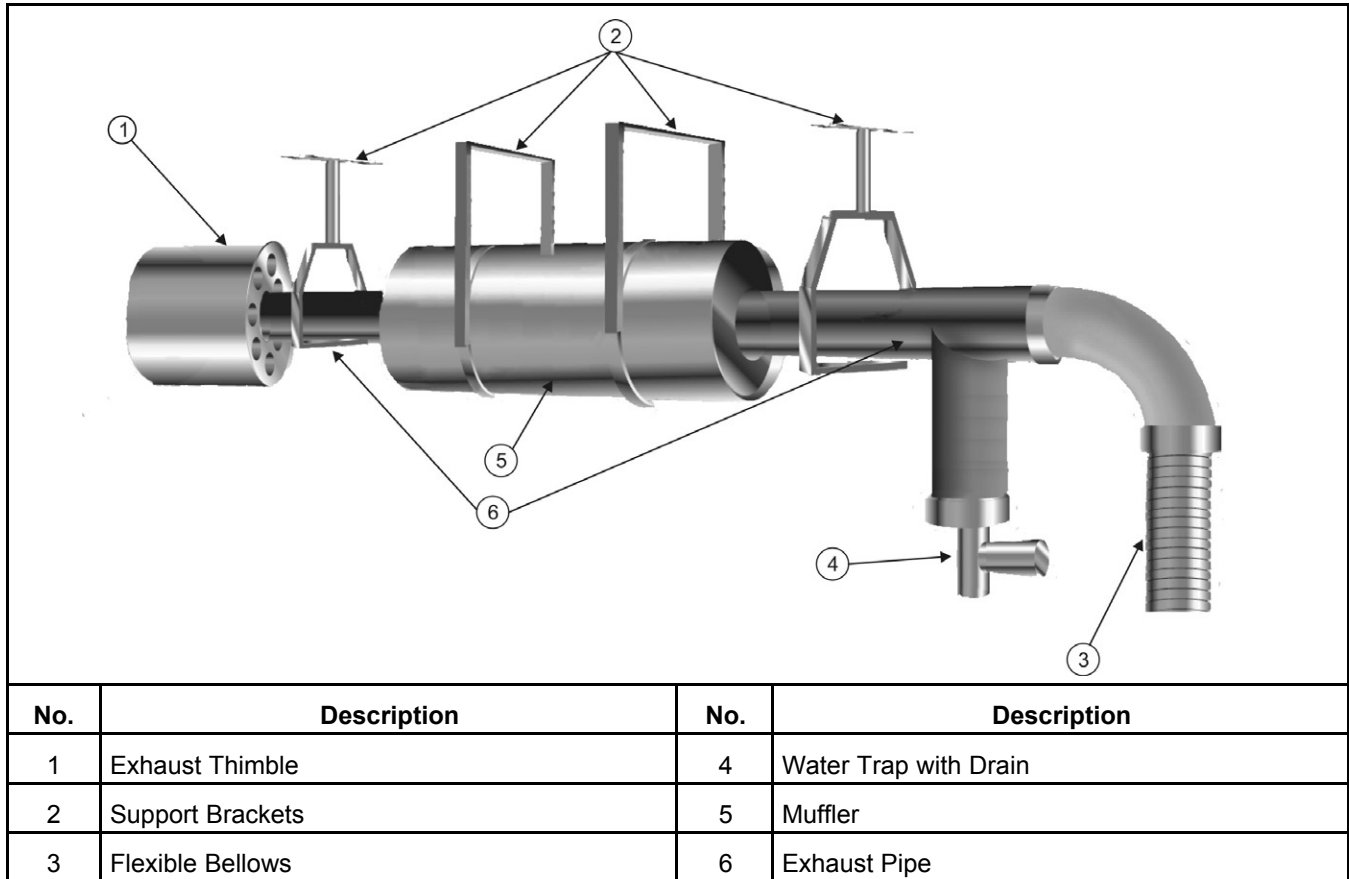


FIGURE 12. TYPICAL SUSPENDED EXHAUST SYSTEM

7.3 Ventilation and Cooling

⚠ WARNING

Toxic Gases
Engine and radiator cooling air may carry carbon monoxide gas, which can cause asphyxiation and death.
Pipe exhaust gas outside and away from windows, doors, or other inlets to buildings. Do not allow exhaust gas to accumulate in habitable areas.

Generator sets create considerable heat that must be removed by proper ventilation.

Generator sets in factory-mounted housings for outdoor installation are designed for proper cooling and ventilation.

Indoor installations require careful design with respect to cooling and ventilation. In an indoor installation, all radiator cooling air must be discharged to the out-of-doors. Duct adapter kits are available.

Outdoor installations normally rely on natural air circulation but indoor installations need properly sized and positioned vents for required airflow.

Transfer the stray voltage from the cooling system to the ground through the skid.

7.4 Vents and Ducts

1. For indoor installations, locate vents so incoming air passes through the immediate area of the installation before exhausting. Install the air outlet higher than the air inlet to allow for convection air movement.
2. Size the vents and ducts so they are large enough to allow the required flow rate of air.
3. Wind will restrict free airflow if it blows directly into the air outlet vent. Locate the outlet vent so the effects of wind are eliminated, or if the outlet vent cannot be located as mentioned, install a wind barrier. See [Figure 13](#).

NOTICE

The "free area" of ducts must be as large as the exposed area of the radiator. Refer to the generator set Specification Sheet for the airflow requirements and allowed airflow restriction.

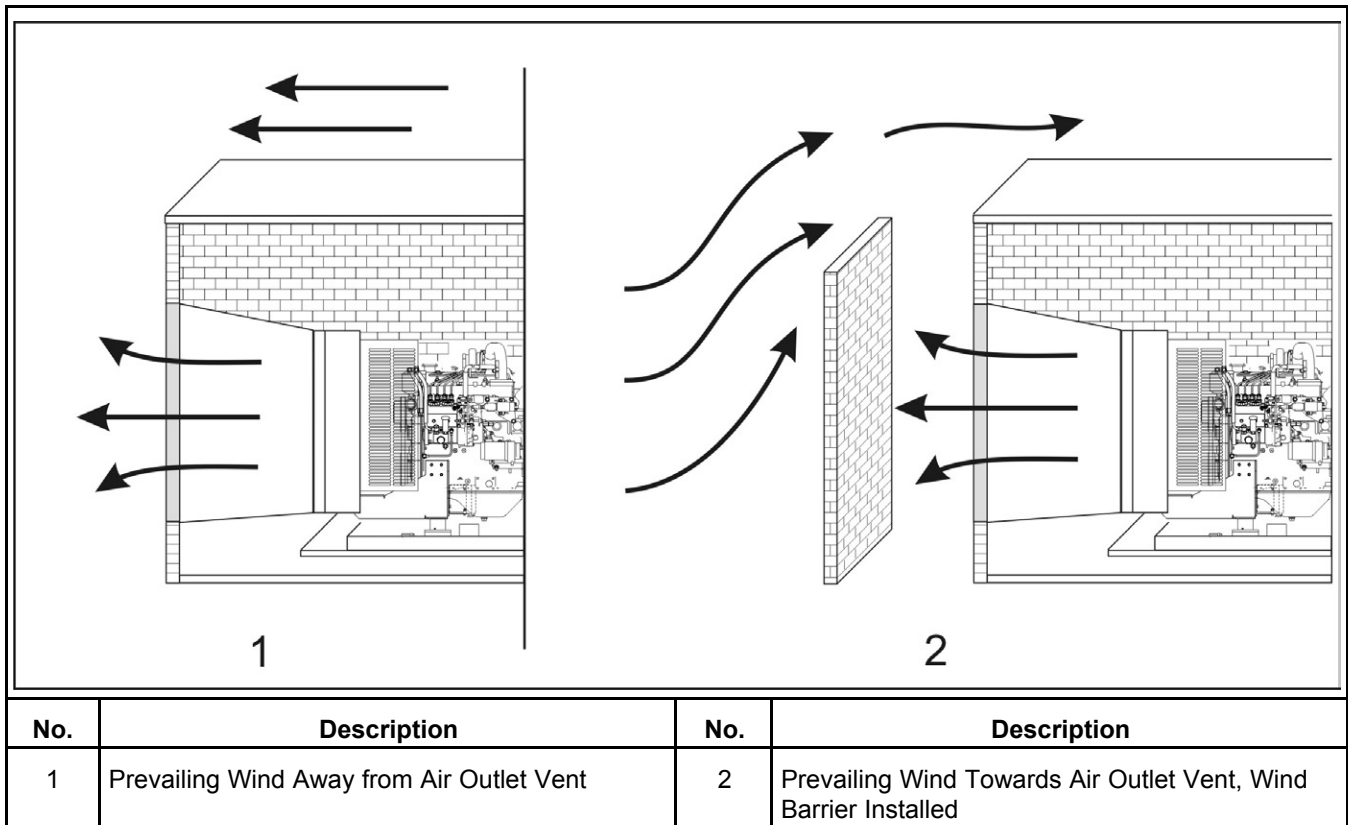


FIGURE 13. WIND BARRIER

7.5 Dampers

Dampers or louvers protect the generator set and equipment room from the outside environment. Their operation of opening and closing should be controlled by operation of the generator set.

In cold climates, the radiator exhaust air can be recirculated to modulate the ambient air temperature in the generator set room. This will help the generator set warm up faster, and help to keep fuel temperatures higher than the cloud point of the fuel. If recirculation dampers are used, they should be designed to 'fail closed', with the main exhaust dampers open, so that the generator set can continue to operate when required. Designers should be aware that the generator set room operating temperature will be very close to the outdoor temperature, and either not route water piping through the generator set room, or protect it from freezing.

7.6 Air Inlet and Outlet Openings

Louvers and screens over air inlet and outlet openings restrict air flow and vary widely in performance.

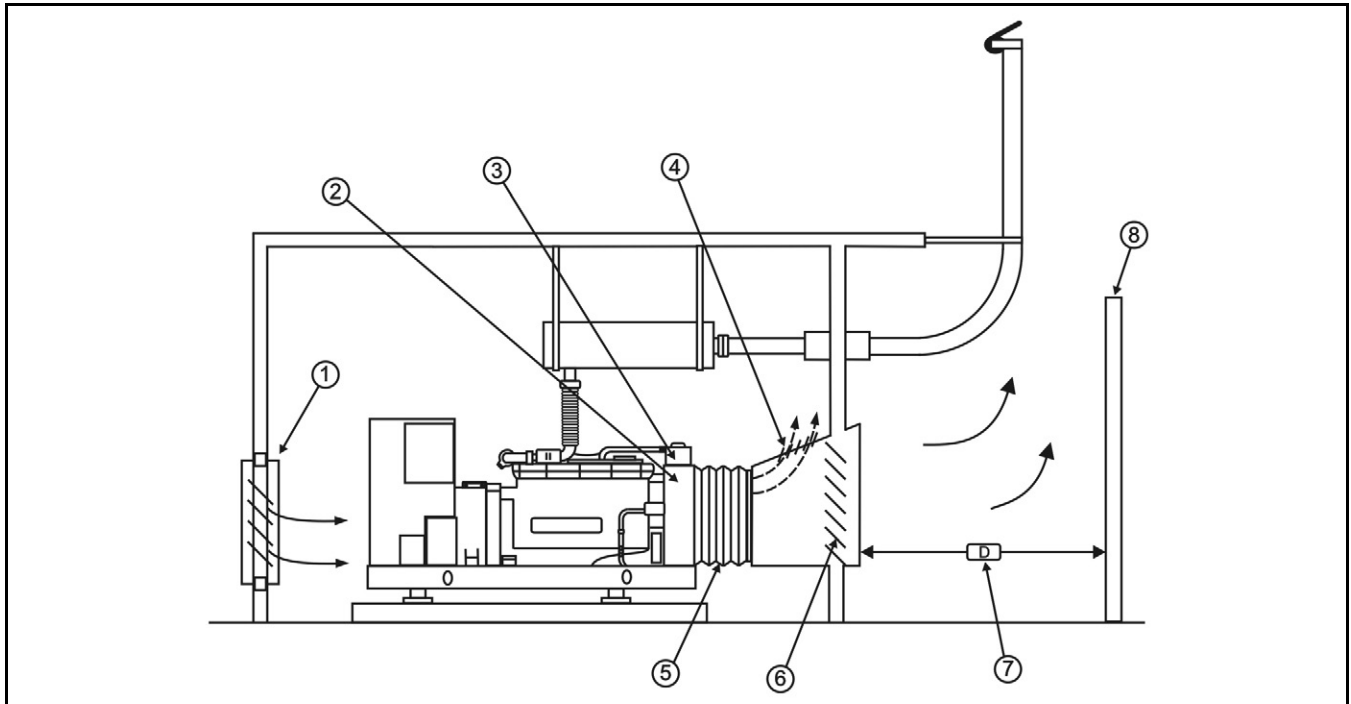
A louver assembly with narrow vanes, for example, tends to be more restrictive than one with wide vanes. The effective open area specified by the louver or screen manufacturer should be used.

Radiator set cooling air is drawn past the control end of the set by a pusher fan that blows air through the radiator. Locate the air inlet to the rear of the set. Make the inlet vent opening 1.5 times larger than the radiator area.

Locate the cooling air outlet directly in front of the radiator and as close as possible. The outlet opening must be at least as large as the radiator area. Length and shape of the air outlet duct should offer minimum restriction to airflow.

A flexible duct connector must be provided at the radiator to prevent exhaust air recirculation around the radiator, to take up generator set movement and vibration, and to prevent transmission of noise. Attach the flexible duct using screws and nuts so that the duct can be removed for maintenance purposes. Before installing the duct, remove the radiator core guard.

Enclosed generator sets are primarily designed to work in an open environment. When considering installing an enclosed generator set in an enclosed environment specific application factors must be considered (air flow, exhaust gas extraction, fuel supply and storage, etc.). For advice, contact the Application Engineering Group at Cummins.



No.	Description	No.	Description
1	Cool Air Inlet Damper	5	Flexible Duct Connector
2	Engine Driven Fan	6	Hot Air Outlet Damper
3	Radiator	7	Distance Should Not be Less Than Height of Radiator
4	Thermostat Controlled Re-Circulating Damper	8	Wind/Noise Barrier

FIGURE 14. TYPICAL OPEN GENERATOR SET INSTALLATION

7.7 Heavy Duty Air Cleaner

7.7.1 Heavy Duty Air Cleaner Installation

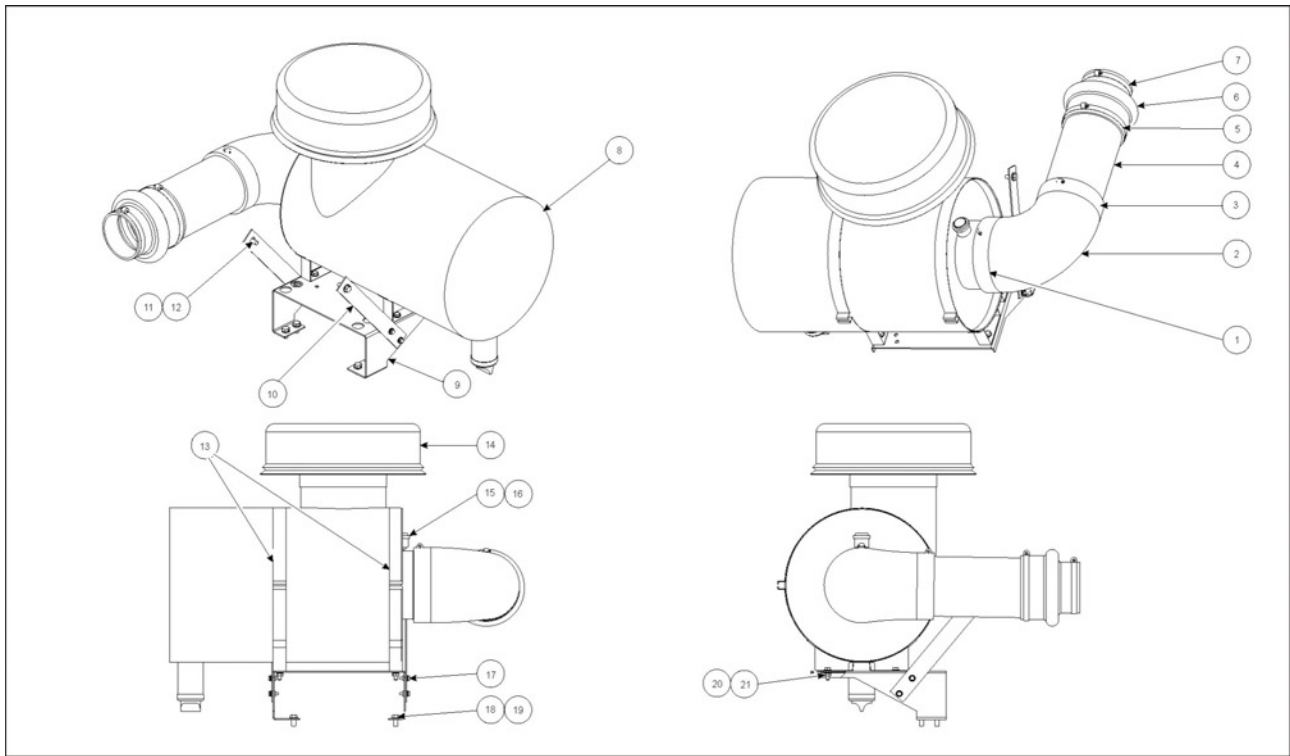


FIGURE 15. HEAVY DUTY AIR CLEANER PARTS

TABLE 7. PART DESCRIPTIONS

Item	Description	Qty	Item	Description	Qty
1	Hose Clamp	1	12	Hex Head Capscrew (M12 x 1.75 x 25)	2
2	Reducing Elbow - 90° - 8" to 7"	1	13	Mounting Band	2
3	Hose Clamp	1	14	Air Inlet Hood	1
4	Air Cleaner Tube - Inlet	1	15	Service Indicator	1
5	Hose Clamp	1	16	Pipe Adapter	1
6	Hose Reducer	1	17	Hex Head Screw (M8 x 1.25 x 20)	4
7	Hose Clamp	1	18	Flat Washer (M12)	4
8	Air Cleaner	1	19	Hex Head Capscrew (1/2 - 13 x 1.00)	4
9	Air Cleaner Bracket	1	20	Hex Head Screw (M8 x 1.25 x 20)	4
10	Air Cleaner Bracket	2	21	Hex Nut - Flange (M8 x 1.5)	4
11	Flat Washer (M12)	2			

The numbers in parenthesis () correspond to the part callout numbers in [Figure 15](#) and [Table 7](#).

⚠ WARNING

Incorrect installation, service, or parts replacement can result in severe personal injury, death, and/or equipment damage. Service personnel must be trained and experienced to perform electrical and mechanical component installations.

⚠ WARNING

AC voltages and currents present an electrical shock hazard that can cause severe personal injury or death. Incorrect installation, service, or parts replacement can result in severe personal injury, death, and/or equipment damage. Only trained and experienced personnel are to perform the following procedures.

Turn off or remove AC power from the battery charger and then remove the negative (–) battery cable from the set starting battery. This is to make sure the set will not start while working on it and to avoid circuit board damage, caused by voltage spikes when removing and replacing circuit board connectors.

⚠ CAUTION

If present, always disconnect a battery charger from its AC source before disconnecting the battery cables. Otherwise, disconnecting the cables can result in voltage spikes high enough to damage the DC control circuits of the generator set.

⚠ WARNING

Accidental starting of the generator set while working on it can cause severe personal injury or death. Prevent accidental starting by disconnecting the starting battery cables (negative [–] first). Make certain the battery area has been well-ventilated before servicing the battery. Wear goggles. Stop the generator set and disconnect the charger before disconnecting battery cables. Arcing can ignite explosive hydrogen gas given off by batteries, causing severe personal injury. Arcing can occur when a cable is removed or re-attached, or when the negative (–) battery cable is connected and a tool used to connect or disconnect the positive (+) battery cable touches the frame or other grounded metal part of the generator set. Always remove the negative (–) cable first, and reconnect it last. Make certain hydrogen from the battery, engine fuel, and other explosive fumes are fully dissipated. This is especially important if the battery has been connected to a battery charger.

⚠ WARNING

Ignition of explosive battery gases can cause severe personal injury or death. Arcing at battery terminals, light switch or other equipment, flame, pilot lights and sparks can ignite battery gas. Do not smoke, or switch trouble light ON or OFF near a battery. Discharge static electricity from body before touching batteries by first touching a grounded metal surface. Ventilate the battery area before working on or near the battery. Wear goggles. Stop the generator set and disconnect the battery charger before disconnecting battery cables-Disconnect the negative (–) cable first and reconnect it last.

1. Make sure the generator set is disabled.
 - a. Press the STOP button on the operator panel to make sure the control is in the Off mode.
 - b. Activate the E-stop button and wait one minute.
 - c. If equipped, disconnect the battery charger. Remove any other electrical supply sources.
 - d. Disconnect the generator set negative (–) battery cable.

2. Install the air filter support assembly on the engine.
 - a. Use M8 x 20mm hex head screws (27) to secure the two air filter brackets (28 and 32) to the inside of the rear air filter support (31).
 - b. Use four 3/4-10 x 1-1/2 inch screws and lock washers (29 and 30) to secure the rear air filter bracket assembly to the engine.
 - c. Torque the 3/4-10 x 1-1/2 inch screws to 420 40 N·m.
 - d. Use three M8 x 20mm hex head screws (27) to secure the top air filter support (14) to the rear air filter bracket assembly.
 - e. Use M8 x 20mm hex head screws (27) to secure the five air filter brackets (15, 16, 17, 18, and 20) to the top air filter support and rear air filter bracket assembly.
 - f. Torque the M8 screws to 24 2 N·m.
3. Use four M10 screws, flat washers, and hex nuts (24, 25, and 26) and two mounting bands (19) to secure each of the air filters (13) to the air filter support assembly. Torque the M10 screws to 52 10 N·m. Torque the screws on the mounting bands to 5.5 1 N·m.
4. Install an air inlet hood (23) on each of the air filters.
5. Make sure that the interior of the connections between the air cleaner outlet and the turbocharger inlet end of the elbow are clean.
6. Use one large hose clamp (1) to secure a hose hump (10) on each of the outside air filters.
7. Use one medium hose clamp (8) to secure an air tube (11) to each of the hose humps.
8. Use one medium hose clamp (8) to secure an intake elbow (12) to each of the air tubes.
9. Use one large hose clamp (1) to secure a reducer insert (2) to each of the inside air filters.
10. Use one large hose clamp (1) to secure a hose elbow (3) on each of the reducer inserts.
11. Use two large hose clamps (1) and two medium hose clamps (8) to secure the intake manifold (4) and air tube (5) to the elbows.
12. Use two medium hose clamps (8) to secure a reducer insert (7) and reducer elbow (6) on the intake manifold and air tube.
13. Use two small hose clamps (9) to secure the air cleaner assembly to the engine.
14. Install the four filter fittings (21) and service indicators (22) on the intake manifold and air tube.
15. Reconnect the negative (–) cable to the battery.
16. If equipped, connect the battery charger and turn it on.
17. Place the control in the desired mode.

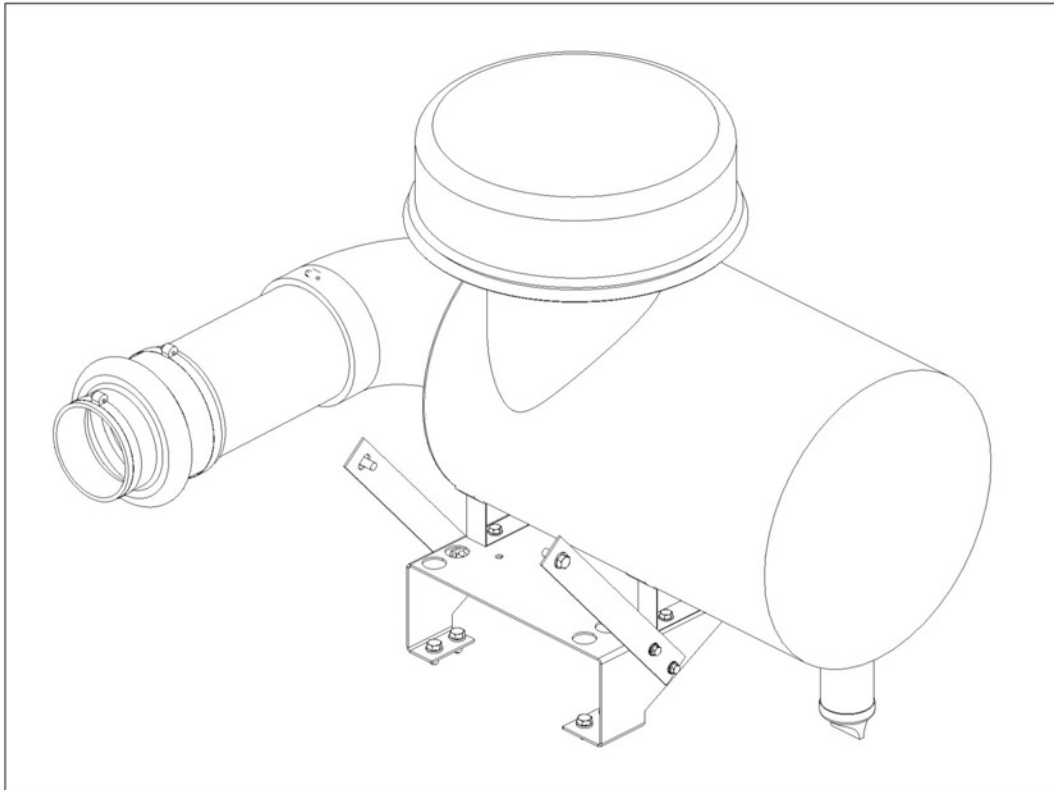


FIGURE 16. INSTALLED HEAVY DUTY AIR CLEANER

7.8 Breakerless Conductor Connections

7.8.1 Overload and Short Circuit Protection of Generator

NFPA 70: National Electrical Code compliant generator sets are required to be protected from an overload. Cummins generator sets with UL Listed AmpSentry Protective Relay as a standard feature do not require a circuit breaker or other protective device for NEC compliance or UL 2200 Listing.

CEC: Each conductor between the generator terminal and the point where load receives supply of generator current must be protected by an overcurrent device in accordance with the requirement of CEC 14-100: Overcurrent Protection of Conductor.

UL label indicates to the Authority Having Jurisdiction (AHJ) that the generator set incorporates a UL Listed Protective Relay that provides overload and short circuit protection for the generator and its conductors. The generator set does not require use of a circuit breaker or other protective device for NFPA 70: National Electrical Code compliance or UL 2200 Listing.

7.8.2 AmpSentry Labels

These are typical labels for compliant generator sets produced after January 2012.

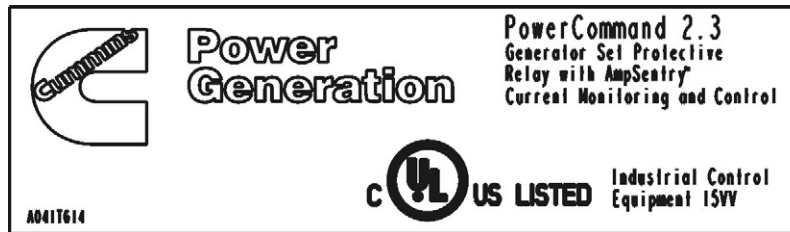


FIGURE 17. POWER COMMAND 2.3 LABEL

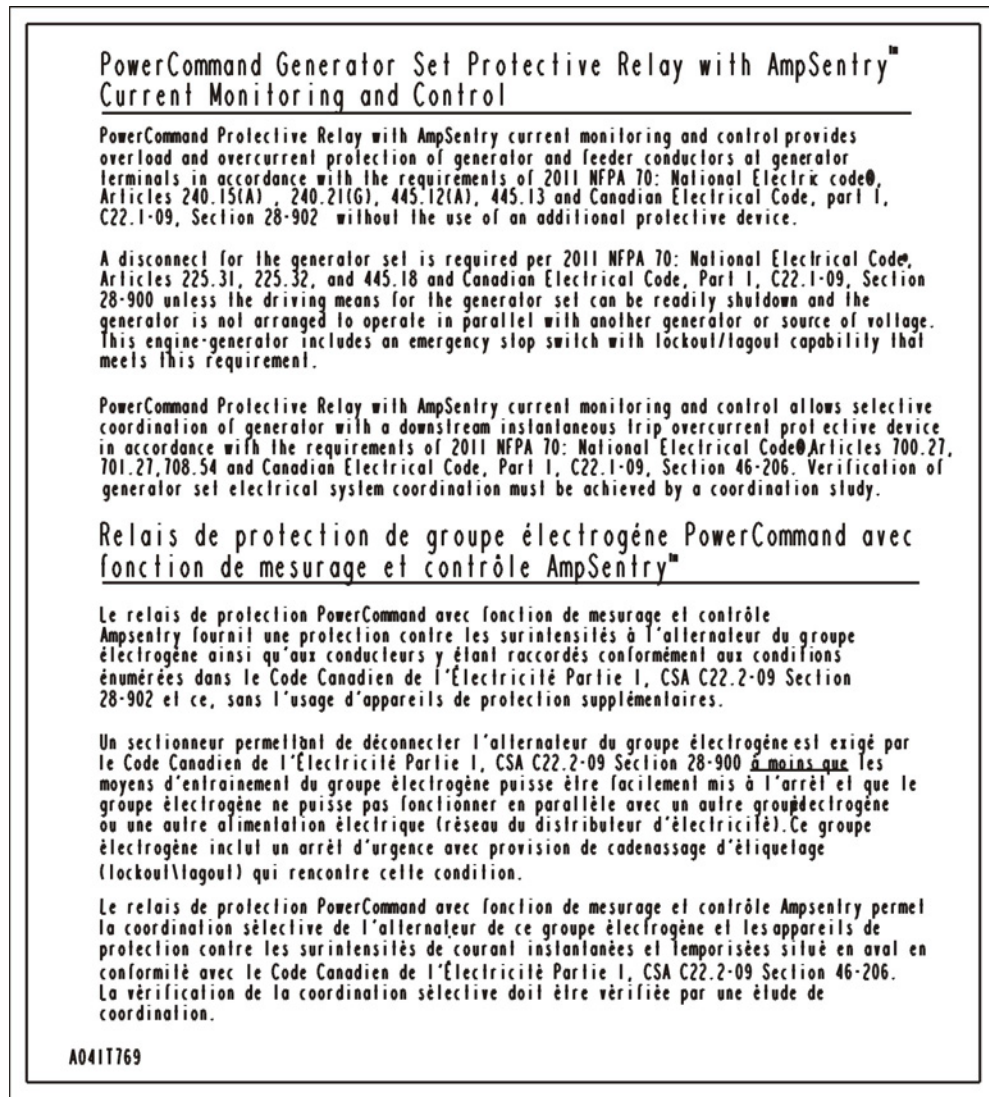


FIGURE 18. TYPICAL INFORMATION LABEL

PowerCommand 22, 23, 33	
DC Supply Rating:	<input type="checkbox"/> 12V <input type="checkbox"/> 24V 22A Maximum
Voltage Sensing:	347/600VAC Maximum, 50/60 Hz
Current Sensing:	<input type="checkbox"/> 1A <input type="checkbox"/> 5A
Heater Voltage (opt):	<input type="checkbox"/> 120V <input type="checkbox"/> 240V
AC Input:	<input type="checkbox"/> 210V (PMG) <input type="checkbox"/> 240V (Shunt), 50/60Hz, 4 Amps
Field Output:	240V Peak, 4 Amps
Remote Input and Sensor Circuits -	24VDC Max
Output Relay Contacts:	30VAC, 3A, Resistive
Operating Ambient:	60°C Maximum Surrounding Air (Open Type)
Digital Outputs	24V, 1A
Sensor Inputs:	5VDC
Environmental:	Type I
Optional Relays (3.3 only):	250VAC/30VDC, C300 Pilot Relay

Trip Current Setting	110% of the Generator Nameplate Rating
Percent Current Setting	Trip Time
100%	Will Not Trip
135%	90 Seconds
200%	25 Seconds
300%	9 Seconds
600%	0.6 to 0.9 Seconds to Current Limiting Mode Then 9 seconds To Shut Down

A041V083

FIGURE 19. POWER COMMAND 2.2, 2.3, AND 3.3 SPECIFIC CHECK LABEL

7.8.3 AmpSentry Protective Relay Time-Over Current Characteristic Curve

The protection provided is shown in the figure below, which shows the time-current characteristic of the supplied protection. This protection curve is specifically designed to protect the generator supplied, so adjustments to the operation points for this curve are not allowed.

NOTICE

The values shown on the current scale are shown based on the value of 1.0 being equal to the nameplate rated current of the generator set for the specific operating voltage.

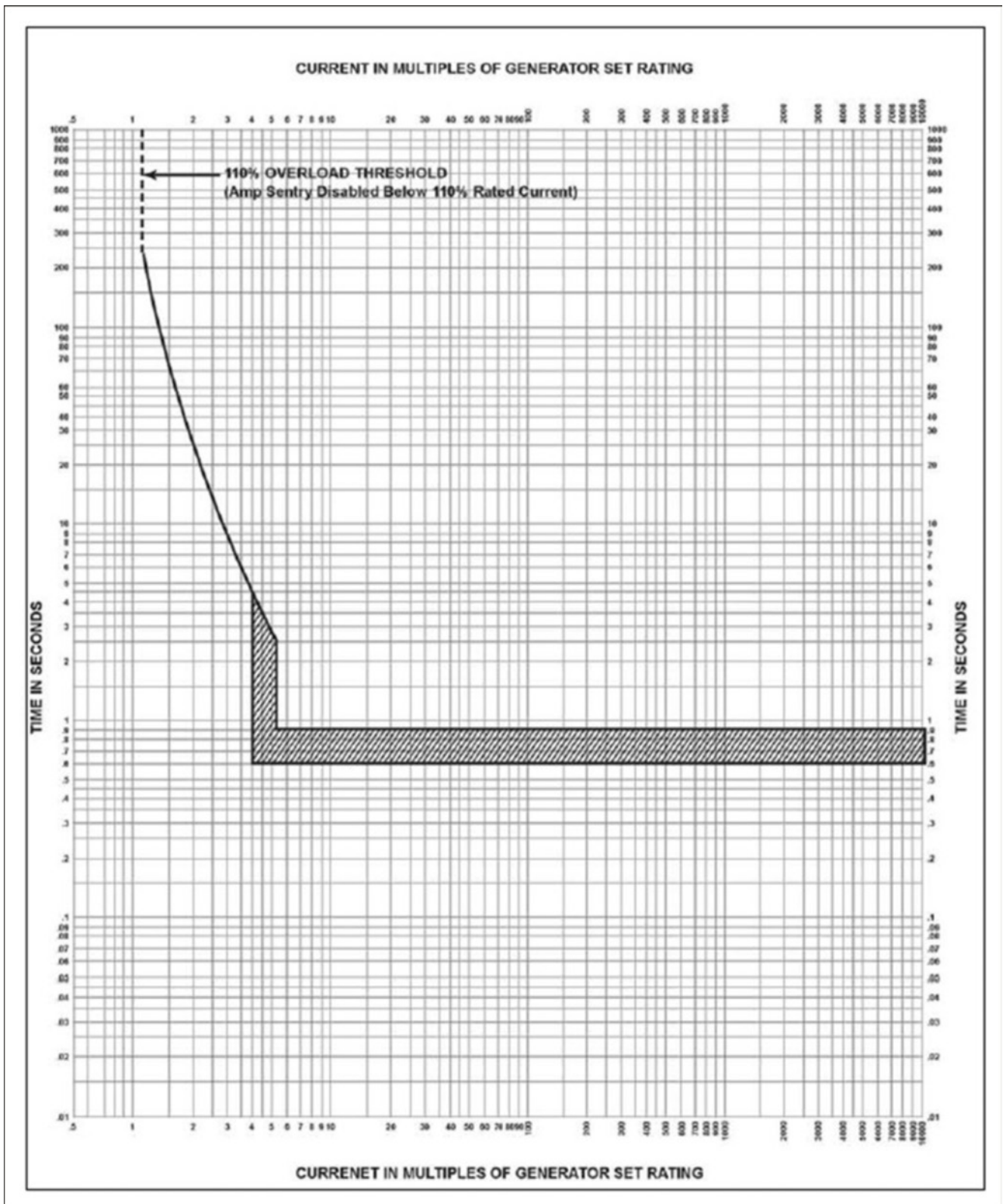


FIGURE 20. AMPSENTRY PROTECTIVE RELAY TIME OVER-CURRENT CHARACTERISTIC CURVE

7.8.4 Coordination of Protective Devices

Conduct a selective coordination (discrimination) study on the distribution system that incorporates the generator set when choosing a generator set. Visit power.cummins.com for a copy of document R-1053, or it can be found using SKM Power Tools for Windows library or from your distributor.

8 DC Control Wiring

WARNING

Electric Shock Hazard

Voltages and currents present an electrical shock hazard that can cause severe burns or death. Avoid contact with the voltage sense and bus sense leads; voltages of up to 600 VAC may still be present. These voltages could be live even when the generator set is switched off.

WARNING

Electric Shock Hazard

Voltages and currents present an electrical shock hazard that can cause severe burns or death. Make sure all power is off before performing control wire installation.

WARNING

Electric Shock Hazard

Voltages and currents present an electrical shock hazard that can cause severe burns or death. To prevent accidental electrocution, stand on a clean dry wooden platform or clean rubber insulating mat, make sure your clothing and shoes are dry, remove all jewelry, and use tools with insulated handles.

The generator set control box contains connection points for remote control and monitor options.

NOTICE

Always run control circuit wiring in a separate metal conduit from the AC power cables to avoid inducing currents that could cause problems within the control.

Use cable ties to keep control wiring away from sharp edges and AC power cables within the control housing.

NOTICE

Stranded copper wire must be used for all customer connections to the control panel. Solid copper wire may break due to the generator set vibration.

Use flexible conduit for all wiring connections to the generator set.

8.1 Guidelines for Customer Connections to the Control System

- Torque terminals to 0.5 Nm (4.4 in-lb)
- Wire type: Use 60 C rated minimum copper wire
- Terminal screws (if fitted) are slotted 0.6 mm
- Use flat bladed screwdriver with 2.5 mm blade

- Strip wire length to 6.0 mm (0.236 in) for screw type terminals and 10 mm (0.75 in) for push type terminals

8.1.1 Digital Connections

Connection points, other than relayed outputs and network are considered digital connections. The type/gauge wire to use for these connections are:

- Less than 305 m (1000 ft), use 0.5 mm² (20 gauge) stranded copper wire.
- 305 m to 610 m (1000 ft to 2000 ft), use 0.75 mm² (18 gauge) stranded copper wire.

8.1.2 Relay Connections

Due to the wide variety of devices that can be attached to the relay outputs, the electrical contractor must determine the gauge of the stranded copper wire that is used.

8.2 PowerCommand 2.x Customer Connections

Refer to [Appendix B on page 103](#) for information on customer connections.

8.2.1 Configurable Outputs

Each output has normally-open contacts. The contacts can be used to control small devices, indicator lamps, or relays.

The contacts are programmed to energize by entering a code number for the desired event.

NOTICE

Using the InPower service tool or accessing the Setup submenus is required to modify the customer outputs. Contact an authorized distributor for assistance.

8.2.1.1 Contact Ratings for Configurable Outputs

TABLE 8. CONTACT RATINGS FOR CONFIGURABLE OUTPUTS

Description	Value
Maximum Voltage	30 VDC
Maximum Current	3.5 Amps

8.2.2 Remote Start

⚠ WARNING

Automated Machinery

Accidental or remote starting of the generator set can cause severe personal injury or death.

Make sure that the generator set cannot be started accidentally or remotely before starting work on the generator.

NOTICE

Remote start terminals should only be used for a remote application. Remote start terminals are not to be shorted if the remote start function is not intended to be used.

When the control is in Auto/Remote mode, grounding this input initiates the engine cranking and start sequence. This circuit must be opened to permit resetting a shutdown condition with the Reset input. (The remote stop is actually the removal of the remote start signal to the control.)

8.2.3 Configurable Inputs

Grounding any one of these inputs activates the corresponding warning or shutdown sequence.

External sensing equipment must be connected to the designated digital input.

The nature of the fault is an optional customer selection. Example inputs: Low Coolant Level, Low Fuel Level, Ground Fault, etc.

NOTICE

The InPower service tool or access to the Setup submenus is required to modify the customer fault inputs. Contact your authorized distributor for assistance.

8.2.4 Remote Emergency Stop

Opening this input causes an immediate shutdown. Emergency stop must be reset at the remote panel, then at the front panel.

8.3 Customer Relays

8.3.1 Location of Customer Relays

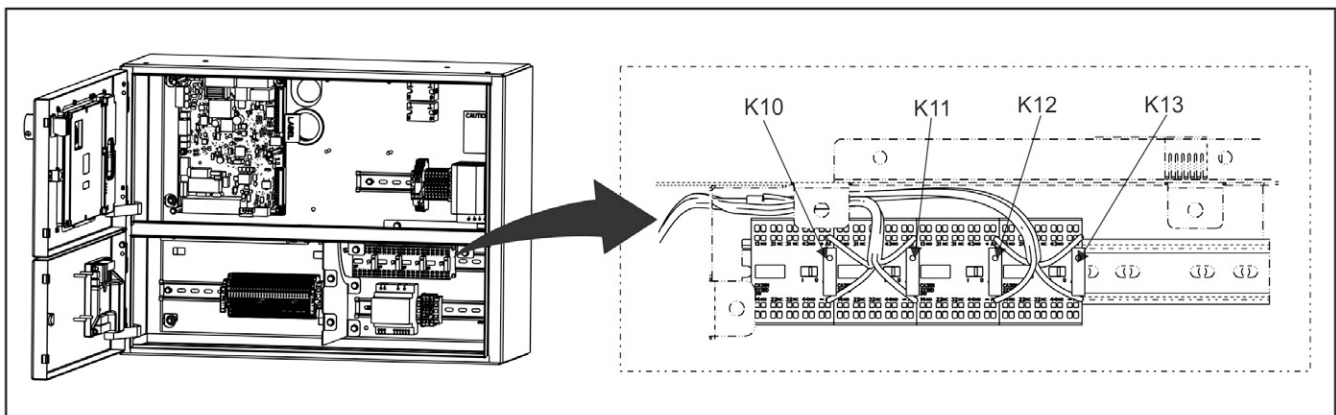


FIGURE 21. LOCATION OF CUSTOMER RELAYS

8.3.1.1 Configurable Outputs

This relay is connected to the corresponding configurable output on the control. If the configurable output is active, the relay is active. If the configurable output is inactive, the relay is inactive.

This relay allows the configurable output to control larger devices, and it isolates the control from these devices.

8.3.1.2 Contact Specifications

The contacts are rated at 10 A at 600 VAC.

8.3.1.3 Schematic

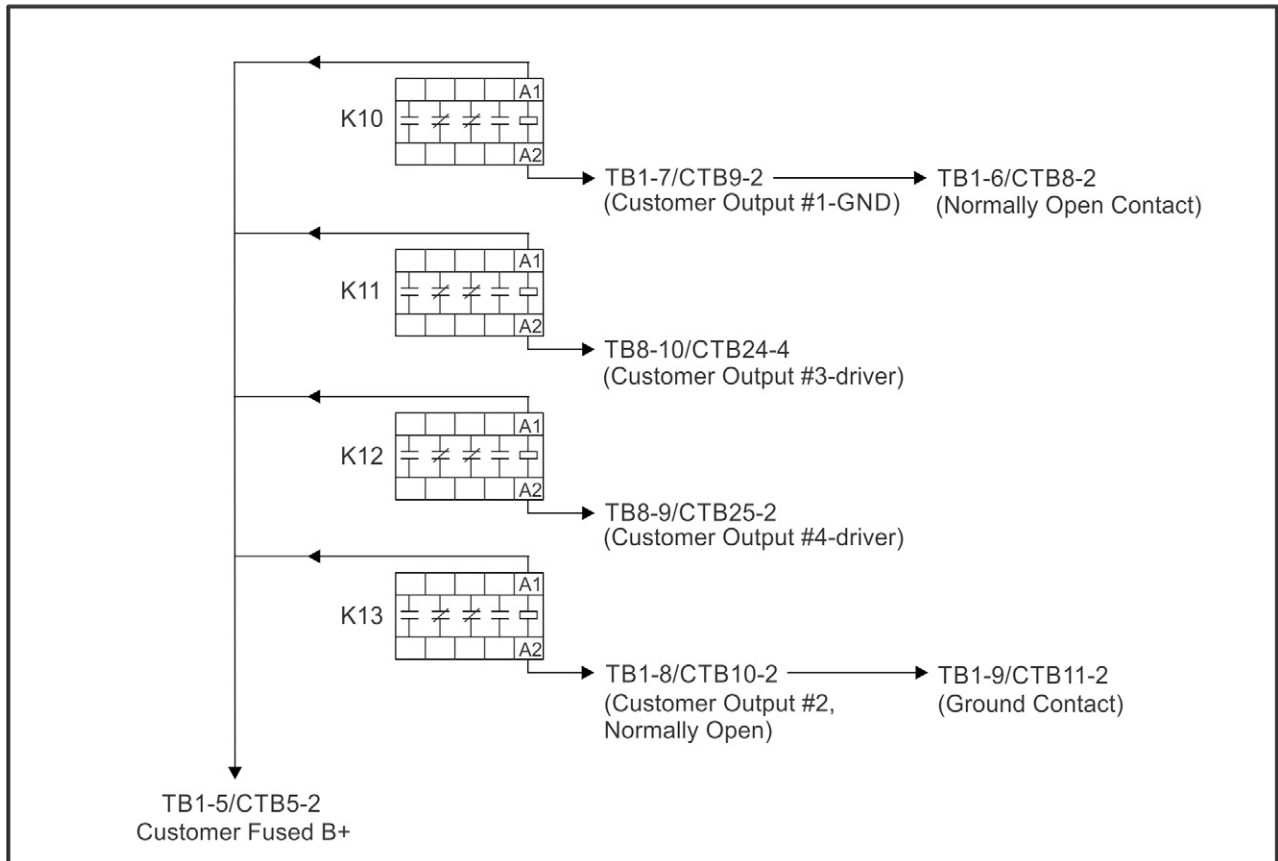


FIGURE 22. SCHEMATIC

9 AC Electrical Connections

WARNING

Arc Flash and Shock Hazard

Voltages and currents present an electrical shock hazard that can cause severe burns or death. Make sure that only service personnel who are trained and experienced perform electrical and mechanical component installations. The AC sensing harness and other cabling will become energized when the generator set is in operation.

WARNING

Hazardous Voltage

Contact with high voltages can cause severe electrical shock, burns, or death. Make sure that only personnel who are trained and qualified to work on this equipment are allowed to operate the generator set and perform maintenance on it.

WARNING

Automated Machinery

Accidental or remote starting of the generator set can cause severe personal injury or death. Isolate all auxiliary supplies and use an insulated wrench to disconnect the starting battery cables (negative [-] first).

WARNING

Combustible Gases

Ignition of battery gases is a fire and explosion hazard which can cause severe personal injury or death.

Do not smoke, or switch the trouble light ON or OFF near a battery. Touch a grounded metal surface first before touching batteries to discharge static electricity. Stop the generator set and disconnect the battery charger before disconnecting battery cables. Using an insulated wrench, disconnect the negative (-) cable first and reconnect it last.

WARNING

Electric Shock Hazard

Voltages and currents present an electrical shock hazard that can cause severe burns or death. Avoid contact with the voltage sense and bus sense leads; voltages of up to 600 VAC may still be present. These voltages could be live even when the generator set is switched off.

This section provides the procedure that is used to connect the AC electrical system of the generator set.

Before making any AC electrical connections, make certain the generator set cannot be accidentally started. Make sure the Operator Panel is in OFF mode. Turn off or remove AC power from the battery charger and then remove the negative (-) battery cable from the set starting battery using an insulated wrench.

If the generator set is being installed in an application where it may parallel with other generators or utility sources, the generator set control system may be energized from an external source. Lock out tag out any external source that can provide AC power to the generator set.

NOTICE

Ventilate the battery area before working on or near battery. Wear goggles. Stop the generator set and disconnect the battery charger before disconnecting battery cables. Disconnect negative (-) cable first and reconnect last using an insulated wrench.

Connecting the generator set AC electrical system involves:

- Installation of transfer switch
- Installation or verification of paralleling switchboard
- Generator output voltage selection
- Load cable connection
- Standard and optional AC equipment connections (e.g., control box heater, coolant heater, etc.).

For all output connections, including when field connection is made at the alternator terminations, installation should be completed with conductors of appropriate size, type, and rating specified in local codes (or UL). For UL compliant installations, use conductor size, X AWG, 75 °C or 90 °C copper wire, 600V. Where X AWG is the conductor size specified by the local electrical code for 75 °C at the rated output current for the generator set. For non-UL compliant installations, use cable sizes, composition, and rating per local codes. Strain relief, bending space, raceway, and other installation features should be completed in compliance with local code.

Local regulations often require that wiring connections be made by a licensed electrician, and that the installation be inspected and approved before operation. All connections, wire sizes, materials used, etc. must conform to the requirements of electrical codes in effect at the installation site.

Before starting the generator set, check to make sure that all electrical connections are secure, and that all wiring is complete. Replace and secure any access panels that have been removed during installation. Check that the load cables from the generator set are properly connected.

NOTICE

Backfeed to a utility system can cause electrocution or property damage. Do not connect to any building electrical system except through an approved device and after the building main switch is opened.

9.1 Transfer Switch

A transfer switch must be used for switching the load from the normal power source to the generator set (see [Figure 23](#)). Follow the installation instructions provided with the transfer switch when connecting the load and control wiring.

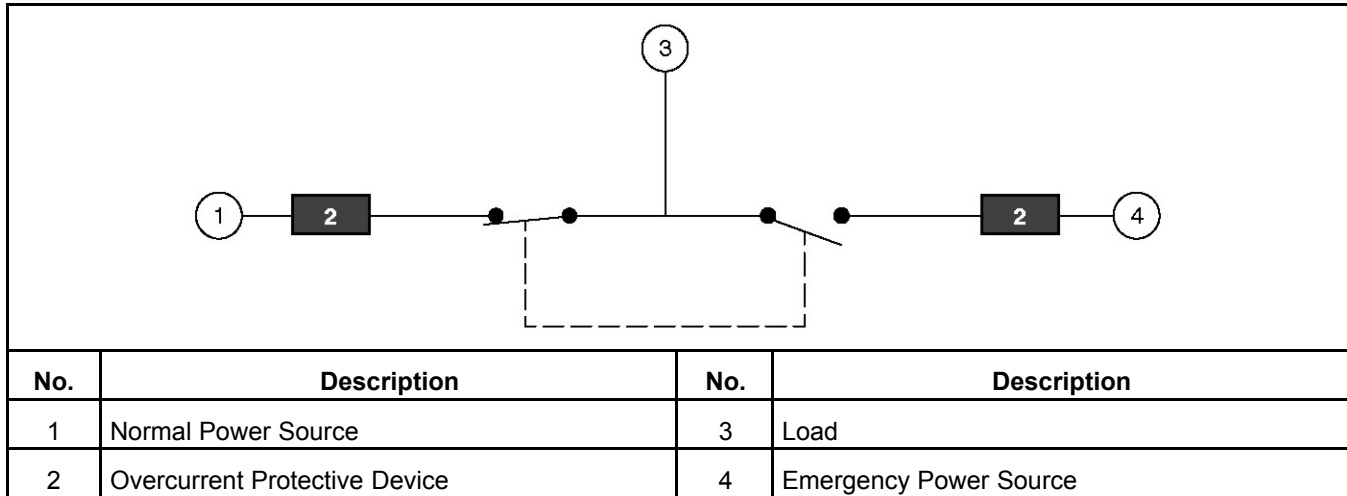


FIGURE 23. TYPICAL LOAD TRANSFER FUNCTION

9.2 Alternator Voltage Connections

These alternators can be configured to the nameplate voltages as shown on the Reconnection Diagram decal, attached to the backside of the control box cover. Many of the voltages listed will require reconfiguration of the alternator output leads on the connection terminal block. This reconfiguration must only be done by service personnel that are trained and experienced to perform electrical installation. The generator set was adjusted to produce a specified voltage during production verification testing prior to shipment. The installer must always check the stator lead terminal block connections and perform any necessary reconnect to obtain the voltage required.

Some generator sets are capable of producing a wide range of voltages and connection configurations; others have specific limited capabilities. Refer to wiring diagram and generator voltages (from the nameplate) when reviewing the voltage connection information and use the wiring diagram supplied with your generator set when actually performing load connections.

NOTICE

Reconfiguring generator sets to higher voltages can exceed the voltage capability of the specific generator windings and damage the generator and also decrease line current, rendering line circuit breakers too large. Consult with your authorized distributor before performing reconnection for a different voltage.

NOTICE

Reconfiguring generator sets to lower voltages can reduce generator set ratings, and also increase line current, rendering line circuit breakers too small. Consult with your authorized distributor before performing reconnection for a different voltage.

9.3 Load Connections

NOTICE
Flexible conduit and stranded conductors must be used for connections to take up movement of the generator set.

All loads are connected to the alternator by bolting stranded load wires to the appropriate terminals on the alternator reconnection terminal block or circuit breaker lugs. The terminals are marked U, V, W, and N to indicate the line and neutral connections. (Reference: U, V, and W correspond with L1, L2 and L3; and N with L0 respectively). See [Appendix A on page 93](#) for details about the following:

- Load connections
- Conduit
- Cable Size

9.3.1 Generator Set Load Cable Installation

To ensure optimum performance of the generator set, load cables passing through cable gland plates must be adequately protected and secured.

9.3.2 Cabling through Non-Ferrous Gland Plates

Single core load cables must be secured using non-ferrous cable glands.

9.3.3 Cabling through Ferrous Gland Plates

Single core load cables must pass through the same hole, or slotted cable gland holes as illustrated (see [Figure 24](#)). Cable glands must be made from non-ferrous material.

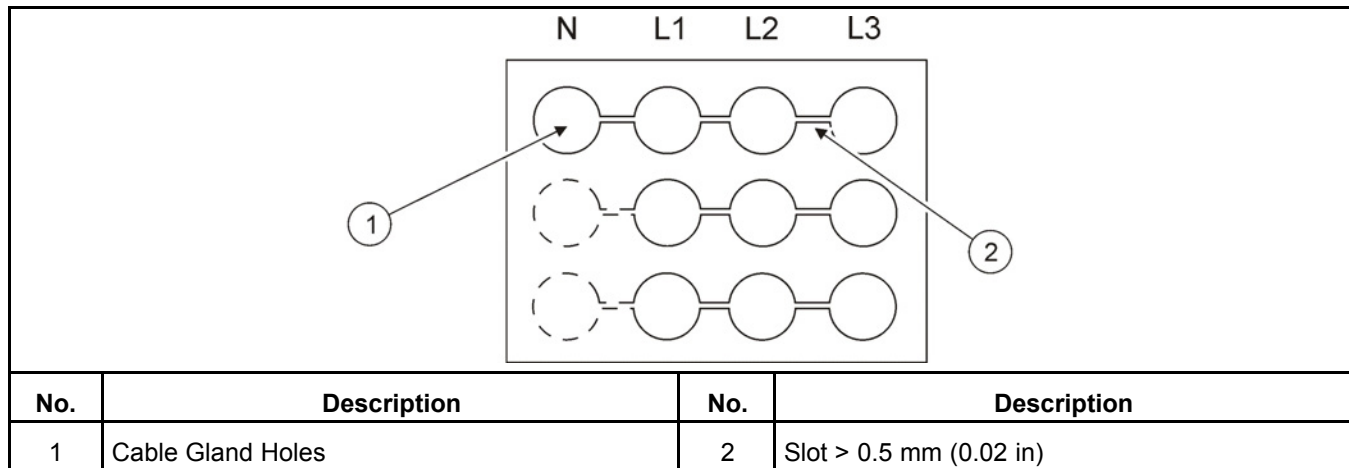


FIGURE 24. FERROUS GLAND PLATES

9.3.4 Distribution Cables

Single core power distribution cables should be grouped in a trefoil formation as illustrated (See [Figure 25](#)). (Trefoil grouping provides optimum cable loading and reduces electrical emissions). To minimize cable temperature rise and reduce cable de-rate factors, cable groups where possible, should be spaced to provide ventilation. Cable groups must be secured with non-ferrous material.

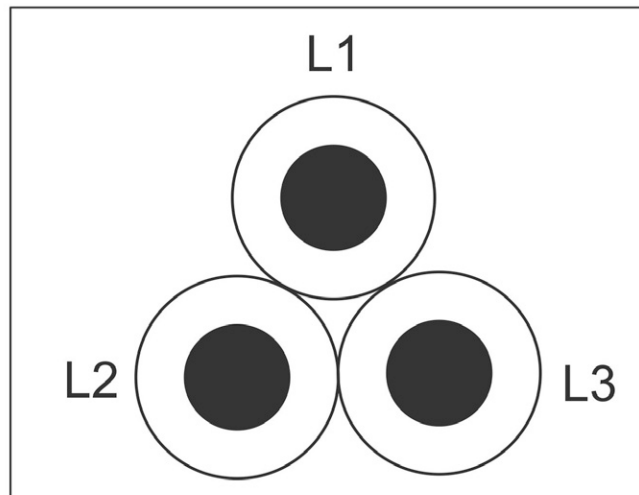


FIGURE 25. TREFOIL FORMATION

9.4 Load Balancing

When connecting loads to the generator set, balance the loads so that the current flow from each line terminal (L1, L2, and L3) is about the same. This is especially important if both single phase and three phase loads are connected. Any combination of single phase and three phase loading can be used as long as each line current is about the same, within 10 percent of median value and no line current exceeds the name plate rating of the generator. Check the current flow from each line after connections by observing the Operator Panel ammeter.

9.5 Fuel Transfer Pump Installation

⚠ WARNING

Combustible Liquid

Fuel leaks are a fire and explosion hazard which can cause severe personal injury or death.

Make sure that only trained and experienced personnel install and service the generator set in accordance with applicable codes.

NOTICE

Do not smoke near fuel and keep flames, sparks, pilot lights, arcing switches and equipment, and other sources of ignition well away.

A fuel transfer pump and control are available as an option when a sub-base or an in-skid day tank is provided. The automatic control operates the fuel pump to maintain a reservoir of fuel in the day tank.

9.5.1 Fuel Transfer Pump Control AC Connections

See the wiring diagrams provided with your generator set when making connections at the fuel pump control.

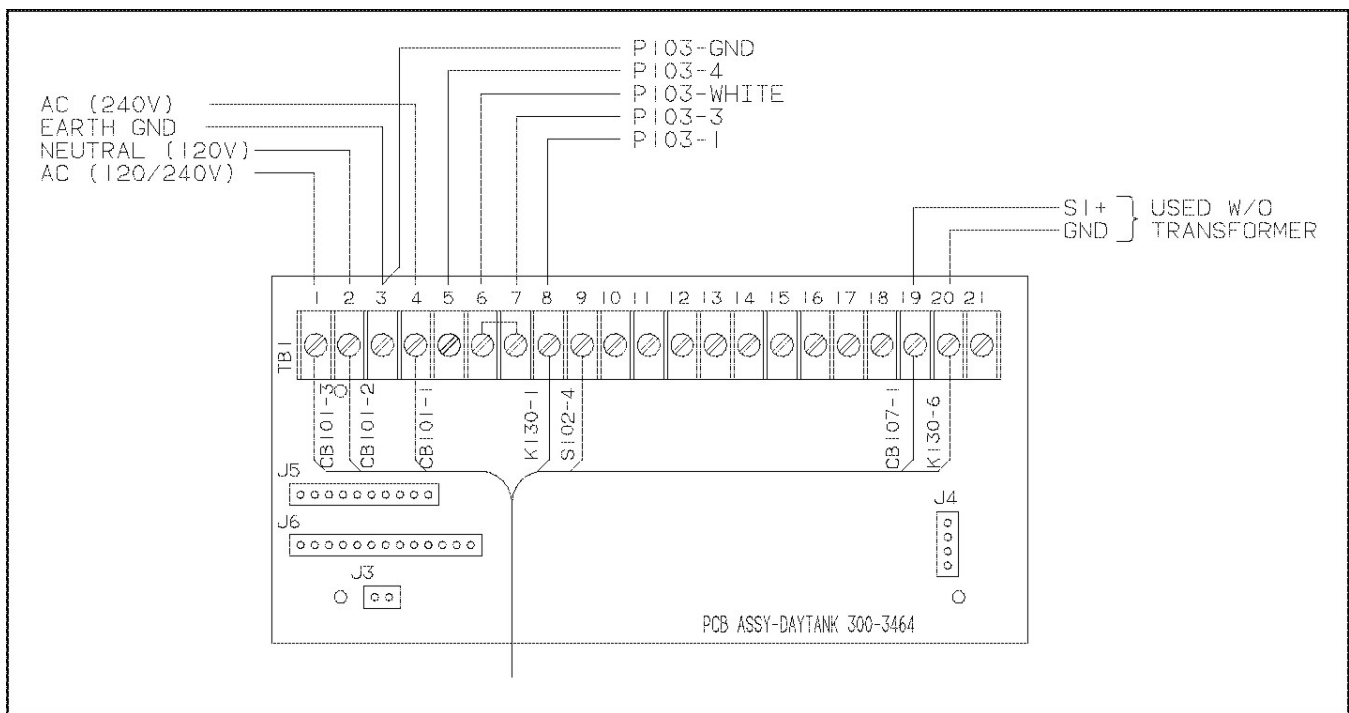


FIGURE 26. FUEL PUMP CONTROL TERMINAL BOARD

The following should be noted.

1. The control can be powered by 120 VAC or 240 VAC. The control is set up at the factory for connection to 240 VAC.

NOTICE

To convert the day tank controller from 240 VAC to 120 VAC, perform the following steps.

- a. Remove the two jumpers between terminals TB1-6 and TB1-7 in the control box, and connect one jumper between terminals TB1-5 and TB1-6 and the other jumper between terminals TB1-7 and TB1-8.
- b. Move selector switch S103 on the control PCB to the up position for 120 V.
- c. On the control transformer, remove the two jumpers between terminals H2 and H3, and connect one jumper between H1 and H3 and the other jumper between H2 and H4.

NOTICE

To convert the day tank controller from 120 VAC to 240 VAC, perform the following steps.

- a. Remove the jumpers between terminals TB1-5 and TB1-6 and TB1-7 and TB1-8 in the control box, and connect the two jumpers between terminals TB1-6 and TB1-7.
- b. Move selector switch S103 on the control PCB to the down position for 240 VAC.
- c. On the control transformer, remove the jumpers between terminals H1 and H3 and H2 and H4, and connect the two jumpers between H2 and H3.

2. Attach a tag to the control box indicating the supply voltage.
3. Terminals TB1-8 and TB1-5 are available for connection of a 120 VAC or 240 VAC electric fuel shutoff valve rated not more than 0.5 amps. The voltage rating of the valve must correspond with the voltage utilized for the pump.

9.6 Current Transformers

Current transformers (CTs) reduce high voltage currents (AC) to enable safe monitoring.

9.6.1 Current Transformer Installation Requirements

Current transformers (CTs) reduce high voltage currents (AC) to enable safe monitoring.

The CT has a dot on one side. This dot must be facing toward the alternator reconnection terminal block (conventional current flowing into the dot). A dot is also used to indicate pin 1 of the CT.

Route the load lead through the appropriate CT. See the Alternator Reconnection Drawing section.

The CTs have dual secondaries (3 pins):

- The CT secondary wire marked 1 is connected to pin 1 of the CT.
- The CT secondary wire marked 2/3 is connected to pin 3 for low voltage generator sets.

9.7 Coolant Heater

The coolant heaters are designed to allow the generator set to start and pick up load within 10 seconds in a 4.4 °C (40 °F) environment. In colder ambient temperature environments the starting time may be longer.

9.7.1 Coolant Heater Installation

A coolant heater keeps the engine coolant warm when the engine is shut down. It heats and circulates the coolant within the engine. This reduces start-up time and lessens engine wear caused by cold starts. It is electrically operated and thermostatically controlled.

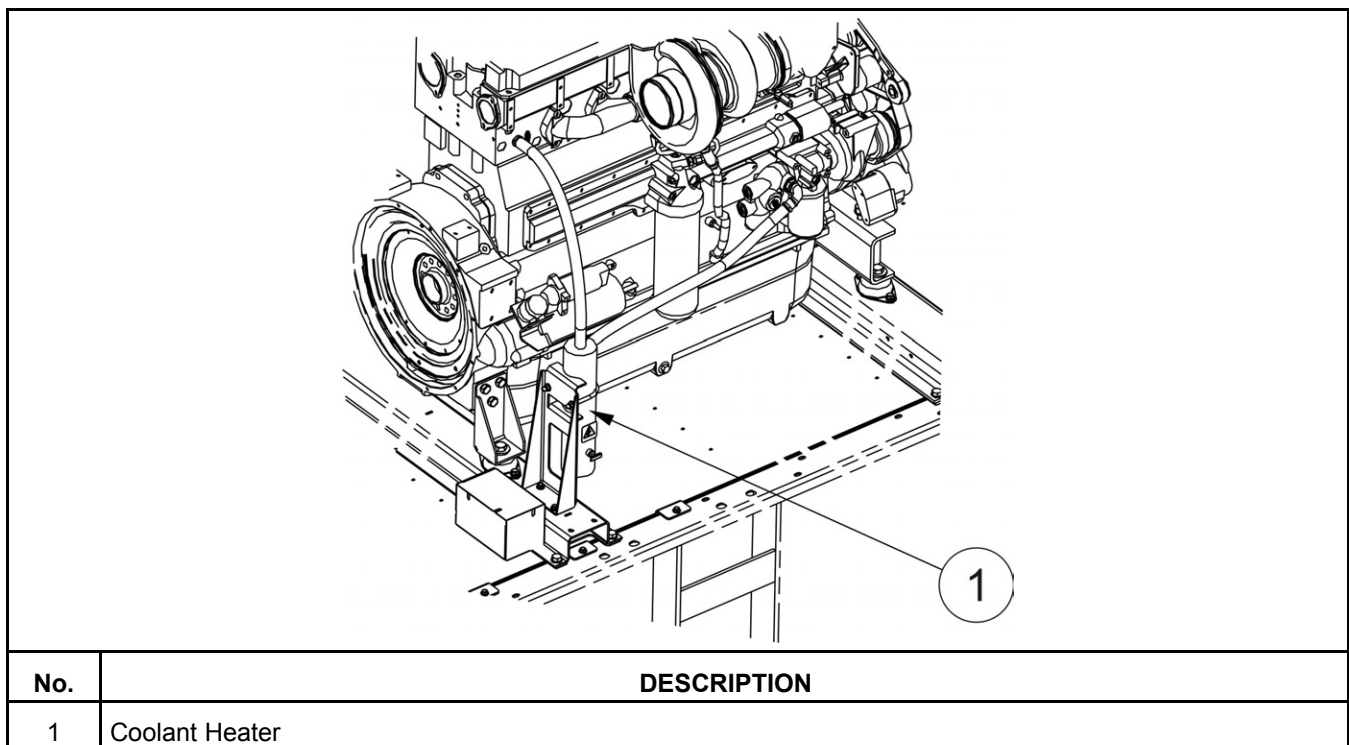
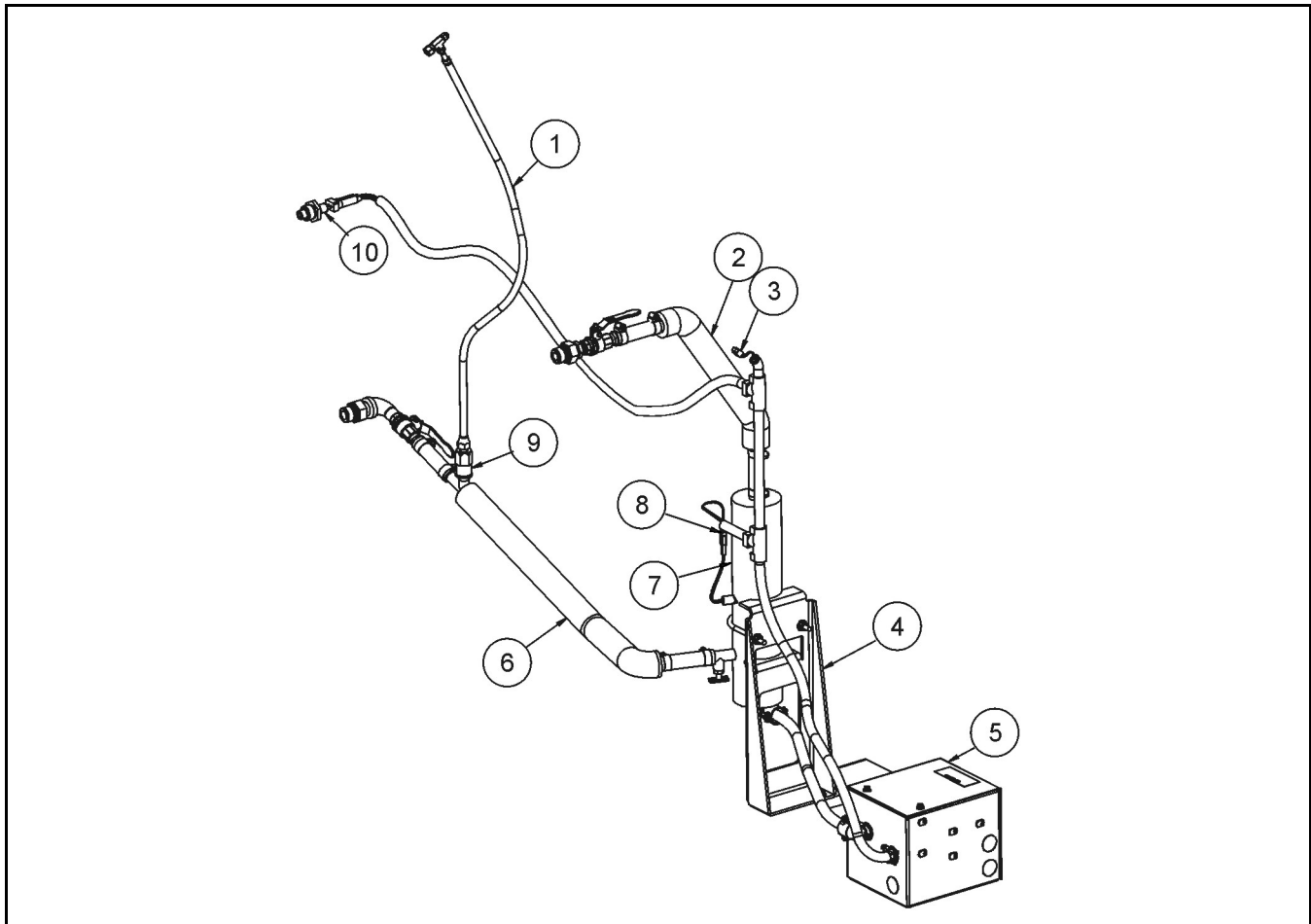


FIGURE 27. TYPICAL COOLANT HEATER MOUNTED ON THE GENERATOR SET

NOTICE

The coolant heater must not be operated while the cooling system is empty or damage to the heater will occur.

Figure 28 shows the heater line connection. Connect the heater to a source of power that will be on during the time the engine is not running. Ensure the supply voltage and circuit current is correct for the heater element rating.



No.	DESCRIPTION	No.	DESCRIPTION
1	Heater Vent Line	6	Heater Hose
2	Heater Hose	7	Coolant Heater
3	Inline Fuse for Coolant Heater	8	DC Control Harness Plug to Thermostat plug on Heater
4	Coolant Heater Bracket	9	Check Valve
5	Heater Control	10	Thermostat

FIGURE 28. 0179-3536 REVISION E COOLANT HEATER

9.8 Alternator Heaters

9.8.1 Alternator Heater Connection

⚠ WARNING

Electric Shock Hazard

Voltages and currents present an electrical shock hazard that can cause severe burns or death. Water or moisture inside an alternator increases the possibility of flashing and electrical shock. Do not use an alternator which is not dry inside and out.

An alternator heater(s) is used to help keep the alternator free of condensation when the generator set is not running. During cool and humid conditions, condensation can form within an alternator, creating flashing and shock hazards.

Connect the heater(s) terminals to a source of power that will be on during the time the engine is not running. Be sure the supply voltage and circuit amperage is correct for the heater element rating.

9.9 Control Box Heater

9.9.1 Control Box Heater Installation

A thermostat controlled heater is installed inside the control cabinet. [Figure 29](#) shows a typical heater. [Figure 30](#) shows typical heater wiring. Also see the Wiring Diagrams section.

The control box heater power cord must be installed and connected to a grounded outlet.

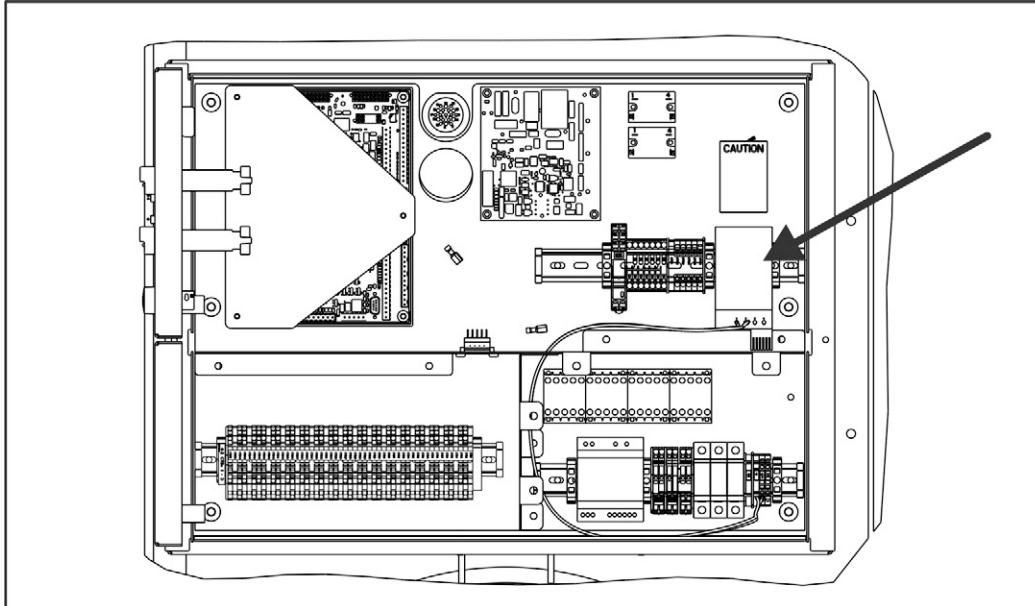


FIGURE 29. TYPICAL CONTROL BOX HEATER

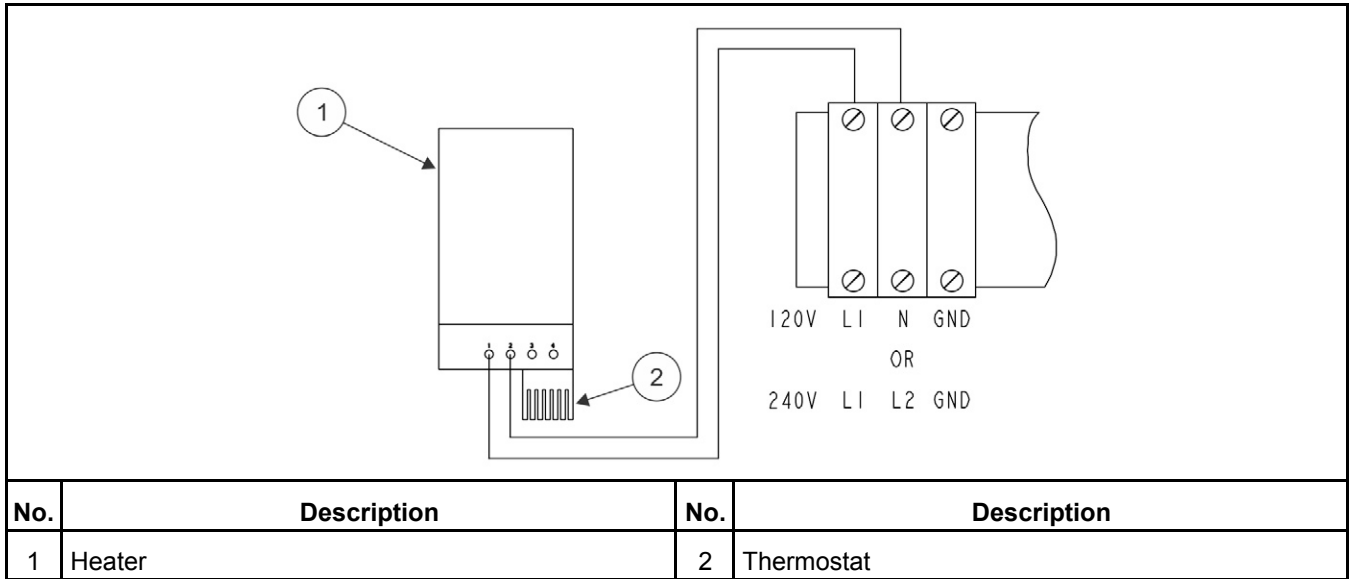


FIGURE 30. TYPICAL HEATER WIRING DIAGRAM

9.10 Oil Heaters

9.10.1 Oil Pan Heater Installation

Oil pan heaters require an external power source.

The oil pan heater used in 120 V or 208/240 V applications is shown below.

NOTICE

For 120 V applications, the optional location is shown. The primary location is on the left hand side of the oil pan.

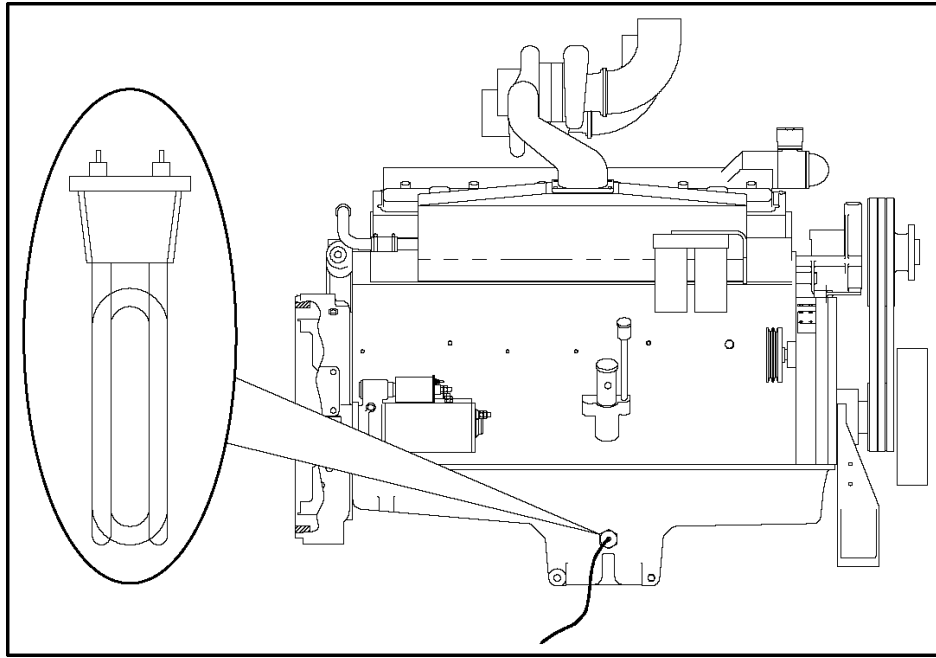


FIGURE 31. 300 W OIL PAN HEATER USED IN 120 V AND 208/240 V APPLICATIONS

The oil pan heater used in 480 V applications is shown below.

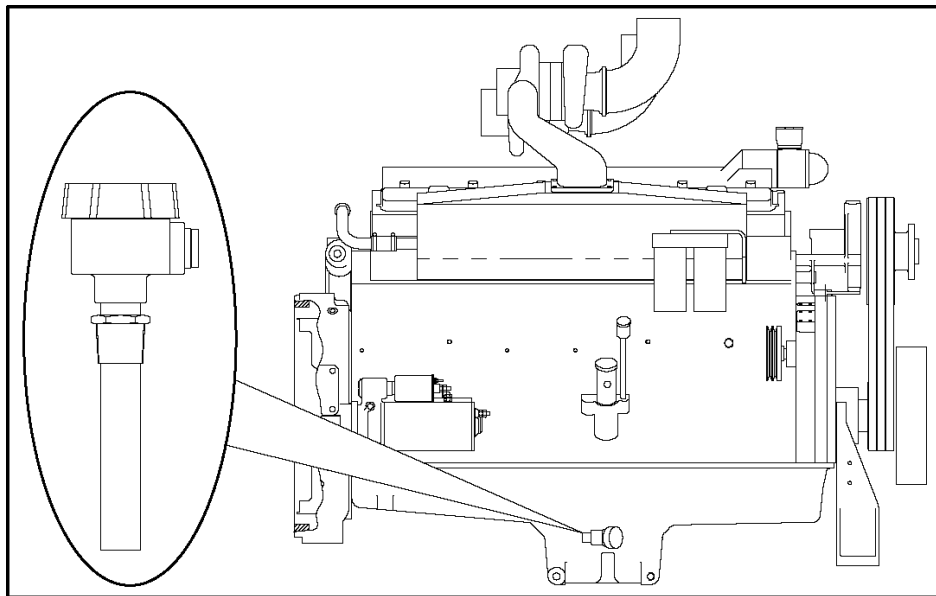


FIGURE 32. 300 W OIL PAN HEATER USED IN 480 V APPLICATIONS

9.11 Battery Commissioning

NOTICE

Commissioning is to be undertaken by suitably trained and qualified service personnel only.

Lead-acid batteries supplied in dry-charged form are commissioned as follows:

- Pre-Commissioning Procedure

- Filling the Battery with Electrolyte
- Charging
- Fitting the Battery to the Generator Set

9.11.1 Safety Precautions

Servicing of batteries are to be performed or supervised by personnel knowledgeable of batteries and the required precautions. Keep unauthorized personnel away from batteries.

9.11.1.1 General Precautions

WARNING

Combustible Gases

Ignition of battery gases is a fire and explosion hazard which can cause severe personal injury or death.

Laying tools or metal objects across the battery can cause arcing. Never lay tools or metal objects across the top of the battery.

CAUTION

Electrical Shock

A battery presents a risk of electrical shock and high short circuit current which can cause minor or moderate injury.

Observe the following precautions when working on batteries.

- Use proper PPE. Remove jewelry such as watches, rings, or other metal objects. Remove any conductive items from pockets. These items can fall into equipment and result in a short circuit, which can cause shock or burning. Refer to local standards for PPE details (in the U.S: see NFPA 70).
- Keep batteries upright to prevent spillage. Electrolyte is a dilute sulphuric acid that is harmful to the skin and eyes.
- Use tools with insulated handles to prevent the risk of electric shock.

9.11.1.2 Fire Hazard

NOTICE

During the charging of a battery, explosive gases are given off. Keep the battery area well ventilated and away from naked flames and sparks. Do not smoke.

- Before disconnecting a battery, isolate the utility powered battery charger (where fitted).
- To disconnect the battery, use an insulated wrench to disconnect the negative cable first.
- To connect the battery, use an insulated wrench to connect the negative cable last.

9.11.1.3 Fluid Hazard

⚠ WARNING

Toxic Hazard

Contact with electrolyte can cause severe personal injury.

Wear appropriate PPE when handling electrolyte: acid-proof protective apron, goggles, rubber gloves and boots. If electrolyte is splashed on the skin or in the eyes, flush the affected areas immediately with water and seek medical attention.

⚠ WARNING

Hazardous Liquid

Uncontrolled chemical reactions can cause severe chemical burns or death.

Never add undiluted sulfuric acid to a battery.

9.11.2 Pre-Commissioning Procedure

1. Check for any damage to the battery case or terminals, and make sure that the battery is clean and dry.
2. Remove the vent plugs and break any seals (if present), taking care not to damage the plates or separators. The broken seal will fall into the bottom of the chamber and do no harm.

9.11.3 Filling the Battery with Electrolyte

1. Fill each cell of the battery with dilute sulphuric acid (electrolyte) of the correct specific gravity (SG) according to the levels on the battery label.
2. Filling must be completed in one step.
3. Allow the battery to soak for ten to fifteen minutes. If the electrolyte level has fallen, it should be restored by adding electrolyte of the correct SG to the levels given on the battery label.
4. After filling, place the battery on a commissioning charge within one hour. Charging must take place before any load is placed on the battery.

NOTICE

Failure to give a commissioning charge may impair the charge capacity and life of the battery.

9.11.4 Charging - Commissioning

1. Charge the battery for a minimum of four hours to ensure the acid is sufficiently mixed within the battery. If the battery has been in storage, check the manufacturer's instructions; the charging period may need extending.
2. When the generator set is running, check the charge alternator output using an induction ammeter.

9.11.5 Connecting the Battery to the Generator Set

NOTICE

A battery must not be fitted to a generator set without charge if the specific charge of the electrolyte has fallen below 1.240 during storage.

1. Secure the battery. Battery hold-down bolts must be tight, but not over-tight.
2. Smear the terminals with petroleum jelly, if necessary.
3. Fit the vents firmly in position and ensure that the battery is clean and dry.
4. Verify correct polarity when connecting the battery to the set. Even momentary incorrect connection can cause damage to the electrical system.
5. Use an insulated wrench connect the positive generator cable first, followed by the negative cable. Terminal connections must be tight, but not over-tight.

9.11.6 Electrolyte - Specific Gravity and Temperature

Maintenance-free batteries are sealed and do not require the addition of electrolyte. Some manufacturers of maintenance-free batteries provide an 'eye' or other visible means of telling when the battery is discharged or approaching the end of its useful life.

9.11.6.1 Checking Electrolyte Level

NOTICE

Never add tap or well water and never allow the battery electrolyte to drop below the top of the plates, otherwise damage will occur.

NOTICE

Do not add water in freezing weather unless the engine will run long enough (2 to 3 hours) to make sure that water and electrolyte are thoroughly mixed.

Check the level of the electrolyte (acid and water solution) in the batteries at least every month or 100 hours of operation, whichever occurs first. Maintain the electrolyte to the levels indicated on the battery label. Add distilled water only and recharge. Replace the vent plugs once filling is completed.

If a cell level is low, check the case for leaks.

Keep the battery case clean and dry. An accumulation of moisture will lead to a more rapid discharge and battery failure.

9.11.6.2 Checking Specific Gravity Using a Hydrometer

Use a hydrometer to check the specific gravity (SG) of the electrolyte in each battery cell.

Hold the hydrometer vertically and take the reading.

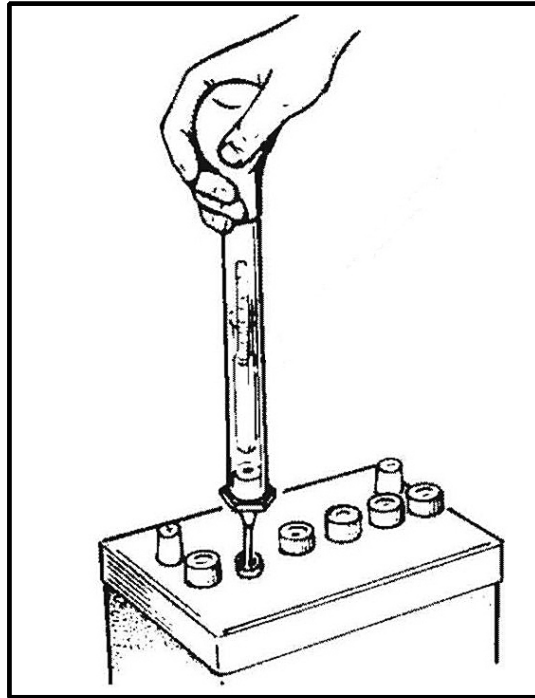


FIGURE 33. CHECKING SPECIFIC GRAVITY

9.11.6.3 Checking Specific Gravity Using an Acid Refractometer

Follow the instructions included with the refractometer. Obtain a small drop of liquid and place it under the clear plastic cover to check the specific gravity (SG) of the electrolyte in each battery cell.

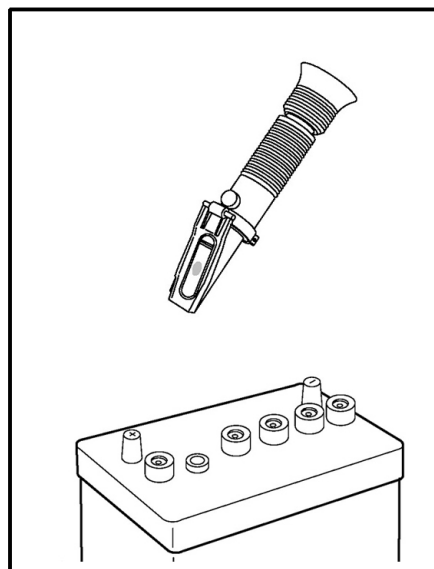


FIGURE 34. TYPICAL BATTERY ACID REFRACTOMETER

9.11.6.4 Specific Gravity Values for Batteries

A fully charged battery will have a corrected specific gravity (SG) of 1.260 at 25 °C (77 °F). Hold the hydrometer vertically and take the reading. Charge the battery if the reading is below 1.215. The table below shows the specific gravity of electrolyte, corrected to 25 °C (77 °F).

TABLE 9. SPECIFIC GRAVITY

Temperature	For Filling New Cells	At End of Charge
Ambient temperature normally below 32 °C (90 °F)	1.270	1.270–1.290
Ambient temperature frequently above 32 °C (90 °F)	1.240	1.240–1.260
Maximum permissible temperature of electrolyte during charge	45 °C (113 °F)	45 °C (113 °F)

Correct the specific gravity reading for other temperatures by subtracting seven gravity points (0.007) for every 10 °C (18 °F) when the electrolyte temperature is above 27 °C (80 °F). Apply the correction formula as follows:

- For every 10 °C (18 °F) above 25 °C (77 °F), subtract 0.007 (7 points)
- For every 10 °C (18 °F) below 25 °C (77 °F), add 0.007 (7 points)

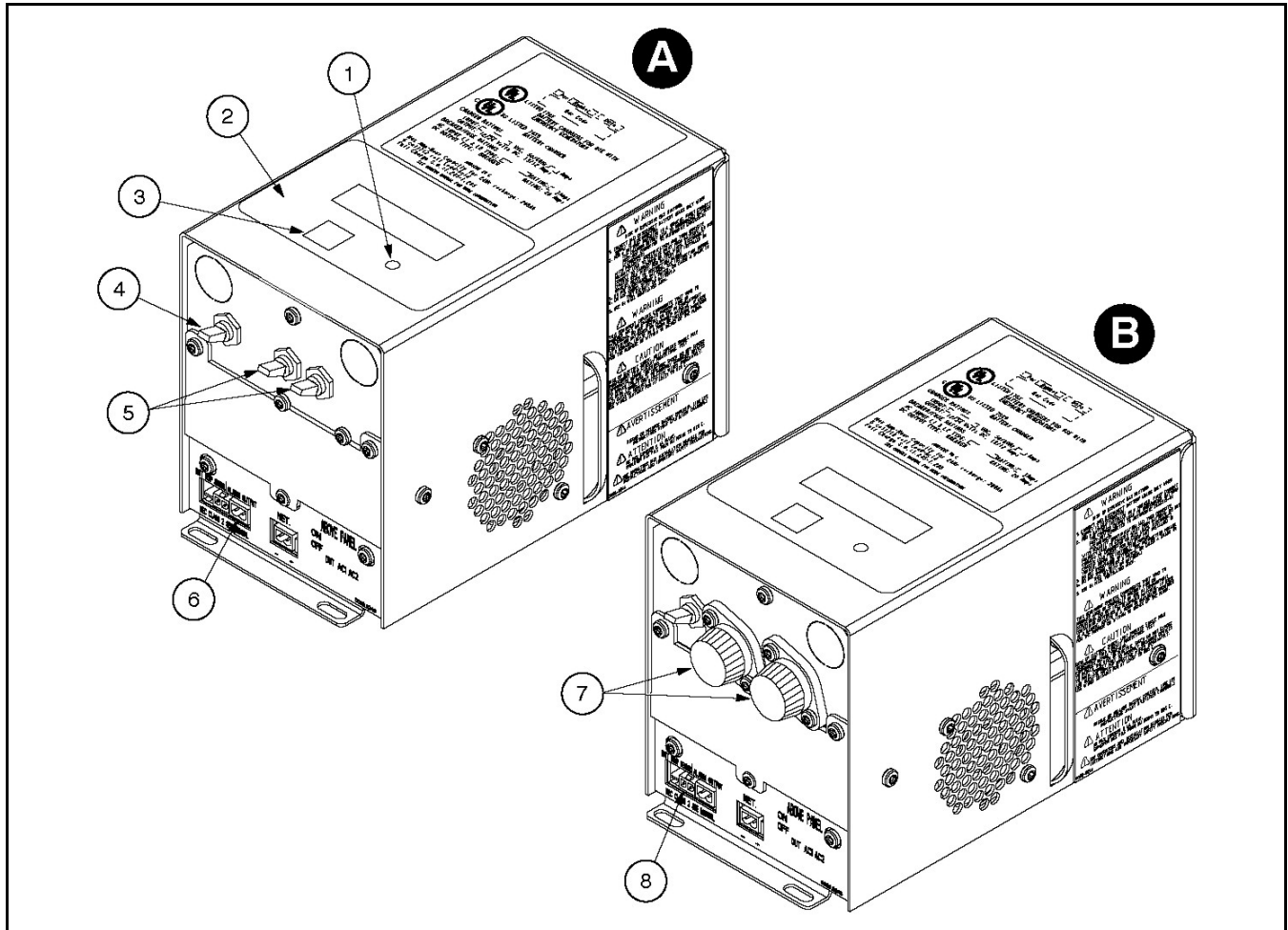
For example: if the specific gravity at 25 °C (77 °F) is 1.260, then the specific gravity at 15 °C (59 °F) is 1.267.

9.12 Battery Charger

9.12.1 Battery Charger - 15 Amp/12 Volt and 12 Amp/24 Volt

There are two types of 15/12-Amp PowerCommand battery chargers. All 15/12-Amp battery chargers have a 20 Amp DC circuit breaker switch on the front of the battery charger. The 120, 208, and 240 VAC battery chargers include two 10 Amp AC circuit breaker switches, all other models include two AC fuse holders.

Refer to the battery charger Owner Manual (901-0107) for more information.



No.	Description	No.	Description
A	120, 208, and 240 VAC Battery Charger	4	20 Amp DC Circuit Breaker Switch (Shown in the "On" position)
B	Battery Charger with Fuse Holders	5	10 Amp AC Circuit Breaker Switches (Shown in the "On" position)
1	Status LED	6	Fault Alarm Output Connector
2	Control Panel	7	10 Amp AC Fuse Holders
3	Reset Button	8	Connector for Optional Battery Temperature Sensor

FIGURE 35. 15/12-AMP POWERCOMMAND BATTERY CHARGERS

9.13 Grounding

⚠ WARNING

Electric Shock Hazard
Voltages and currents present an electrical shock hazard that can cause severe burns or death. Make sure that only service personnel who are trained and experienced perform electrical and mechanical component installations. Bonding and grounding must be done properly. All metallic parts that could become energized under abnormal conditions must be properly grounded.

The following is a brief description of system and equipment grounding of permanently installed AC generators within a facility wiring system.

NOTICE

It is important to follow the requirements of the local electrical code.

[Figure 36](#), [Figure 37](#) and [Figure 38](#) illustrate typical system grounding for a 2-pole, 3-pole, and 4-pole Automatic Transfer Switch (ATS). In the 2-pole and 3-pole ATS, note that the generator neutral is connected to the ATS and is NOT bonded to ground at the generator. In the 4-pole ATS system, a grounding electrode conductor and a bonding jumper are used to connect the generator neutral to ground.

Make sure the generator set is grounded to earth in one location only. On generator sets without a circuit breaker, ground to the point indicated on the top of the generator. On generator sets with circuit breakers, use the ground lug provided in the circuit breaker box.

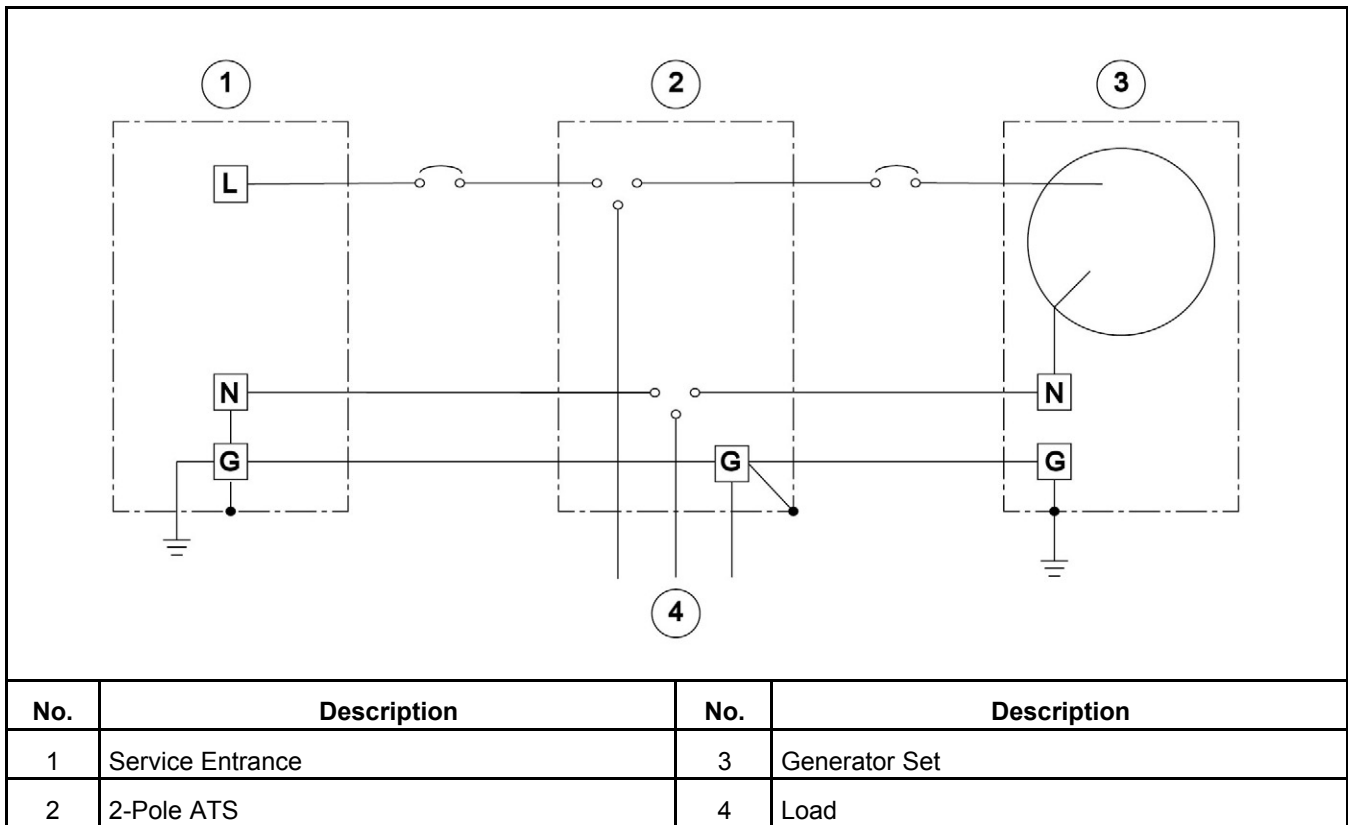


FIGURE 36. TYPICAL SYSTEM - ONE-PHASE, THREE WIRE UTILITY, TWO-POLE ATS

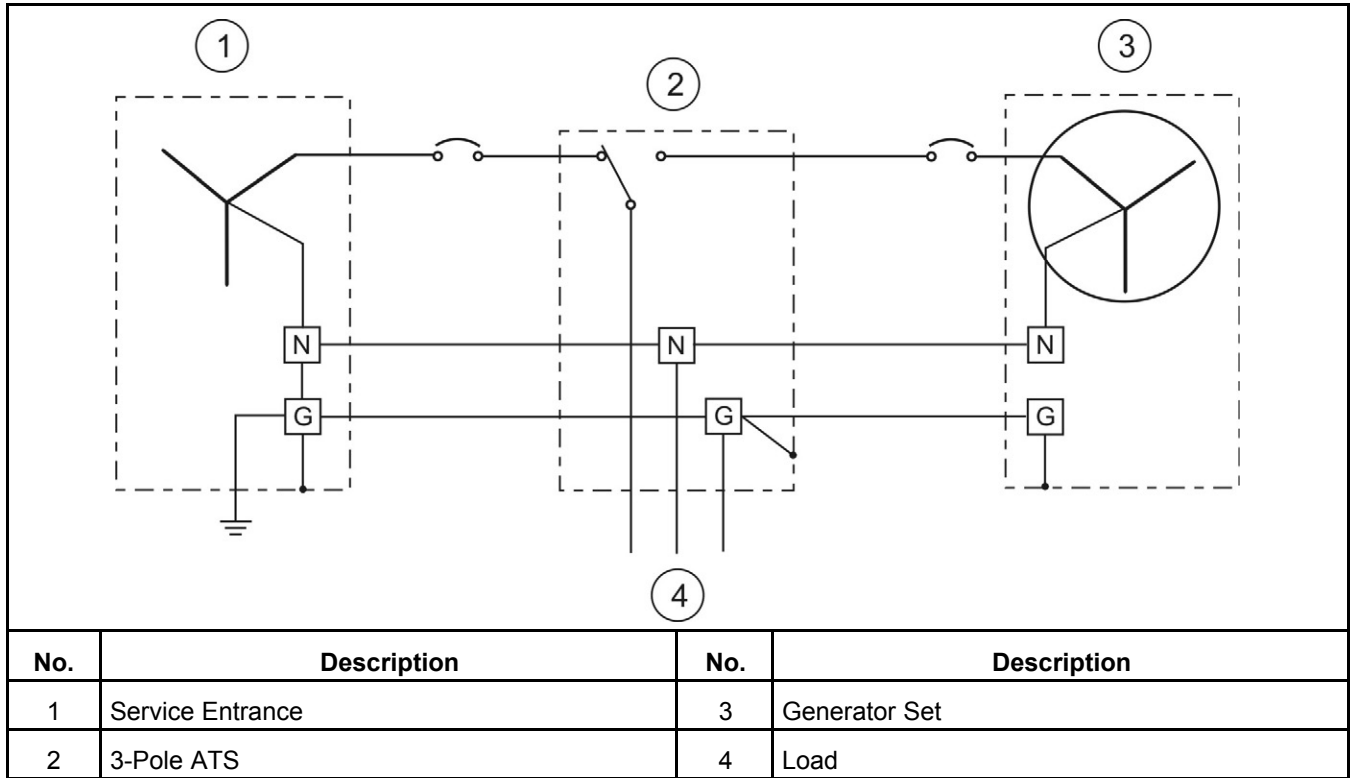


FIGURE 37. TYPICAL SYSTEM - THREE-PHASE, FOUR WIRE UTILITY, THREE-POLE ATS

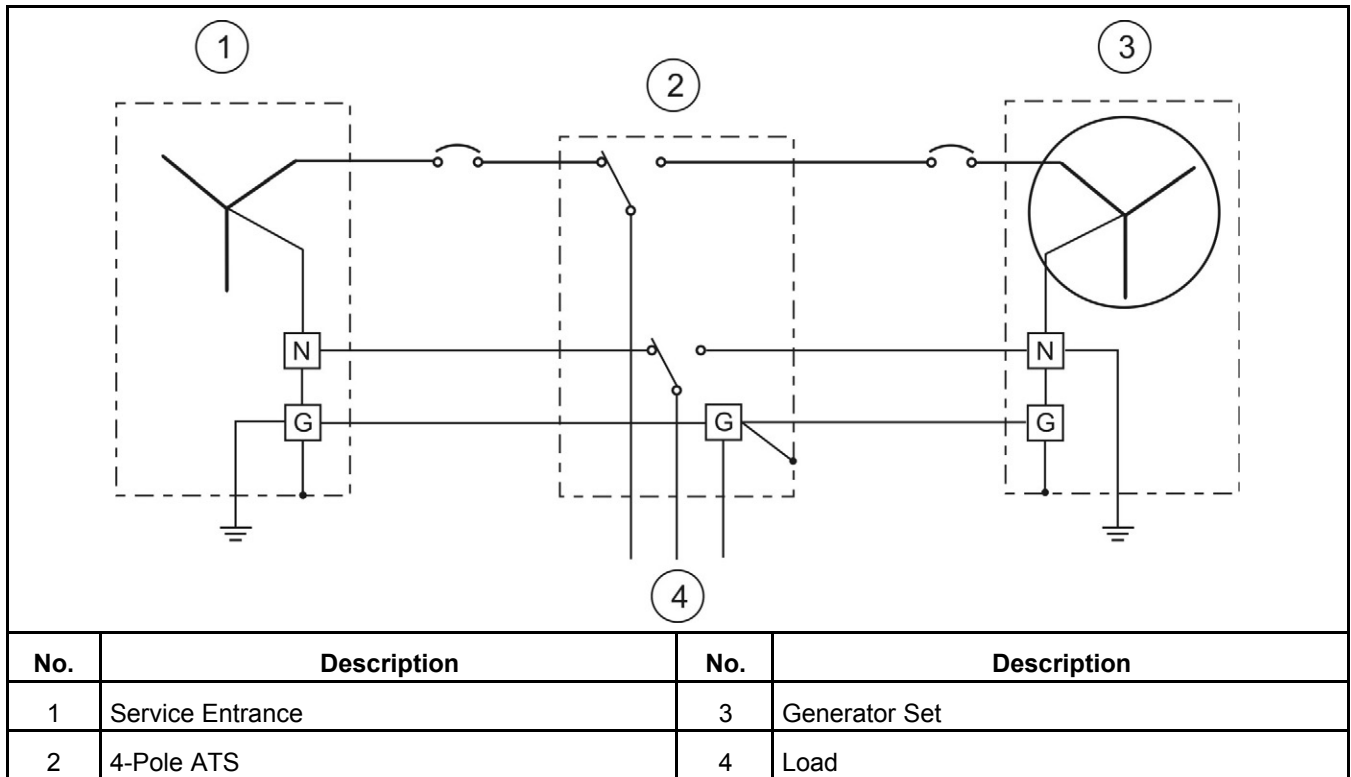


FIGURE 38. TYPICAL SYSTEM - THREE-PHASE, FOUR WIRE UTILITY, FOUR-POLE ATS

This page is intentionally blank.

10 Pre-Start Preparation

⚠ WARNING

Electrical Generating Equipment

Incorrect operation and maintenance can result in severe personal injury or death.

Make sure that only suitably trained and experienced service personnel perform electrical and/or mechanical service.

Before an initial start of the generator set, complete the Installation Checklist, see [Chapter 11 on page 89](#).

10.1 Initial Pre-Start Checks

⚠ WARNING

Electric Shock Hazard

Voltages and currents present an electrical shock hazard that can cause severe burns or death.

Make sure that only personnel who are trained and experienced work with distribution voltages. Even after generator set shutdown, an electrical shock hazard may still exist, caused by induced or residual voltage within the alternator or cables. Some interfaces may display zero voltage even when voltages are present.

⚠ WARNING

Hot Pressurized Liquid

Contact with hot liquid can cause severe burns.

Do not open the pressure cap while the engine is running. Let the engine cool down before removing the cap. Turn the cap slowly and do not open it fully until the pressure has been relieved.

Before starting, competent personnel must make the following checks to make sure that the unit is ready for operation:

TABLE 10. INITIAL PRE-START CHECKS

Check	Description
Generator Set Grounding	Grounding (earthing) must be checked prior to performing service or inspection procedures that may expose personnel to conductors normally energized with voltages greater than 600 Volts. Contact your authorized Cummins distributor.
Insulation Testing ¹	This must be performed on all generator sets before initial start-up and after the generator set grounding procedure has been completed. Insulation testing for low voltage (less than 600 Volts) generator sets is recommended by Cummins. These tests are used to verify that the windings are dry before the generator set is operated, and to develop a base line for future test comparisons. Contact your authorized Cummins distributor.
Lubrication ²	Check the engine lubrication oil level and ensure that the correct level is always maintained.
Coolant ^{3,4,5}	Check the engine coolant level and ensure that the level is always maintained. Fill the cooling system to the bottom of the fill neck in the radiator fill or expansion tank. Do not check the level while the engine is hot.
<p>¹When wire insulation-testing an alternator, failure to protect the voltage regulator, control and diodes could result in permanent damage to one or more of the electronic components.</p> <p>²<i>Generator sets shipped dry only:</i> They must be filled with the correct type and quantity of oil before use. Be sure to check the oil level before initial start. Failure to fill to the recommended level can result in equipment damage.</p> <p>³<i>Generator sets that require a mix of anti-freeze and DCA inhibitor only:</i> You must comply with Cummins requirements for the correct type and concentration of anti-freeze and DCA inhibitor. Warranty claims for damage will be rejected if the incorrect mix is used. Consult your authorized Cummins distributor for the correct anti-freeze specifications and concentration for your operating conditions.</p> <p>⁴<i>Radiators with two fill necks only:</i> Both fill necks must be filled after the cooling system has been drained.</p> <p>⁵<i>Generator sets shipped dry only:</i> The engine must be filled with the correct type and quantity of coolant before use. Be sure to check coolant level(s), before the initial start.</p>	

10.2 Electrical System

Verify all electrical connections are secure and all wiring is complete and inspected. Replace and secure any access panels that may have been removed during installation.

10.3 Battery Connections

WARNING

Automated Machinery

Accidental or remote starting of the generator set can cause severe personal injury or death.

Make sure that the generator set cannot be started accidentally or remotely before starting work on the generator.

⚠ WARNING**Combustible Gases**

Ignition of battery gases is a fire and explosion hazard which can cause severe personal injury or death.

Do not smoke, or switch the trouble light ON or OFF near a battery. Touch a grounded metal surface first before touching batteries to discharge static electricity. Stop the generator set and disconnect the battery charger before disconnecting battery cables. Using an insulated wrench, disconnect the negative (-) cable first and reconnect it last.

Starting the unit requires one or more batteries. For more information on batteries, refer to the Model Specifications section. To prevent arcing, use an insulated wrench to connect the positive battery cable, then connect the negative battery cable.

If an automatic transfer switch is installed without a built-in charge circuit, connect a separate battery charger. Proper selection and maintenance of batteries and battery chargers is essential for system reliability.

10.4 Site-Specific Configuration

NOTICE

Site-specific configuration is to be undertaken by suitably trained and qualified service personnel only.

The generator set is configured at the factory. Before starting the generator set, any site-specific configuration should be completed by qualified service personnel.

10.5 Starting

Refer to the generator set Operator manual for important safety precautions and recommended procedures for starting the generator set and verifying proper operation. Start the generator set and verify all engine and generator set menus are displaying the correct values.

This page is intentionally blank.

11 Installation Checklist

11.1 Checklist

Tick	General Items
	Generator set wattage capacity is sufficient to handle maximum anticipated load.
	At least 3 feet (914.4 mm) of clearance (or greater for housing door) is provided around the entire generator set for service and ventilation.
	The generator set is located in an area not subject to flooding.
	All operating personnel have read and are familiar with the generator set Operator manual, all health and safety procedures, warnings, cautions, precautions, and the other documentation supplied with the generator set.
	All operators have been thoroughly briefed on preventative maintenance procedures.
	All operators have read and understand all important safety instructions.
	Generator Set Support
	The floor, roof, or earth on which the generator set rests is strong enough and will not allow shifting or movement. Observe local codes on soil bearing capacity due to freezing and thawing.
	The generator set is properly supported and retained to an approved base
	The supporting base is large enough and is of non-combustible material, extending 6 inches (152.4 mm) all around the generator set.
	Cooling Air Flow
	Generator set air inlet is faced into direction of strongest, prevailing winds.
	Air inlet openings are unrestricted and are at least 1 to 1½ times larger than air outlet area.
	Cooling air outlet is on downwind side of building (if not, wind barrier is constructed).
	Proper ducting material (sheet metal, canvas) is used between radiator and air outlet.
	Diesel Fuel System
	Fuel tanks meet or exceed all Local, State, or National codes.
	Fuel lines are properly installed, supported, and protected against damage.
	The fuel filters have been installed.
	Approved flexible fuel line is installed between the main fuel supply and the generator set's fuel system near the generator set, to protect it against damage caused by vibration, expansion, and contraction.
	Strainer or fuel screen (100 to 120 mesh) is installed in the fuel supply line to protect the fuel lift pump, day tank transfer pump, or float valve seat from fuel tank debris.
	The fuel filter assembly shipped with the generator set is installed and operational (if applicable).
	Fuel supply shutoff valves are installed to prevent fuel flow in case of leaks.
	No shutoff valves are installed on engine fuel return line.
	External fuel pumps are connected and operational at all times - generator set started or shut down.

	Fuel tanks are filled with the correct grade / type of fuel).
	Fuel system is properly primed.
	No fuel leaks are found in supply line or engine fuel system.
	Exhaust System
	The breather tube routing is set up to blow the fumes away from the generator set (if applicable)
	Operators are thoroughly briefed on the dangers of carbon monoxide gas.
	If the installation includes a heavy duty air cleaner, it has been installed.
	Areas around generator set are well ventilated. No possibility of exhaust fumes entering building doors, windows, or intake fans.
	Exhaust gases are piped safely outside and away from building.
	The correct length of approved rigid pipe is connected to the generator set flexible pipe using approved securing methods with no weight resting on engine exhaust components. There are no bends in flex section.
	Condensation drain is provided in lowest section of exhaust piping.
	Exhaust piping is insulated to guard against burns to personnel.
	Exhaust piping passing through walls or ceilings have approved fire-proof materials and are in compliance with all codes.
	Exhaust piping is large enough in diameter to prevent excessive back pressure on engine.
	Verify that the pyrometer meters are functioning.
	AC and DC Wiring
	For bottom entry circuit breaker installations, the cable chute has been installed (if applicable).
	Wire sizes, insulation, conduits and connection methods all meet applicable codes.
	AC and DC wires are separated in their own conduit to prevent electrical induction.
	All load, line and generator connections are well made and correct.
	Flexible conduit is used between the generator and the building or surrounding structure.
	Check phase rotation.
	Generator Set Pre-Start
	Generator set engine is properly serviced with oil and coolant.
	Battery charger is installed using the appropriate cable size and is operational.
	Battery charger is configured for the proper DC battery voltage, battery type, and float voltage.
	Batteries are properly installed, serviced and charged.
	Battery temperature sensor is connected and operational (if applicable).
	Engine coolant heater is connected and operational.
	All generator set covers and safety shields are installed correctly.
	All fuel and coolant shutoff valves are operational.
	Radiator fan and other external moving parts including drive belts are unrestricted.

12 Manufacturing Facilities

U.S. and CANADA	EMEA, CIS	EMEA, CIS
Cummins Inc. 1400 73rd Ave. NE Minneapolis, MN 55432 USA	Cummins Inc. Columbus Avenue Manston Park Manston, Ramsgate Kent CT12 5BF United Kingdom	Cummins Inc. Royal Oak Way South Daventry Northamptonshire NN11 8NU United Kingdom
Toll Free 1-800-CUMMINS™ (1-800-286-6467) Phone +1 763-574-5000 Fax +1 763-574-5298	Phone +44 1843 255000 Fax +44 1843 255902	Phone +44 1327 88-6453 Fax +44 1327 88-6125
BRAZIL	CHINA	INDIA
Rua Jati, 310, Cumbica Guarulhos, SP 07180-900 CNPJ: 43.2201.151/0001-10 Brazil	Cummins Inc. No.118 South Quanli Road , Wuhan Economic& Technological Development Zone , Hubei, P.R.China 430058	Cummins Inc. Plot No B-2, SEZ Industrial Area, Village-Nandal & Surwadi, Taluka- Phaltan Dist- Satara, Maharashtra 415523 India
Phone 0800 286 6467	Phone + 86 (27) 8421 4008 Fax + 86 (27) 8421 4804	Phone +91 021 66305514
LATIN AMERICA	MEXICO	ASIA PACIFIC
3350 Southwest 148th Ave. Suite 205 Miramar, FL 33027 USA	Eje 122 No. 200 Zona Industrial San Luis Potosi, S.L.P. 78395 Mexico	Cummins Sales and Service Singapore Pte Ltd 85 Tuas South Avenue 1 Singapore 637419
Phone +1 954 431 551 Fax +1 954 433 5797	Phone +52 444 870 6700 Fax +52 444 824 0082	Fax +65 6265 6909

12.1 How to Obtain Service

When a product requires servicing, contact the nearest Cummins service provider. To locate the distributor, go to www.cummins.com/support and select Sales and Service Locator. When contacting the service provider, always supply the complete model, specification, and serial number as shown on the nameplate.

12.1.1 Locating a Distributor

In the U.S. and Canada

To easily locate the nearest certified distributor/dealer for Cummins generator sets in your area, or for more information, contact us at 1-800-CUMMINS™ (1-800-286-6467) or visit www.cummins.com/support.

If unable to contact a distributor using the automated service, consult the Internet.

If unable to arrange a service or resolve an issue, contact the Service Manager at the nearest Cummins distributor for assistance.

When contacting the distributor, always supply the complete Model, Specification, and Serial Number as shown on the product nameplate.

Outside the U.S. and Canada

Refer to www.cummins.com/support and select Sales and Service Locator, or send an email to ask.powergen@cummins.com.

Appendix A. Outline Drawings

Table of Contents

Figure 39. Outline Drawing Index A052W781 (Sheet 1 of 1)	95
Figure 40. Outline Drawing A063J084 (Sheet 1 of 4)	96
Figure 41. Outline Drawing A063J084 (Sheet 2 of 4)	97
Figure 42. Outline Drawing A063J084 (Sheet 3 of 4)	98
Figure 43. Outline Drawing A063J084 (Sheet 4 of 4)	99
Figure 44. Outline Drawing - Exhaust Connector, Air Cleaner	100
Figure 45. Outline Drawing - Control Box Locations	101

The drawings included in this section are representative. For current complete information, refer to the drawing package that was shipped with the unit.

A.1 Outline Drawing Index

OUTLINE INDEX TAB A052W781				
DESCRIPTIONS	FEATURE CODE	REMARKS	DFEJ	DFEK
KILOWATTS			450KW	500KW
GENERAL OUTLINES				
RADIATOR COOLED (NO ENCLOSURE)	STANDARD	40", 50" COOLING	SPEC A-N A052W393	
			SPEC P+ A063J084	
WEATHER PROTECTIVE	F183	ENCLOSURE MOUNTED ON GENSET	A0346461	
WEATHER PROTECTIVE	F200, F203		A034J587	
LEVEL 1 SOUND ENCLOSURE	F201, F204	ENCLOSURE MOUNTED ON SUB-BASE TANK OR LIFT BASE		
LEVEL 2 SOUND ENCLOSURE	F202, F205	C201-C207, F214	A034J589	
WEATHER PROTECTIVE	F200, F203		A034J591	
LEVEL 1 SOUND ENCLOSURE	F201, F204	ENCLOSURE MOUNTED ON SUB-BASE TANK		
LEVEL 2 SOUND ENCLOSURE	F202, F205	C209	A034J593	
AIR INLET RAIN HOOD	F209	OPTIONAL WITH F200 - F205	0500-3742	
HORIZONTAL AIR DISCHARGE	F208	OPTIONAL WITH F202, F205		
INSTALLATION MANUAL	STANDARD	PCC3300	A052B680	
		PCC3300	A052B686	
		PCC3300 W/MLD	A052F006	
MECHANICAL INTERFACES				
FOUNDATION LAYOUT				
FOUNDATION (FUEL, ELECTRICAL, ANCHORS)	STANDARD, F183	NO ENCLOSURE OR WITH F183 ENCLOSURE	SPEC A-N A052W393	
			SPEC P+ A063J084	
FOUNDATION (FUEL, ELECTRICAL, ANCHORS)	F200 - F205	ENCLOSURE MOUNTED ON TANK OR LIFTING BASE	A035F947	
		USE WITH OPTIONAL C201-C207, F214, C242		
		USE WITH OPTIONAL C209	A035F951	
FUEL CONNECTION				
ENGINE CONNECTION	STANDARD	NOT WITH C212, C213, C214	SPEC A-N A052W393	
			SPEC P+ A063J084	
SUB-BASE TANKS WITH FUEL TRANSFER PUMP	C212, C213, C214	OPTIONAL WITH C201-C211	0500-3752	
FUEL SYSTEM OPTIONS				
EXTERNAL HIGH FUEL ALARM AND OVERFILL PROTECTION VALVE	C231		0500-3918	
EXTERNAL HIGH FUEL ALARM	C232			
EXTERNAL FILL SPILL BOX AND OVERFILL PROTECTION VALVE	C233	USE WITH C201 - C207	0500-3916	
EXTERNAL FILL SPILL BOX	C234			
FUEL TANK VENT EXTENSION	C235, C243		0500-3917	
COOLING CONNECTIONS				
RADIATOR DISCHARGE DUCT (50" C)	E074	NOT APPLICABLE WITH ANY ENCLOSURE	SPEC A-N A052W393	
			SPEC P+ A063J084	
EXHAUST CONNECTIONS				
PIPE	A299		SPEC A-N A052W393	
			SPEC P+ A063J084	
ASA FLANGE OR SLIP FIT	A335 OR A298		A052W391	
AC POWER ELECTRICAL CONNECTIONS				
ALTERNATOR RECONNECT	STANDARD		0630-3691-03	
AC DISTRIBUTION PANEL	H657		0500-3749 SHEET 2	
JACKET WATER COOLANT HEATER	H556, H557		0500-3820	
ENGINE OIL HEATER	H487			
CONTROL CABINET HEATER	A460		A052W391	
ALTERNATOR HEATER	A292, A293	PRE-WIRED WITH H657		
BATTERY CHARGER	B786		0500-3749 SHEET 3	
OPERATING LOUVERS	F210-F213		0500-3749 SHEET 1	
FUEL TRANSFER PUMP	C212, C213, C214		0500-3752	
ENTRANCE/TERMINAL/CIRCUIT BREAKER BOX OUTLINES				
OUTLINE TERMINAL BOX (T)	KU93-2, KU94-2	THOR	A052W775	
OUTLINE TERMINAL BOX (INT)	KU93-2, KU94-2	NON-THOR, BOTTOM ENTRY	A052W779	
OUTLINE TERMINAL BOX (INT)	KU93-2, KU94-2	NON-THOR, TOP ENTRY	A052W777	
OUTLINE ENTRANCE BOX	KU93-2, KU94-2	THOR	A052W946	
OUTLINE ENTRANCE BOX (INT)	KU93-2, KU94-2	NON-THOR, BOTTOM ENTRY	A052W948	
OUTLINE ENTRANCE BOX (INT)	KU93-2, KU94-2	NON-THOR, TOP ENTRY	A052W950	
OUTLINE CIRCUIT BRKR(INT)	KU93-2, KU94-2, KX23	NON-THOR	A052W386	
OUTLINE CIRCUIT BRKR	KU94-2, KU95-2	THOR	A052W389	
GENSET CONTROL CONNECTIONS				
WIRING DIAGRAM GENSET	H704-2, KX21-2	PCC3300, PCC3300 W/MLD	A052P338	
WIRING DIAGRAM GENSET	H703-2	PCC3300	A052P382	
CONTROL LOCATION	STANDARD		A052W391	
CONTROL LOCATION	H608/H609		A052W391	
CUSTOMER CONNECTION	STANDARD	PCC3300 REFERENCE INSTALLATION MANUAL "CUSTOMER CONNECTIONS"	A052B680	
CUSTOMER CONNECTION	STANDARD	PCC3300 REFERENCE INSTALLATION MANUAL "CUSTOMER CONNECTIONS"	A052B686	
CUSTOMER CONNECTION	STANDARD	PCC3300 W/MLD REFERENCE INSTALLATION MANUAL "CUSTOMER CONNECTIONS"	A052F006	
WIRING DIAGRAM		THOR OPTIONS	A052W745	

FIGURE 39. OUTLINE DRAWING INDEX A052W781 (SHEET 1 OF 1)

A.2 Generator Set Outline Drawing

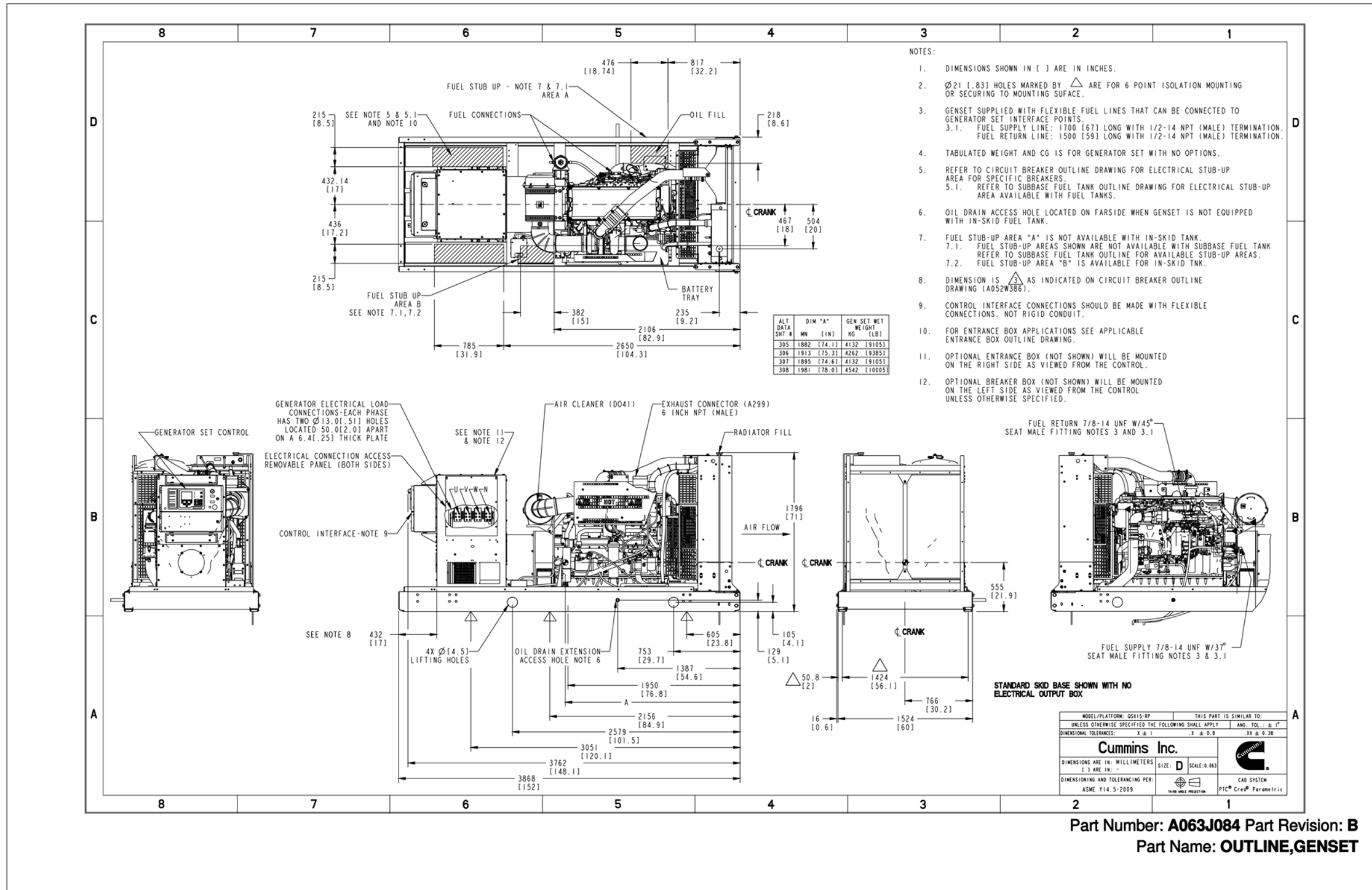


FIGURE 40. OUTLINE DRAWING A063J084 (SHEET 1 OF 4)

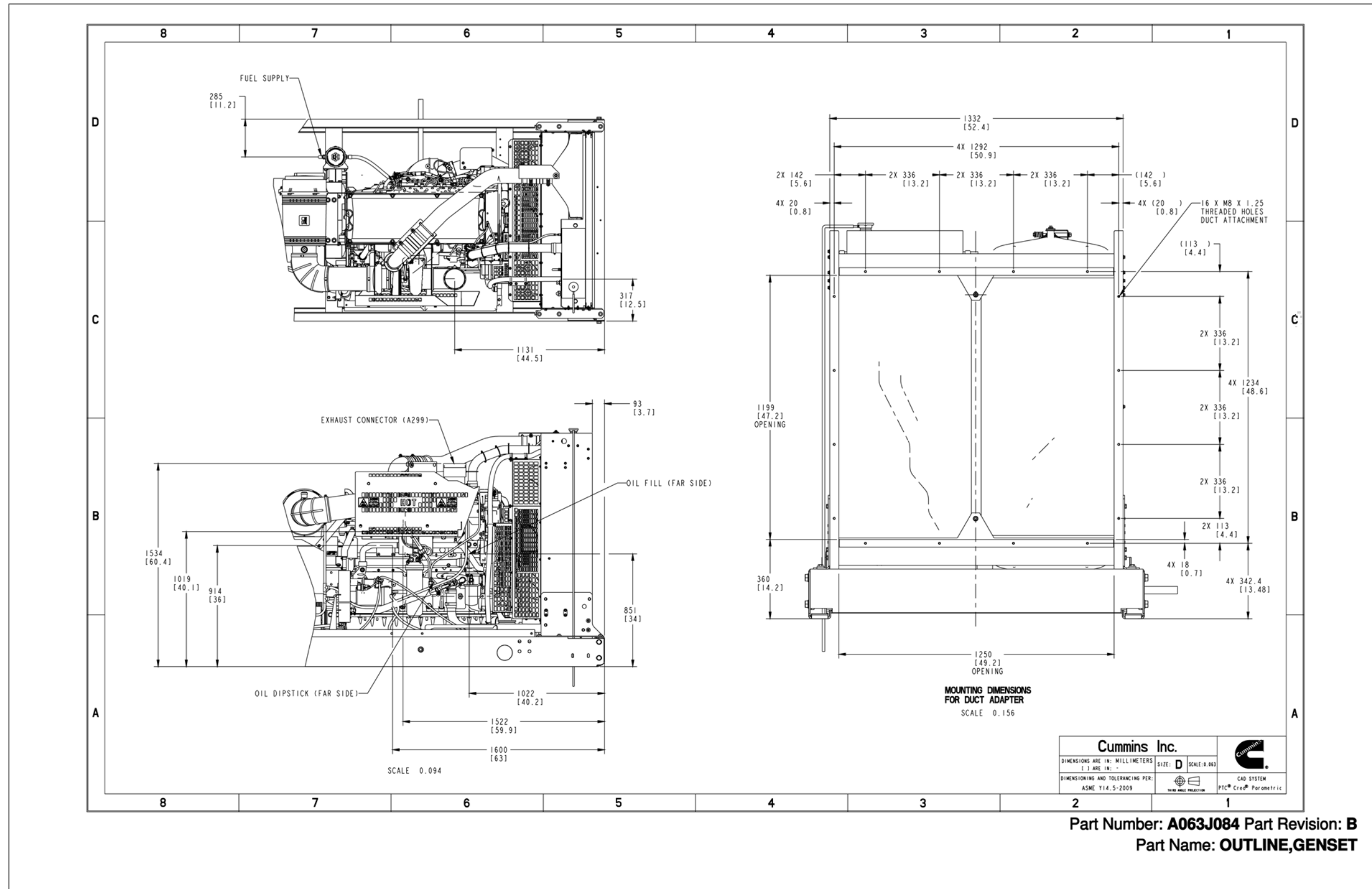


FIGURE 41. OUTLINE DRAWING A063J084 (SHEET 2 OF 4)

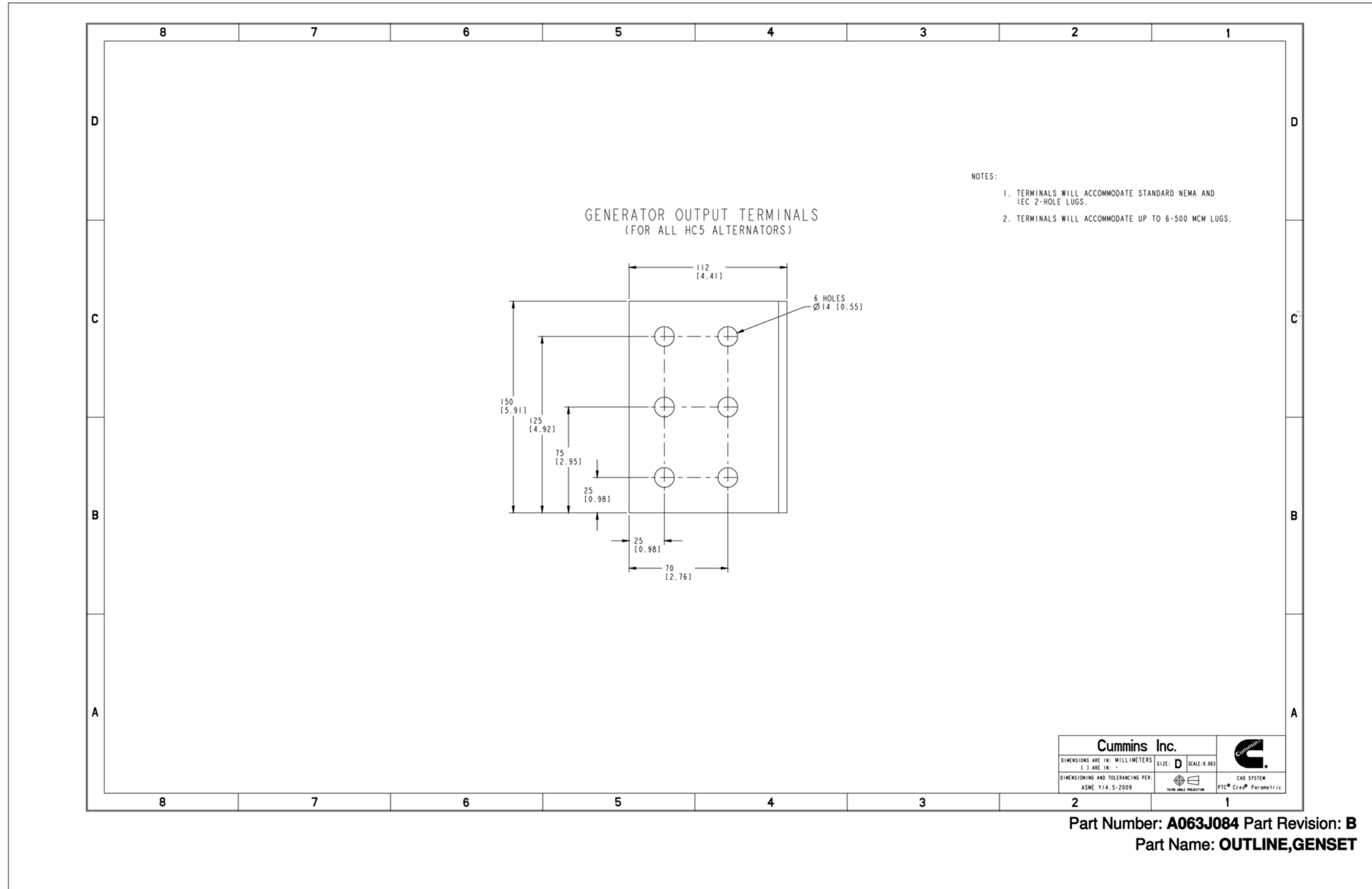


FIGURE 42. OUTLINE DRAWING A063J084 (SHEET 3 OF 4)

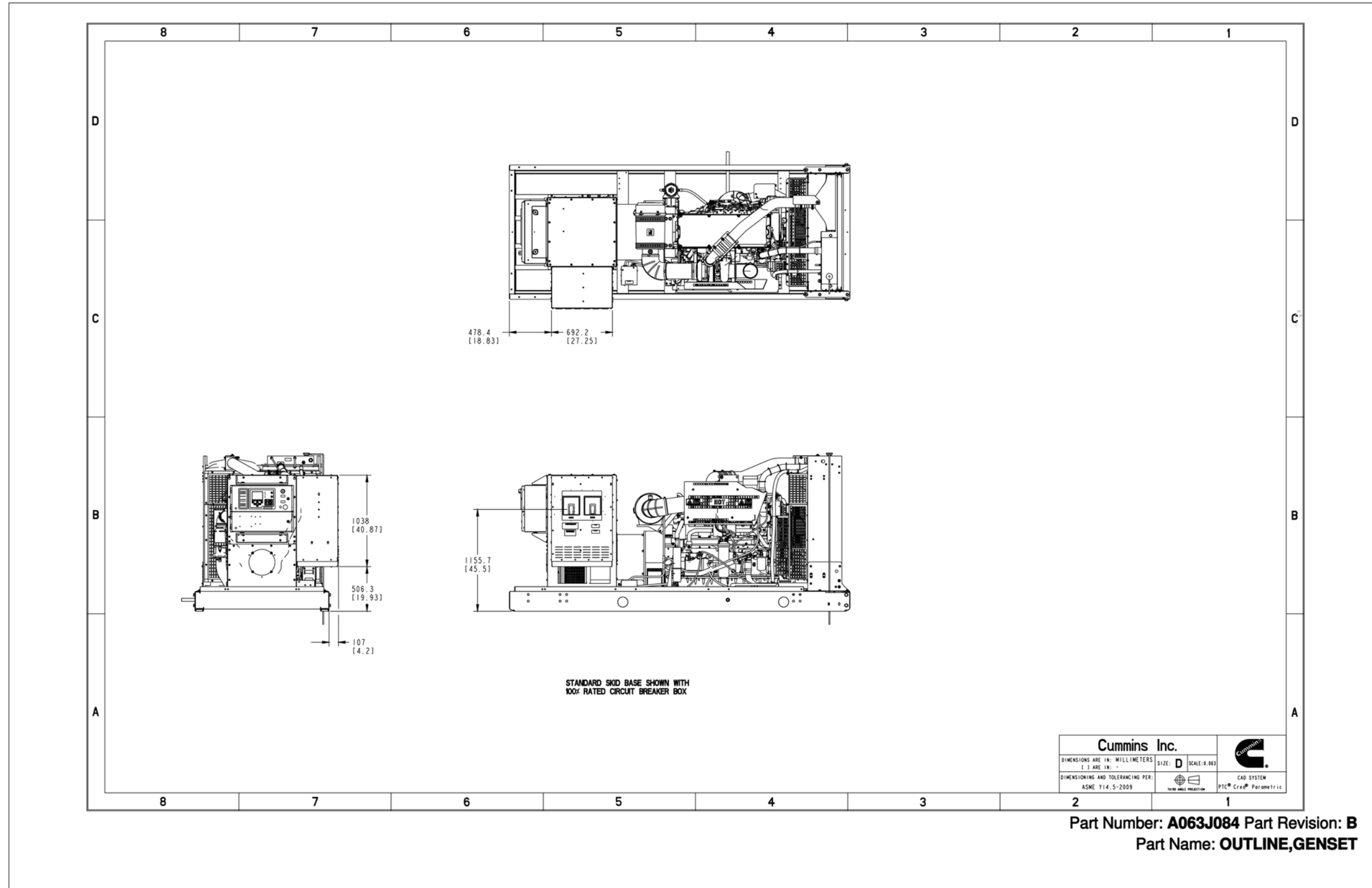


FIGURE 43. OUTLINE DRAWING A063J084 (SHEET 4 OF 4)

A.3 Outline Drawing - Exhaust Connector, Air Cleaner

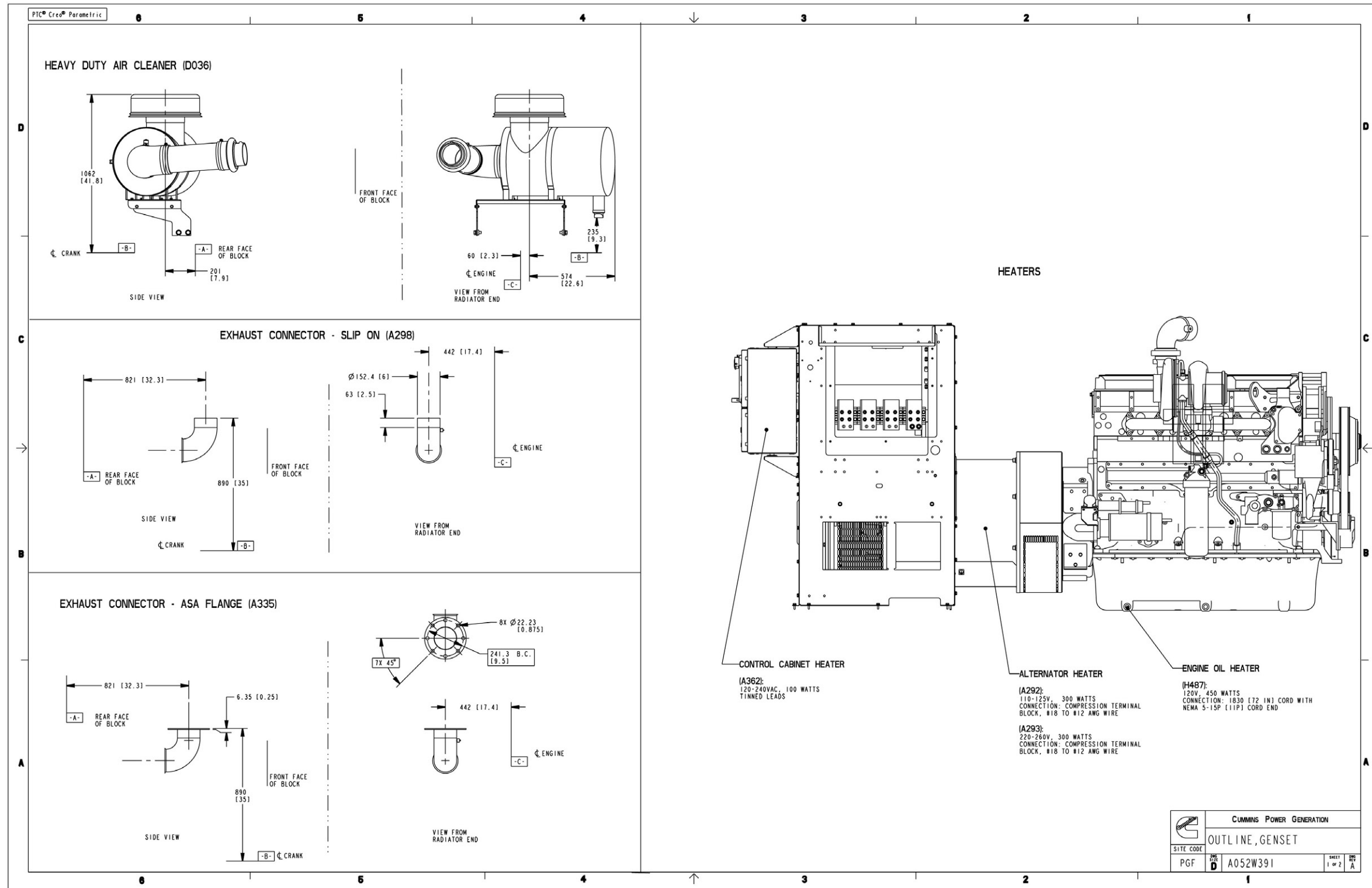


FIGURE 44. OUTLINE DRAWING - EXHAUST CONNECTOR, AIR CLEANER

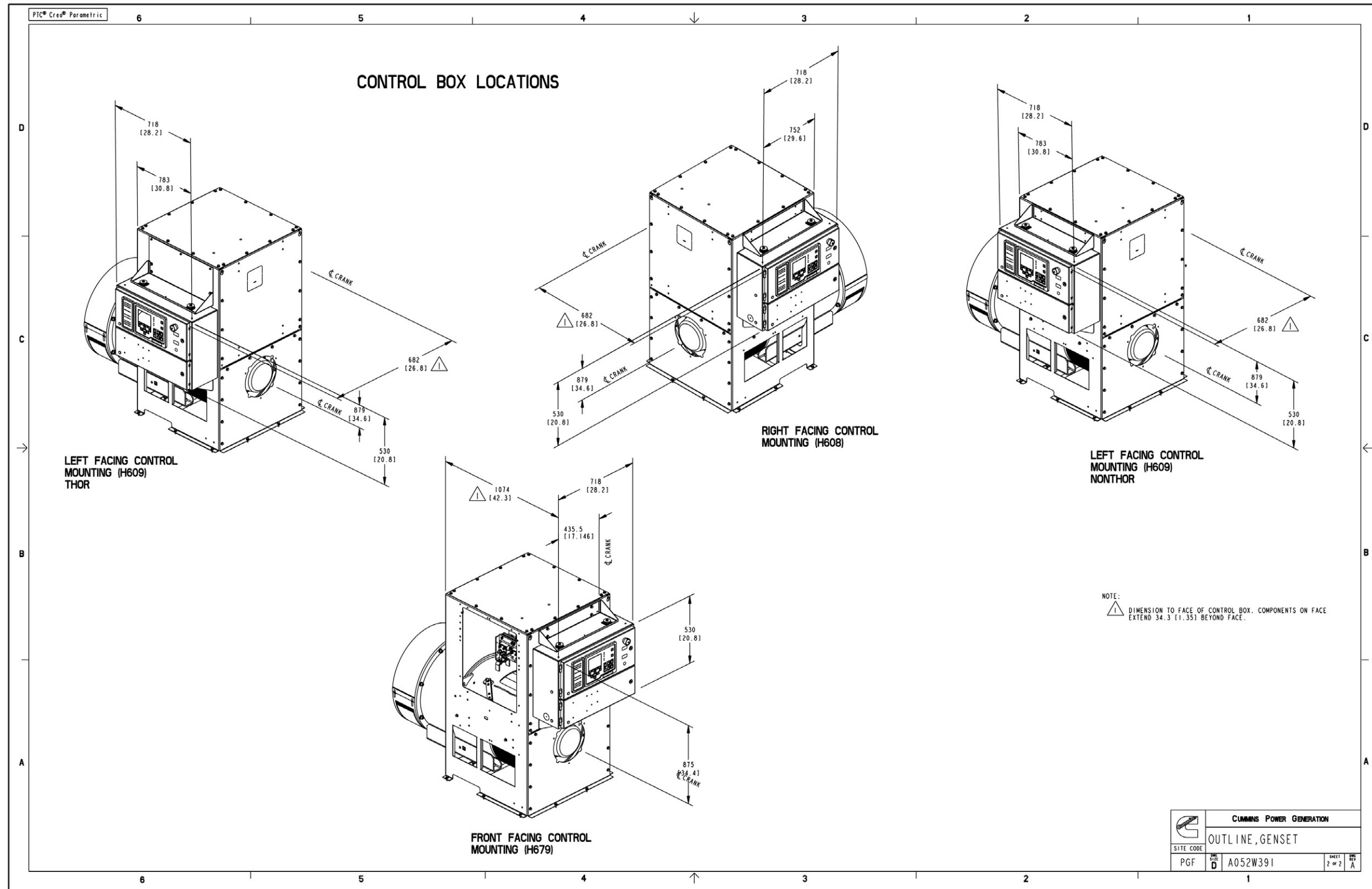


FIGURE 45. OUTLINE DRAWING - CONTROL BOX LOCATIONS

This page is intentionally blank.

Appendix B. Customer Connections

Table of Contents

Figure 46. A064B011 Wiring Diagram with PowerCommand 2300 Control (Sheet 1 of 7)	105
Figure 47. A064B011 Wiring Diagram with PowerCommand 2300 Control (Sheet 2 of 7)	106
Figure 48. A064B011 Wiring Diagram with PowerCommand 2300 Control (Sheet 3 of 7)	107
Figure 49. A064B011 Wiring Diagram with PowerCommand 2300 Control (Sheet 4 of 7)	108
Figure 50. A064B011 Wiring Diagram with PowerCommand 2300 Control (Sheet 5 of 7)	109
Figure 51. A064B011 Wiring Diagram with PowerCommand 2300 Control (Sheet 6 of 7)	110
Figure 52. A064B011 Wiring Diagram with PowerCommand 2300 Control (Sheet 7 of 7)	111
Figure 53. A064B018 Wiring Diagram with PowerCommand 3300 Control (Sheet 1 of 7)	112
Figure 54. A064B018 Wiring Diagram with PowerCommand 3300 Control (Sheet 2 of 7)	113
Figure 55. A064B018 Wiring Diagram with PowerCommand 3300 Control (Sheet 3 of 7)	114
Figure 56. A064B018 Wiring Diagram with PowerCommand 3300 Control (Sheet 4 of 7)	115
Figure 57. A064B018 Wiring Diagram with PowerCommand 3300 Control (Sheet 5 of 7)	116
Figure 58. A064B018 Wiring Diagram with PowerCommand 3300 Control (Sheet 6 of 7)	117
Figure 59. A064B018 Wiring Diagram with PowerCommand 3300 Control (Sheet 7 of 7)	118
Figure 60. Optional Generator Set Heaters and AC Distribution Panel Locations	119
Figure 61. Fuel Overfill Alarm, Louver Connections	120
Figure 62. Fuel Tank External Alarm	121
Figure 63. AC Distribution Panel with Options	122

The drawings included in this section are representative. For current complete information, refer to the drawing package that was shipped with the unit.

B.1 Wiring Diagrams with PowerCommand 2300 Control and 3300 Control

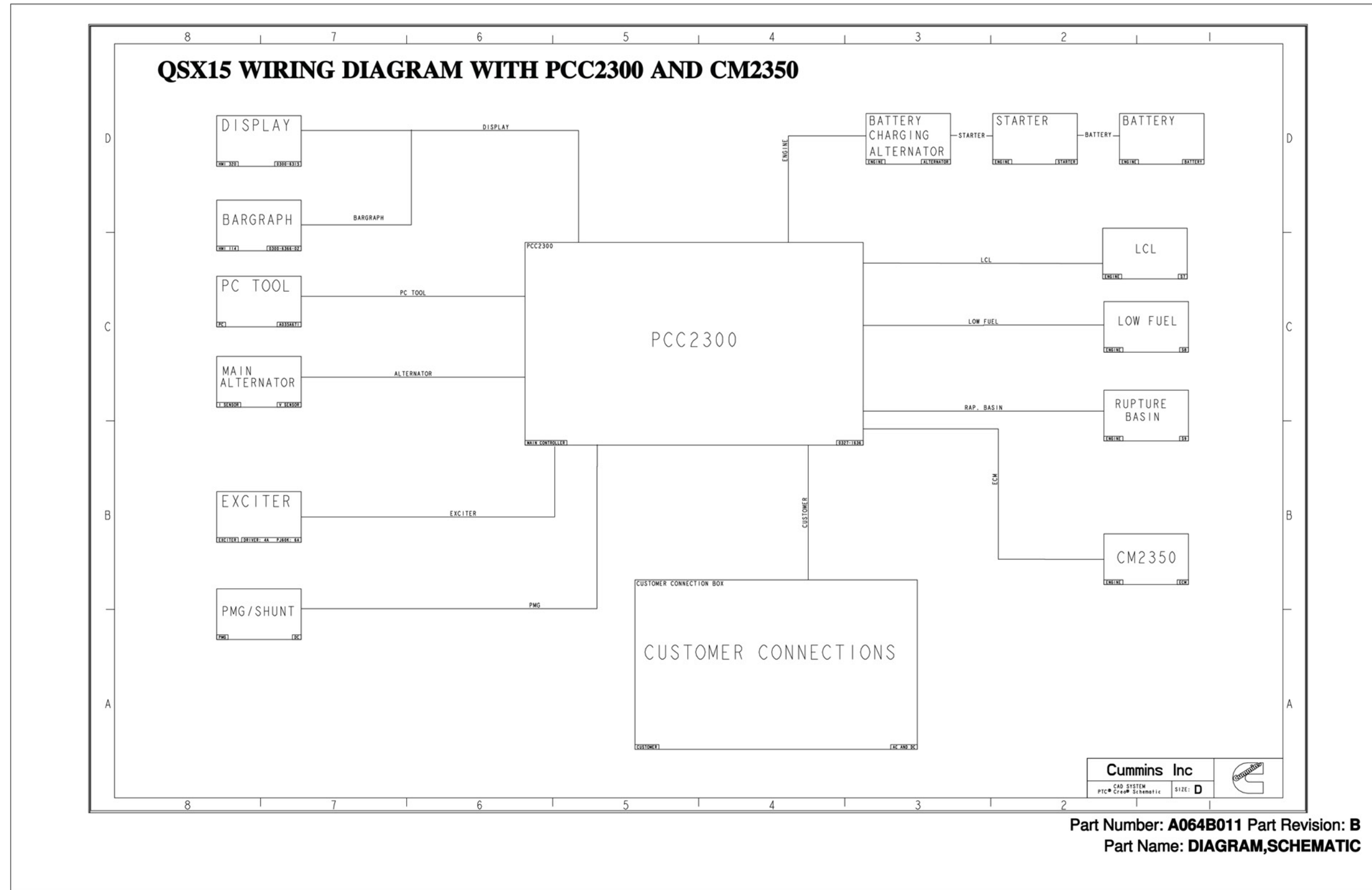


FIGURE 46. A064B011 WIRING DIAGRAM WITH POWERCOMMAND 2300 CONTROL (SHEET 1 OF 7)

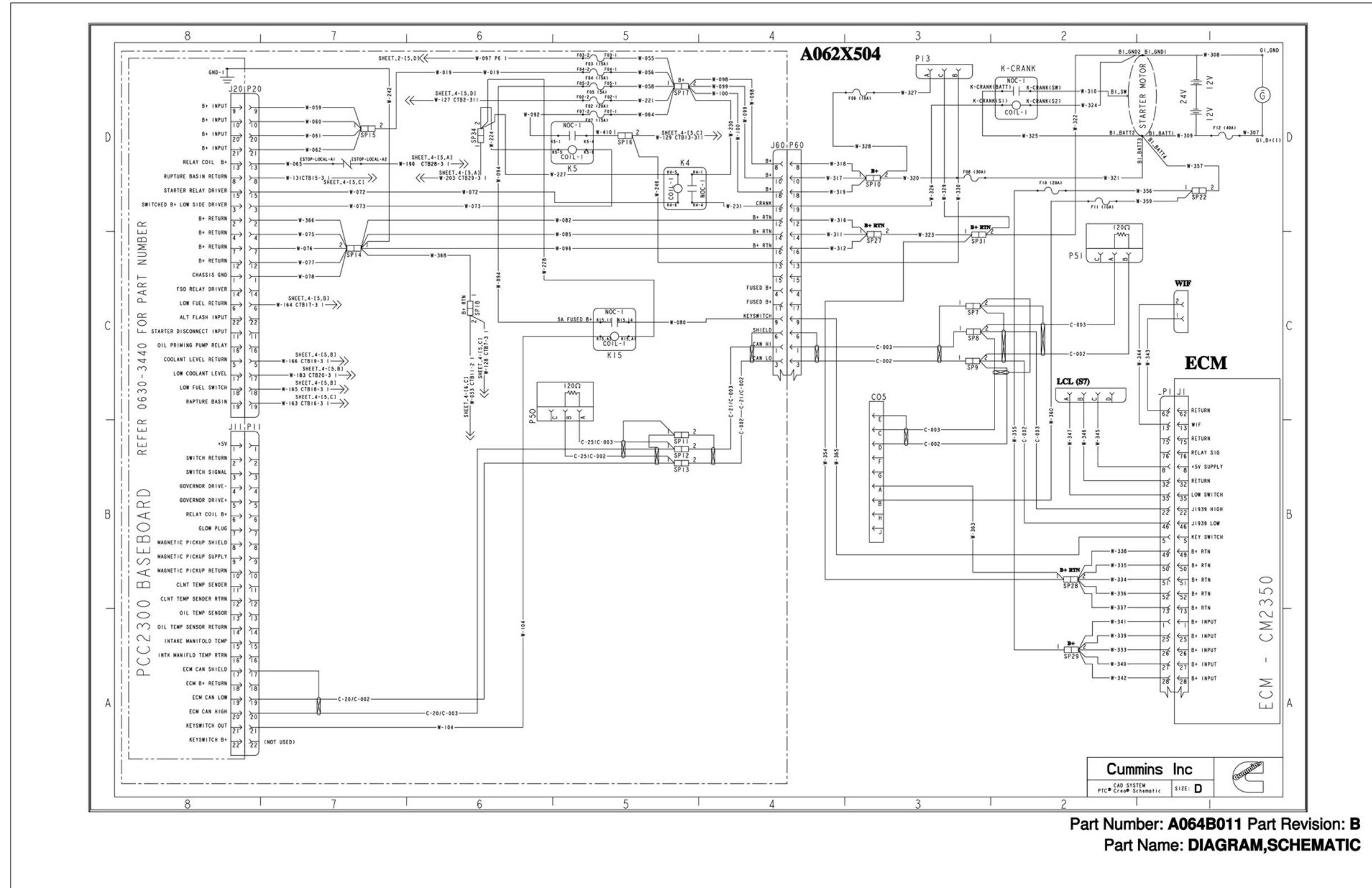


FIGURE 48. A064B011 WIRING DIAGRAM WITH POWERCOMMAND 2300 CONTROL (SHEET 3 OF 7)

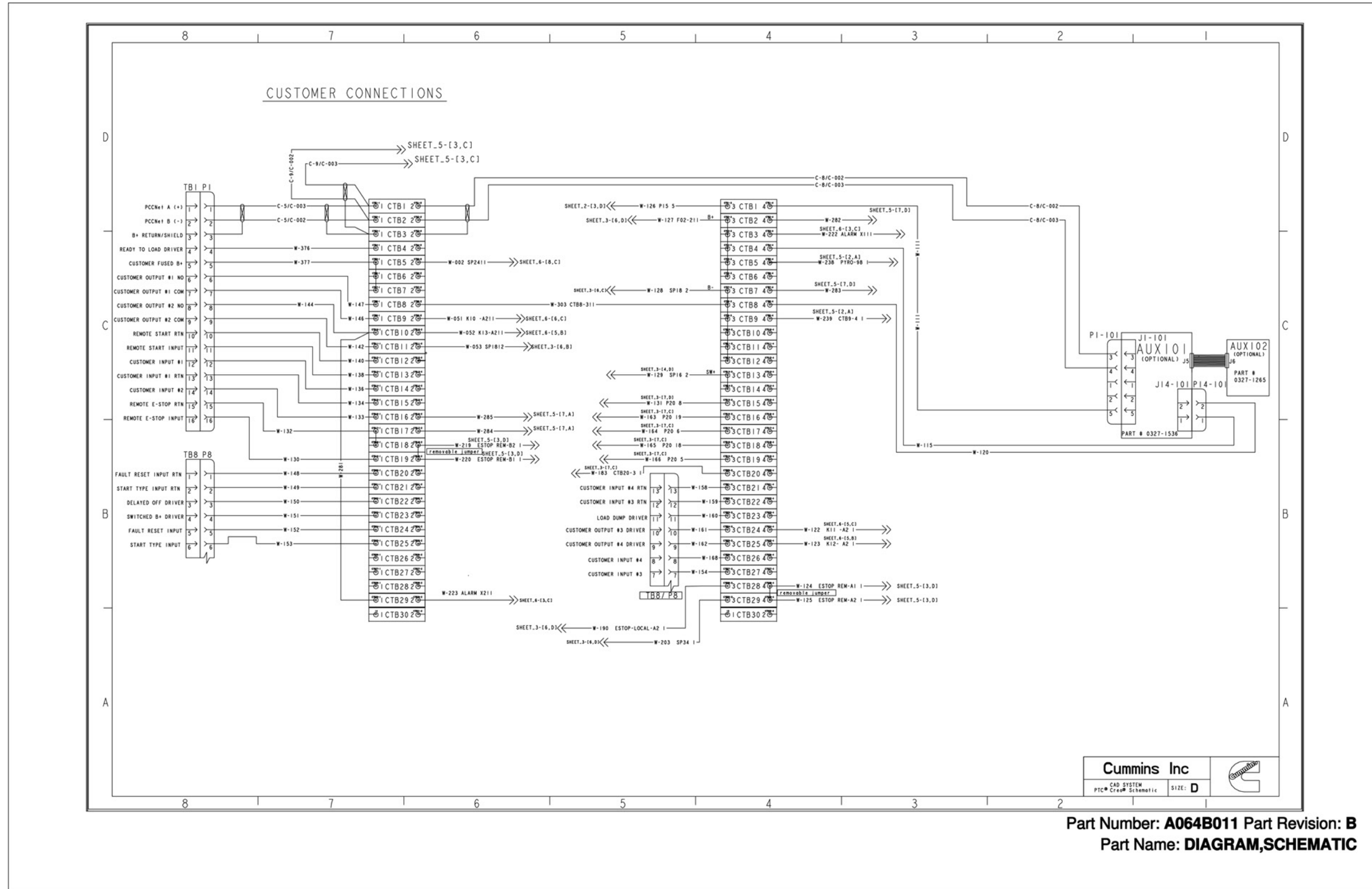


FIGURE 49. A064B011 WIRING DIAGRAM WITH POWERCOMMAND 2300 CONTROL (SHEET 4 OF 7)

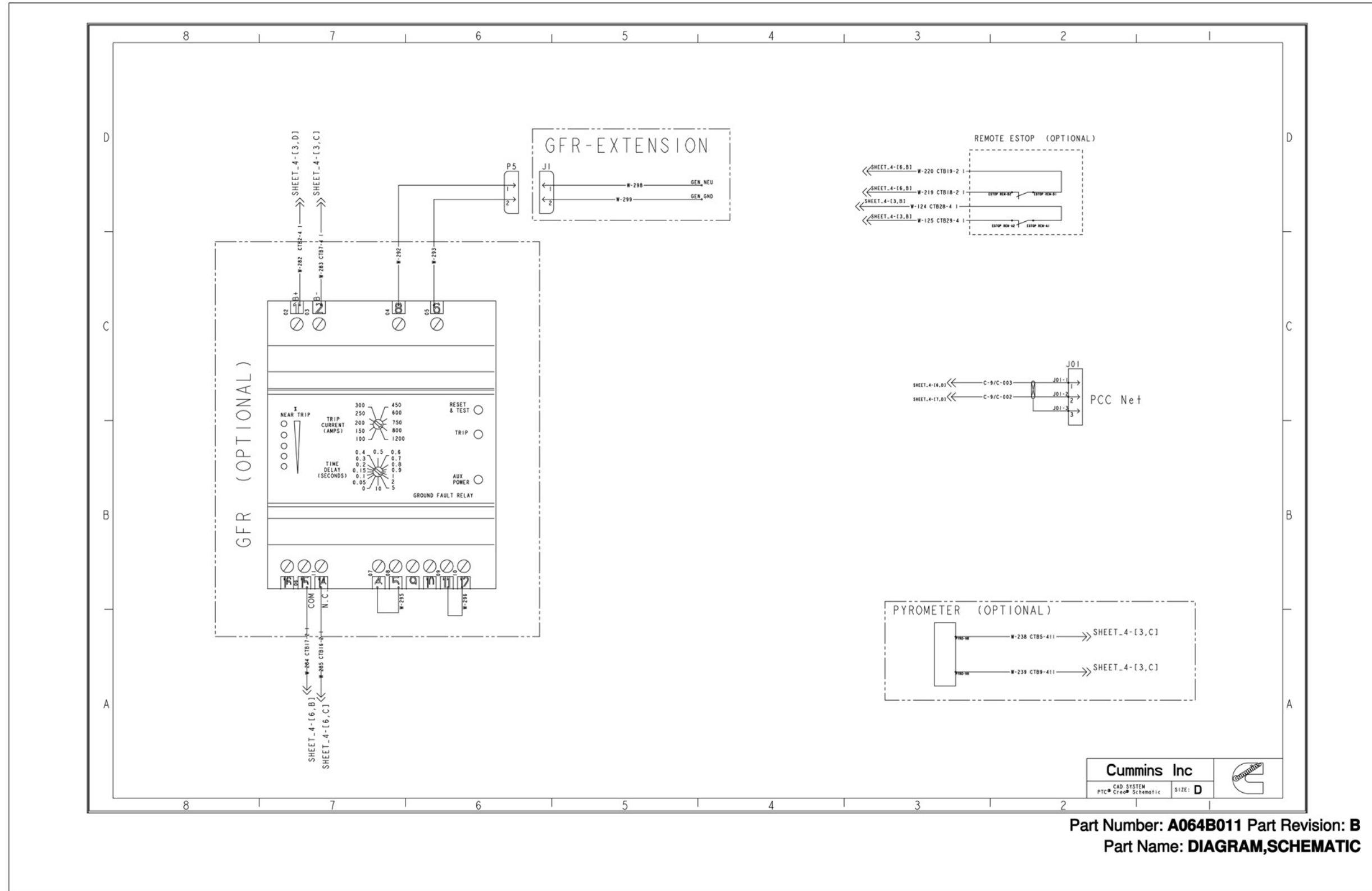


FIGURE 50. A064B011 WIRING DIAGRAM WITH POWERCOMMAND 2300 CONTROL (SHEET 5 OF 7)

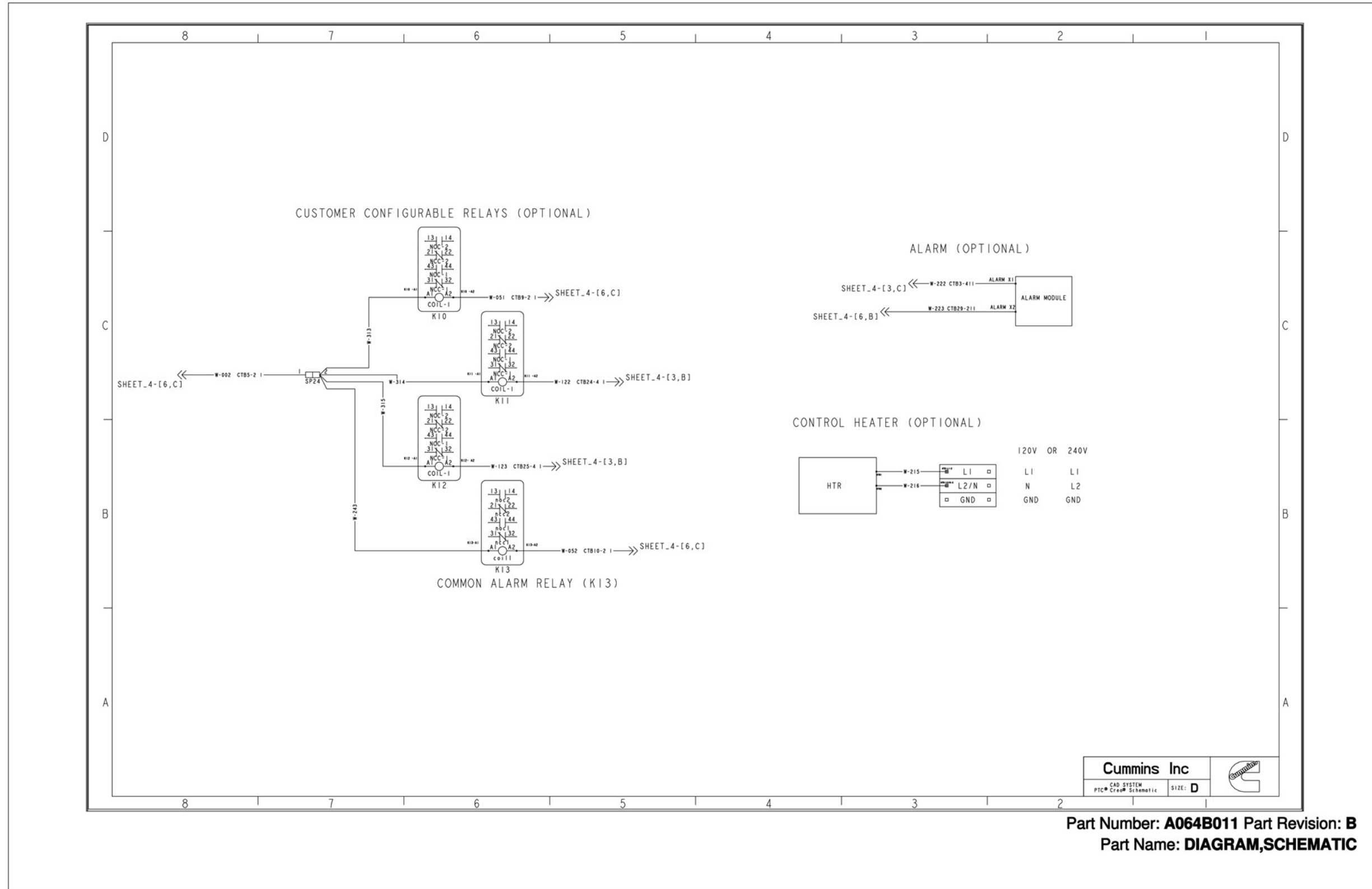


FIGURE 51. A064B011 WIRING DIAGRAM WITH POWERCOMMAND 2300 CONTROL (SHEET 6 OF 7)

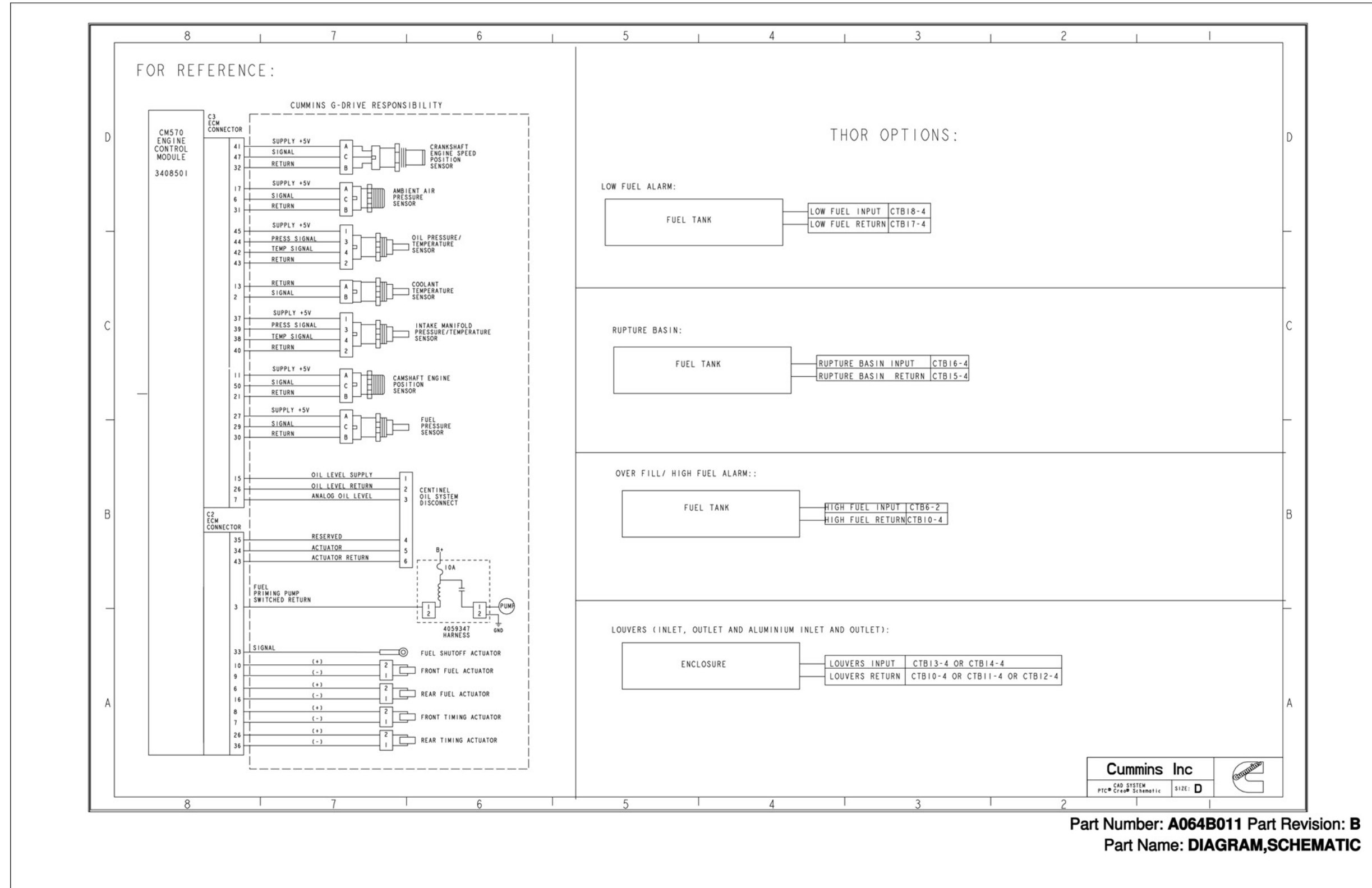


FIGURE 52. A064B011 WIRING DIAGRAM WITH POWERCOMMAND 2300 CONTROL (SHEET 7 OF 7)

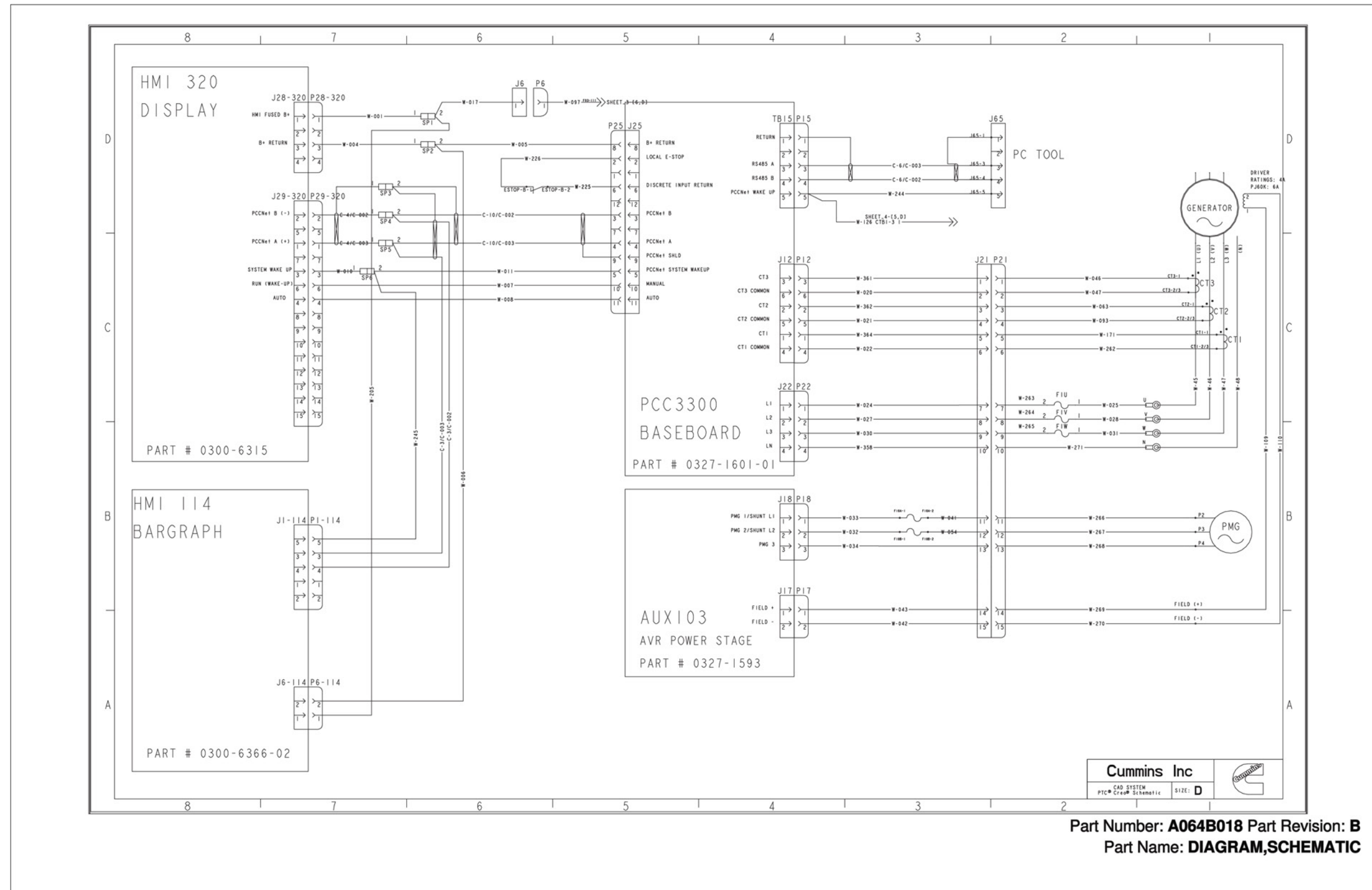


FIGURE 54. A064B018 WIRING DIAGRAM WITH POWERCOMMAND 3300 CONTROL (SHEET 2 OF 7)

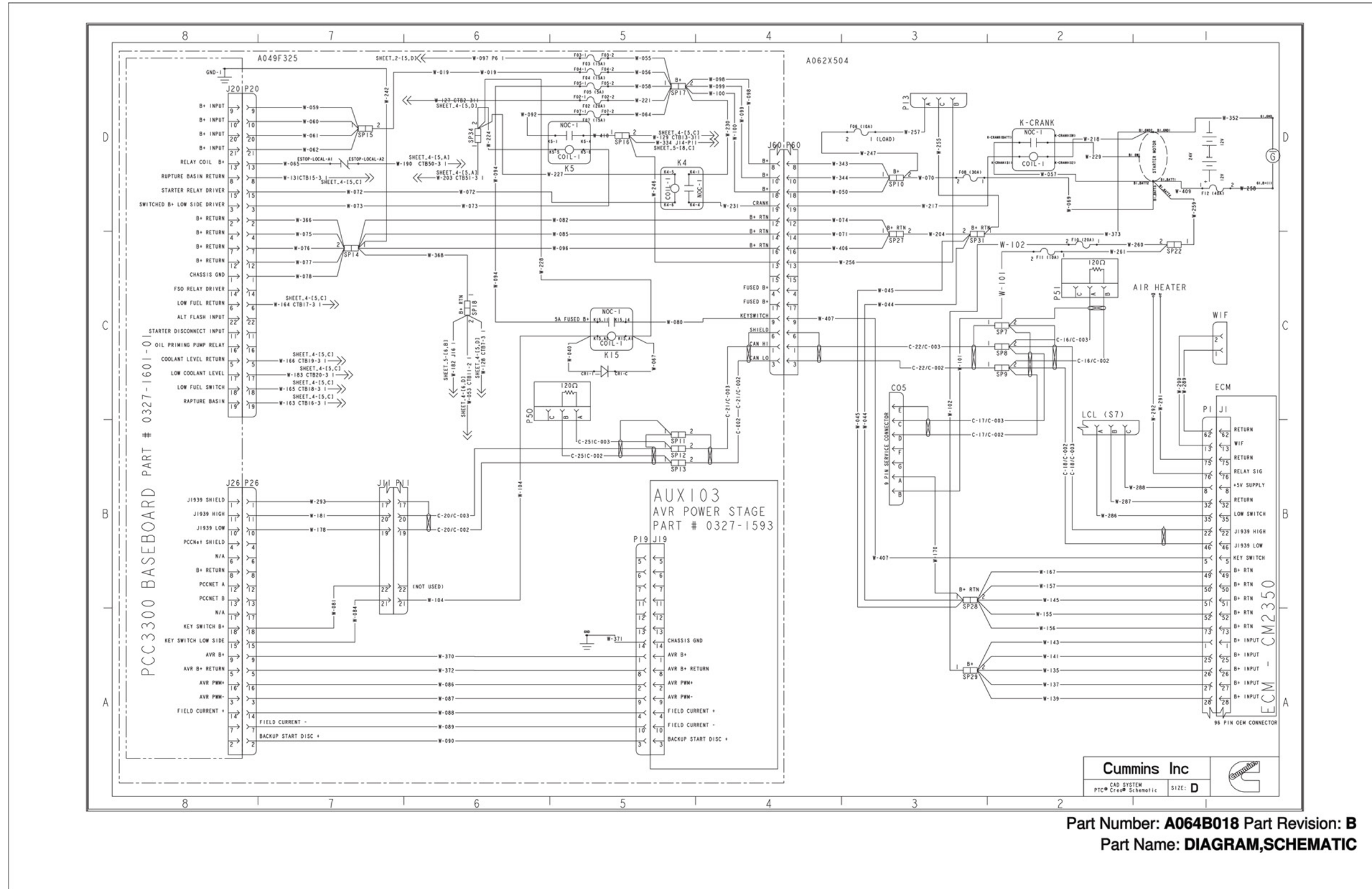


FIGURE 55. A064B018 WIRING DIAGRAM WITH POWERCOMMAND 3300 CONTROL (SHEET 3 OF 7)

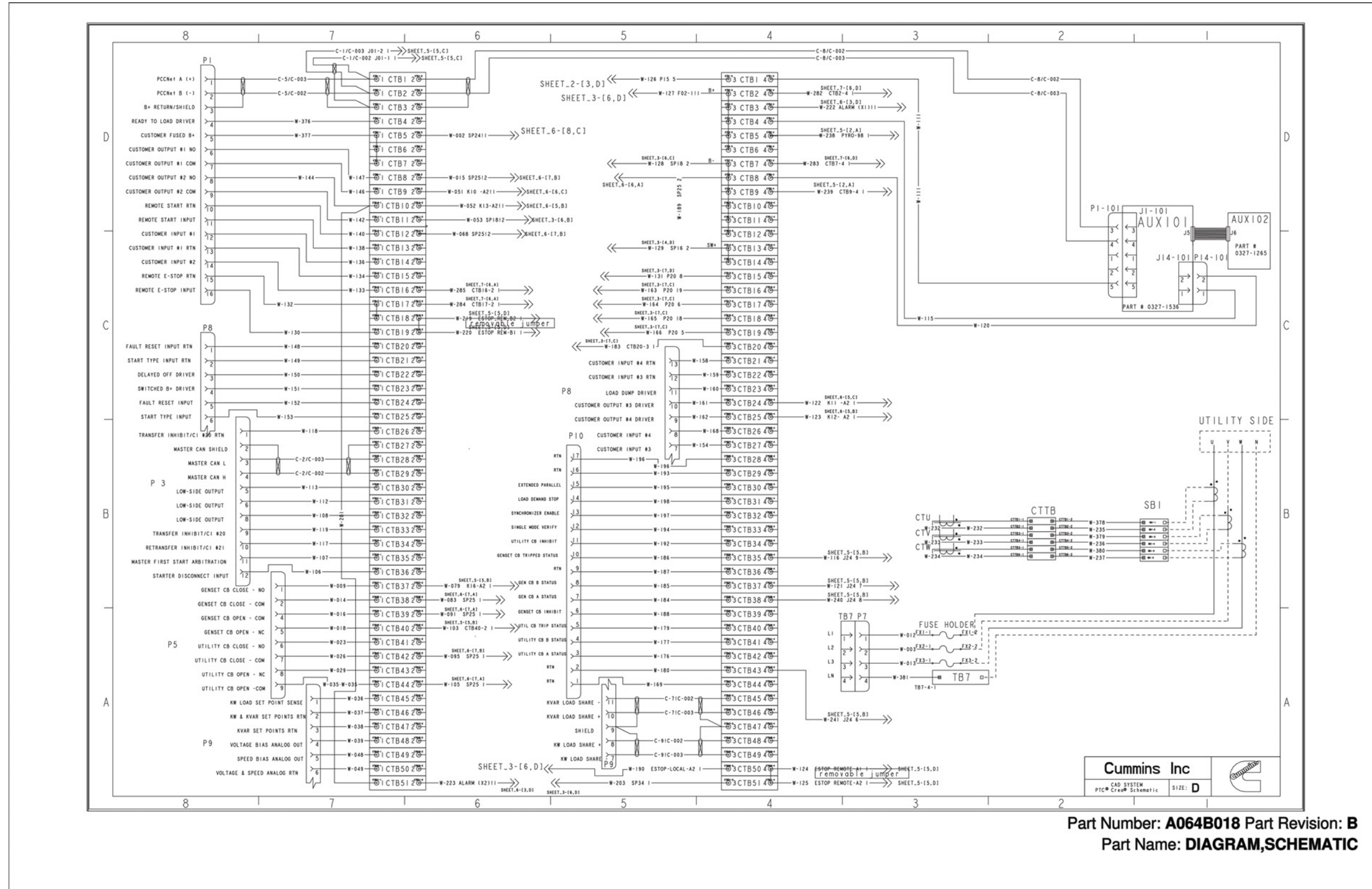
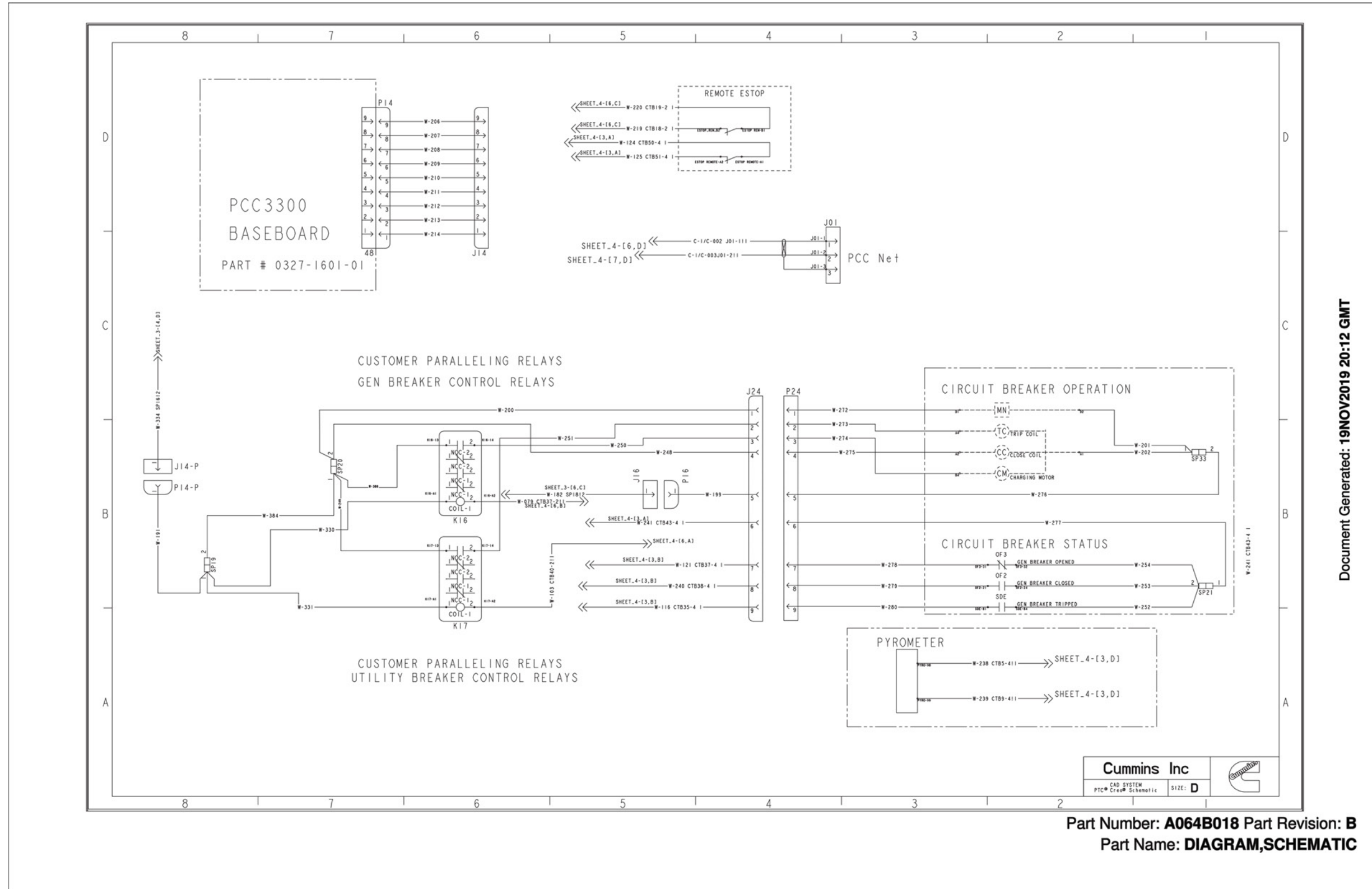


FIGURE 56. A064B018 WIRING DIAGRAM WITH POWERCOMMAND 3300 CONTROL (SHEET 4 OF 7)



Document Generated: 19NOV2019 20:12 GMT

FIGURE 57. A064B018 WIRING DIAGRAM WITH POWERCOMMAND 3300 CONTROL (SHEET 5 OF 7)

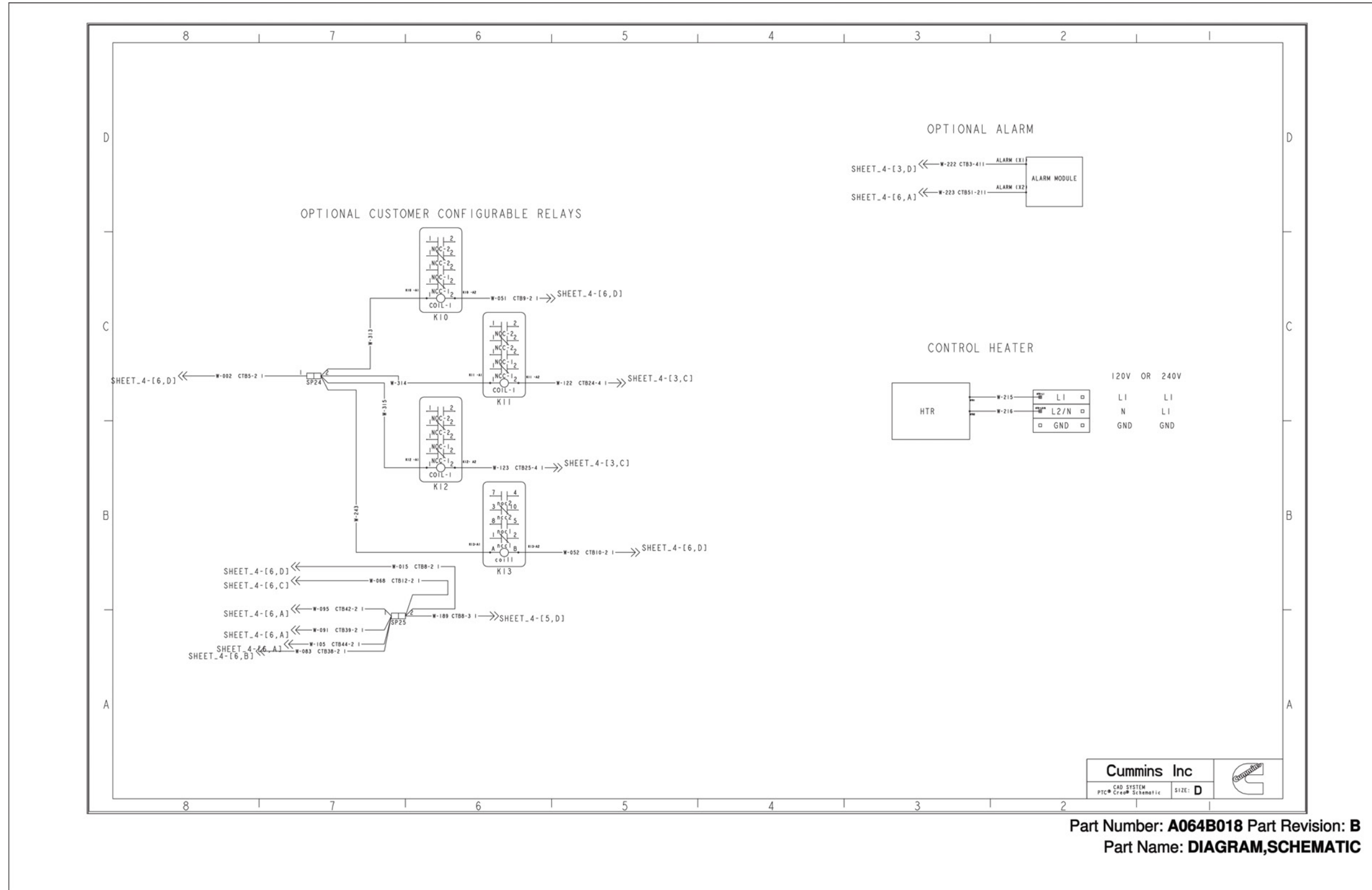


FIGURE 58. A064B018 WIRING DIAGRAM WITH POWERCOMMAND 3300 CONTROL (SHEET 6 OF 7)

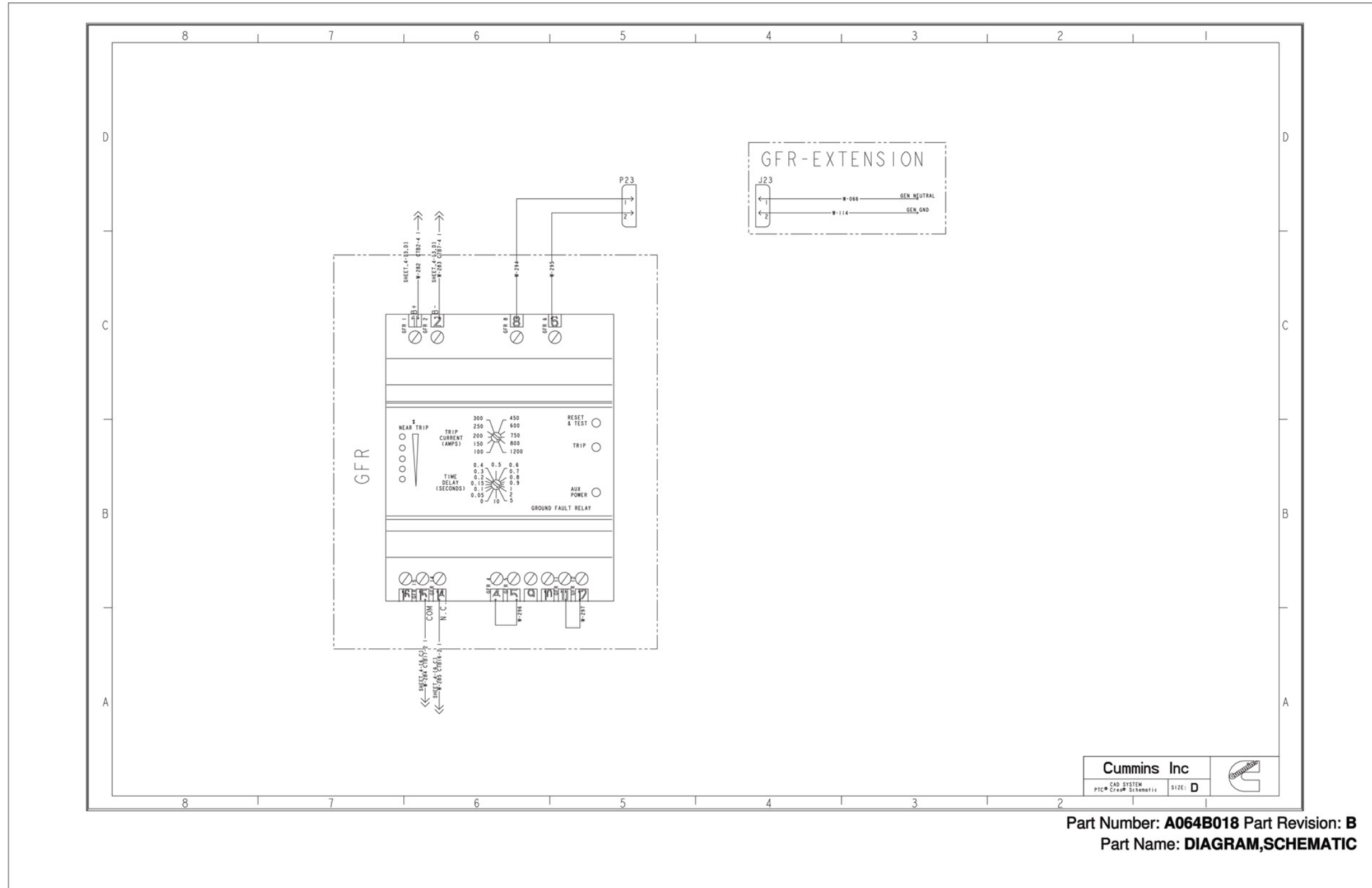


FIGURE 59. A064B018 WIRING DIAGRAM WITH POWERCOMMAND 3300 CONTROL (SHEET 7 OF 7)

B.2 Options Wiring Diagram

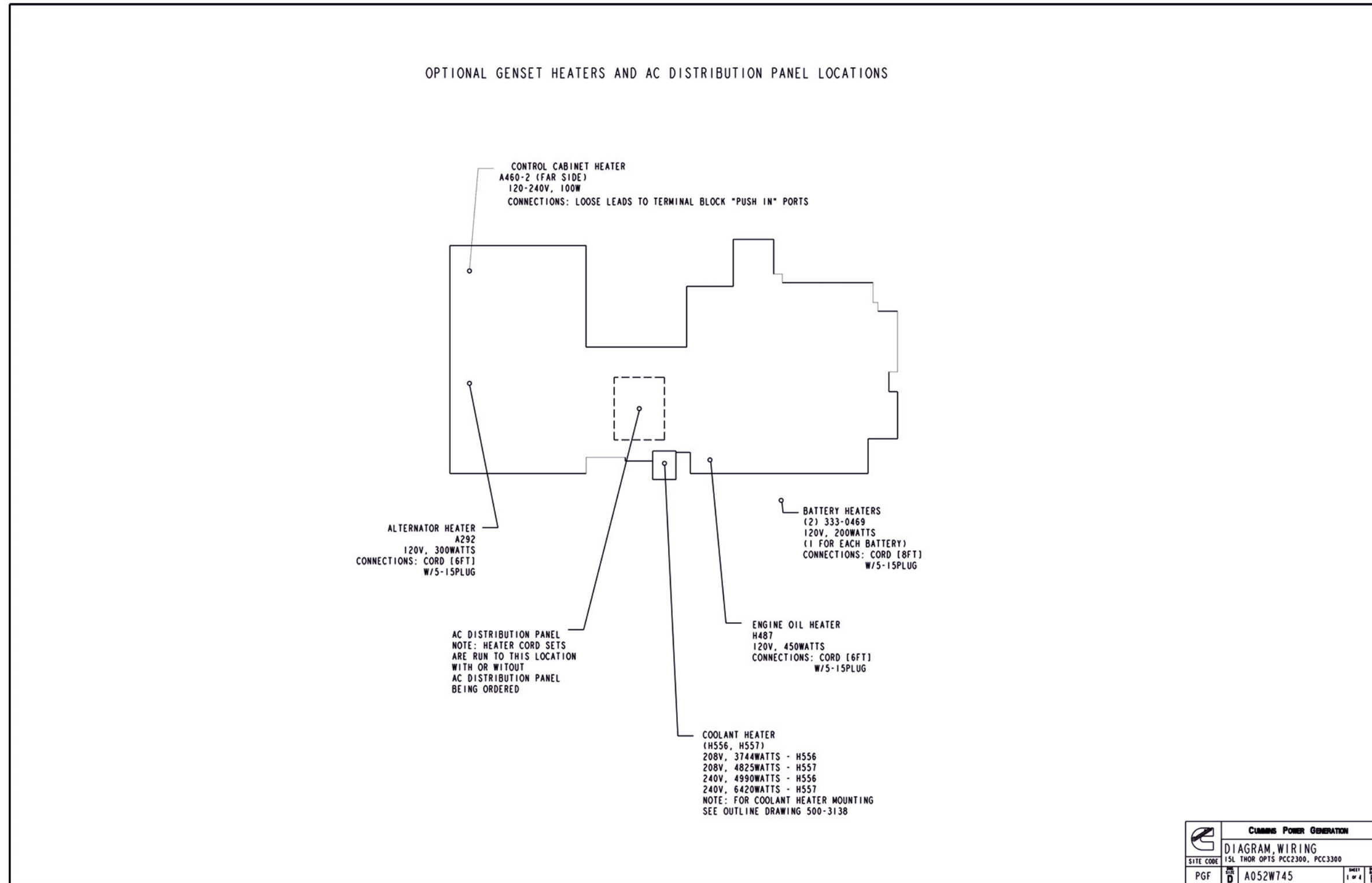


FIGURE 60. OPTIONAL GENERATOR SET HEATERS AND AC DISTRIBUTION PANEL LOCATIONS

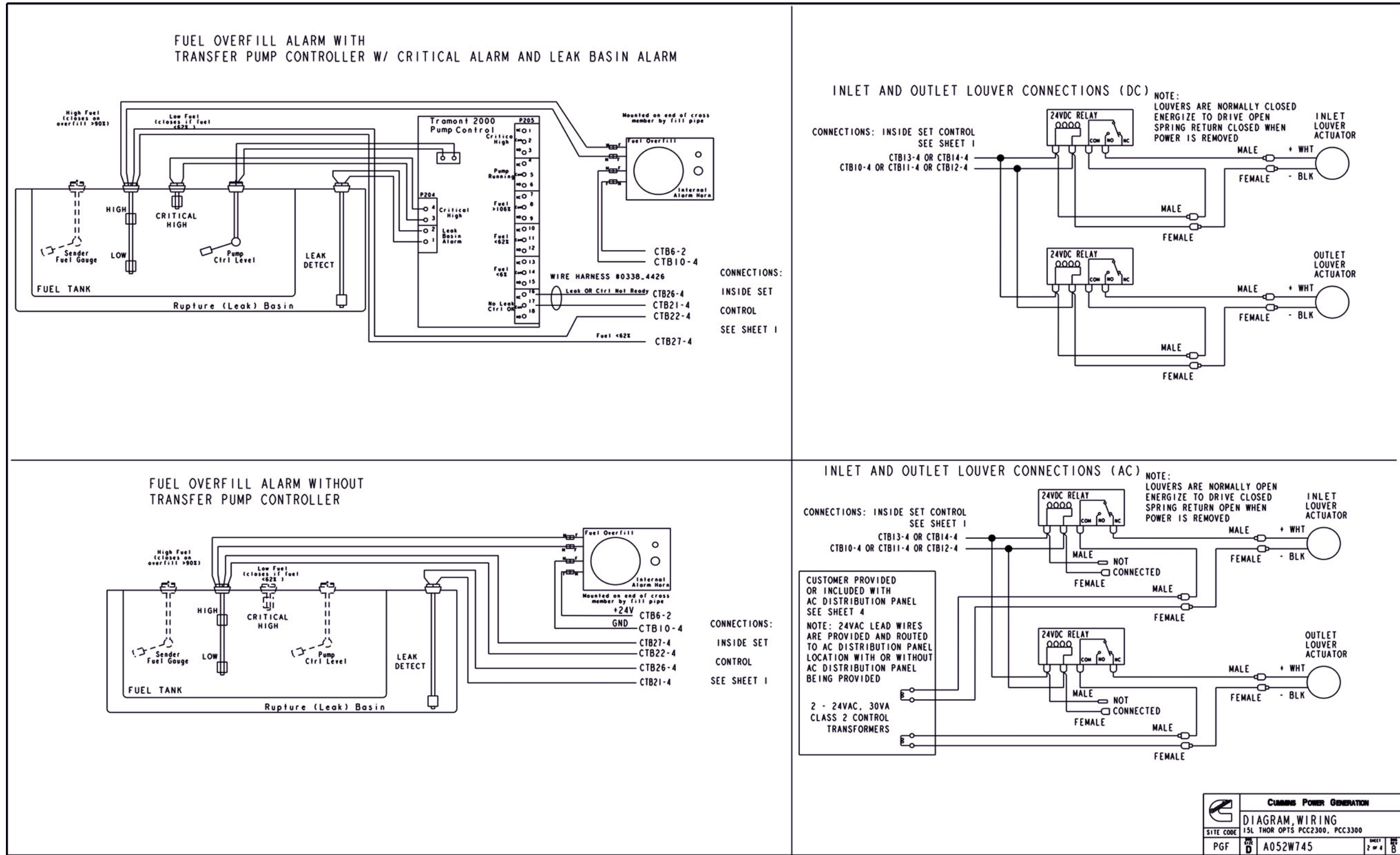


FIGURE 61. FUEL OVERFILL ALARM, LOUVER CONNECTIONS

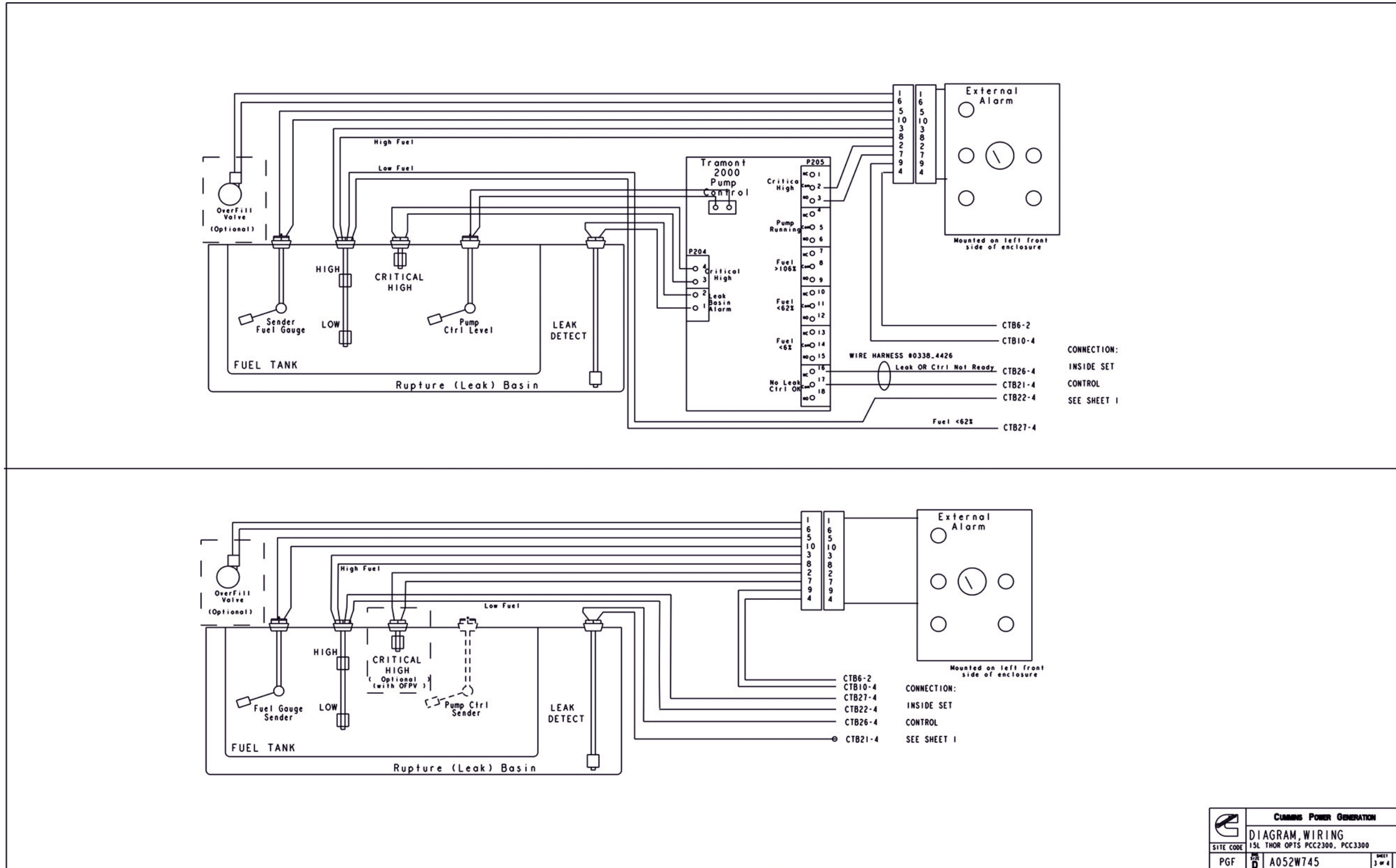


FIGURE 62. FUEL TANK EXTERNAL ALARM

CUMMINS POWER GENERATION	
DIAGRAM, WIRING	
SITE CODE	151 THOR OPTS PCC2300, PCC3300
PGF	A052W745
SHEET	3 of 4
REV	B

Appendix C. Alternator Reconnect Drawing

Table of Contents

Figure 64. Reconnect Drawing HC Alternator (Sheet 1)	125
Figure 65. Reconnect Drawing HC Alternator (Sheet 2)	126

The drawings included in this section are representative. For current complete information, refer to the drawing package that was shipped with the unit.

C.1 Reconnect Drawing for HC Alternator

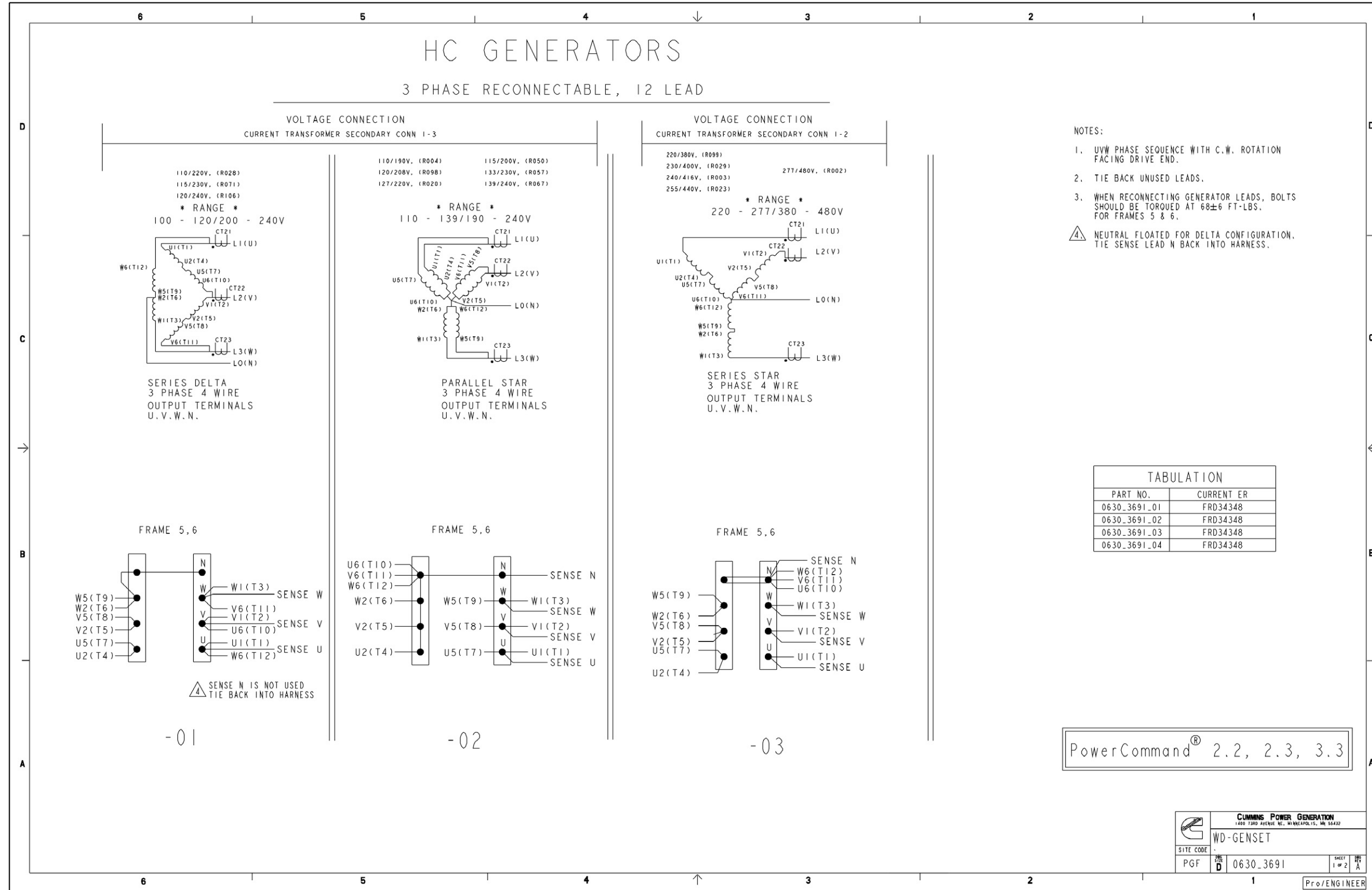


FIGURE 64. RECONNECT DRAWING HC ALTERNATOR (SHEET 1)

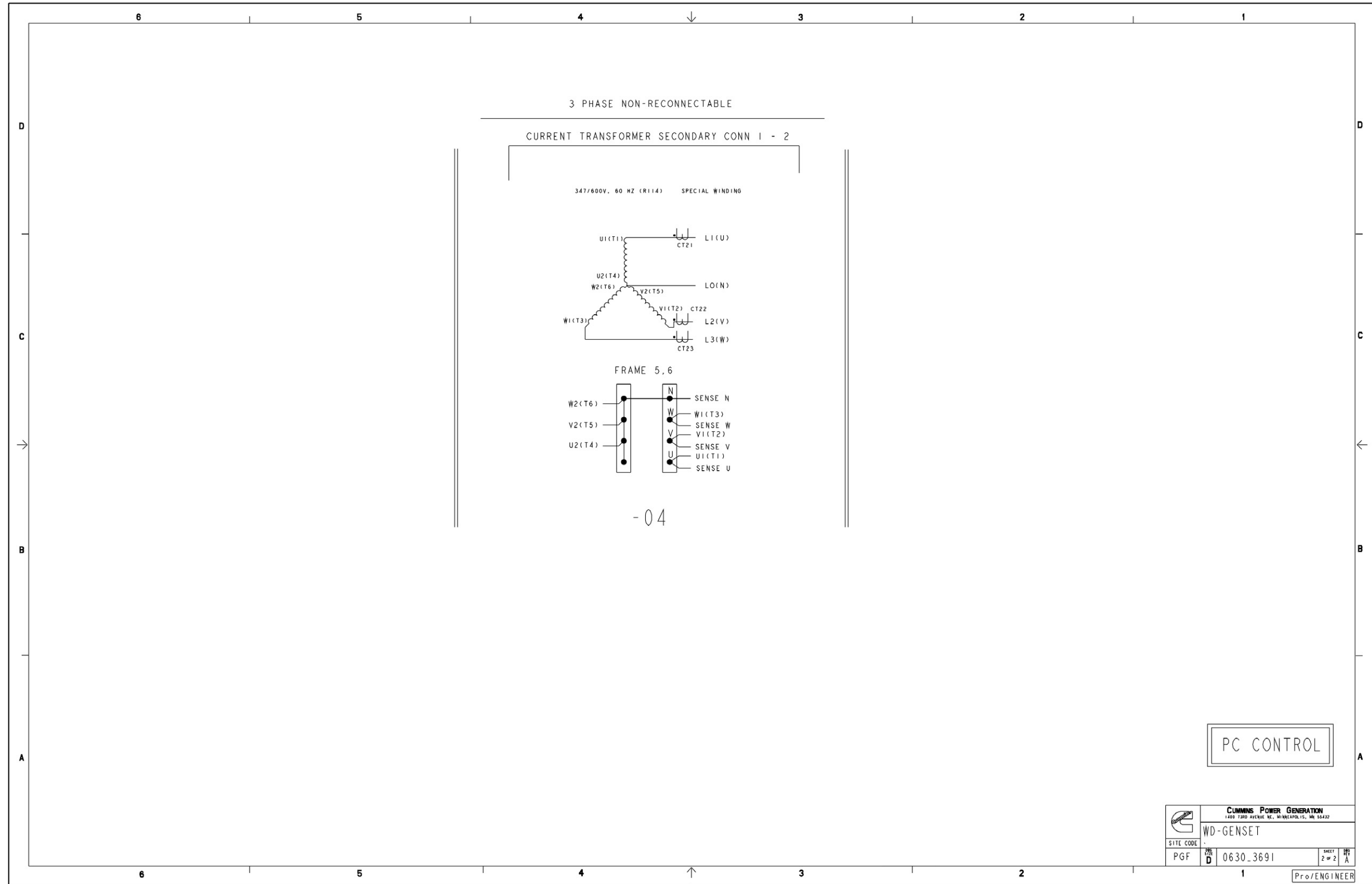


FIGURE 65. RECONNECT DRAWING HC ALTERNATOR (SHEET 2)

Appendix D. Seismic Requirements

Table of Contents

Figure 66. Seismic Installation Instructions (Sheet 1 of 3)	129
Figure 67. Seismic Installation Instructions (Sheet 2 of 3)	130
Figure 68. Seismic Installation Instructions (Sheet 3 of 3)	131

The drawings included in this section are representative. For current complete information, refer to the drawing package that was shipped with the unit.

D.1 Seismic Installation Instructions



FIGURE 66. SEISMIC INSTALLATION INSTRUCTIONS (SHEET 1 OF 3)

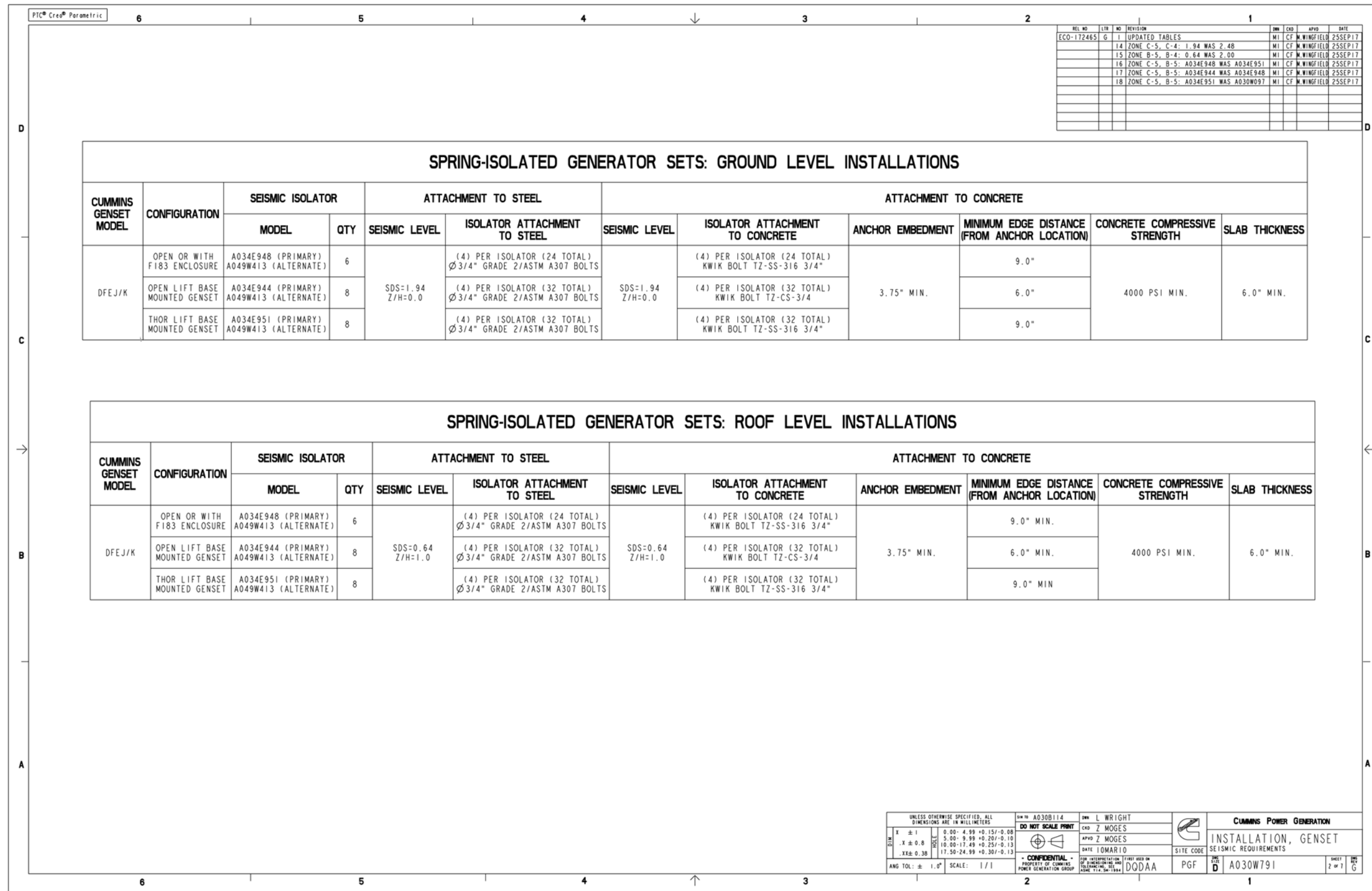


FIGURE 67. SEISMIC INSTALLATION INSTRUCTIONS (SHEET 2 OF 3)

REL NO		LTR NO	REVISION	OWN	CHK	APVD	DATE
ECO-172465		G	1	MI	CF	M. WINGFIELD	25SEP17
			19				ZONE C-5, C-4: 1.94 WAS 2.48
			20				ZONE B-5, B-4: 0.64 WAS 2.00

RIGID MOUNTED GENERATOR SETS: GROUND LEVEL INSTALLATIONS									
CUMMINS GENSET MODEL	CONFIGURATION	ATTACHMENT TO STEEL			ATTACHMENT TO CONCRETE				
		SEISMIC LEVEL	ISOLATOR ATTACHMENT TO STEEL	SEISMIC LEVEL	ISOLATOR ATTACHMENT TO CONCRETE	ANCHOR EMBEDMENT	MINIMUM EDGE DISTANCE (FROM ANCHOR LOCATION)	CONCRETE COMPRESSIVE STRENGTH	SLAB THICKNESS
DFEJ/K	OPEN OR WITH F183 ENCLOSURE	SDS=1.94 Z/H=0.0	(6) TOTAL Ø3/4" ASTM A307 BOLTS	SDS=1.94 Z/H=0.0	(6) TOTAL KWIK BOLT TZ-CS 3/4	4.75" MIN.	6.0"	4000 PSI MIN.	8.0" MIN.
	OPEN LIFT BASE MOUNTED GENSET		(8) TOTAL Ø3/4" ASTM A307 BOLTS		(8) TOTAL KWIK BOLT TZ-CS 3/4		8.0"		9.0" MIN.
	OPEN SUB-BASE FUEL TANK (270-850 GAL)		(12) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(12) TOTAL KWIK BOLT TZ-CS 3/4	8.0" MIN.	8.0"		8.0" MIN.
	OPEN SUB-BASE FUEL TANK (1700 GAL)		(16) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(16) TOTAL KWIK BOLT TZ-CS 3/4		10.0"		12.0" MIN.
	OPEN SUB-BASE FUEL TANK (2525 GAL)		(14) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(14) TOTAL HIT-RE 500 V3 + HIS-N B7 3/4	8.0" MIN.	10.0"		8.0" MIN.
	THOR LIFT BASE MOUNTED GENSET		(8) TOTAL Ø3/4" ASTM A307 BOLTS		(8) TOTAL KWIK BOLT TZ-SS-304 3/4"	4.75" MIN.	7.0"		10.0" MIN.
	THOR LIFT BASE MOUNTED GENSET with fuel tank 270-850 GAL		(12) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(12) TOTAL HIT-RE 500 V3 + HIS-N B7 3/4"	8.0" MIN.	10.0"		12.0" MIN.
	THOR LIFT BASE MOUNTED GENSET with fuel tank 1700 GAL		(16) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(16) TOTAL HIT-RE 500 V3 + HIS-N B7 3/4		9.0"		16.0" MIN.
THOR LIFT BASE MOUNTED GENSET with fuel tank 2525 GAL	(14) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS	(14) TOTAL HIT-RE 500 V3 + HAS B7 3/4	8.15" MIN.	14.0"					

RIGID MOUNTED GENERATOR SETS: ROOF LEVEL INSTALLATIONS									
CUMMINS GENSET MODEL	CONFIGURATION	ATTACHMENT TO STEEL			ATTACHMENT TO CONCRETE				
		SEISMIC LEVEL	SKID/TANK ATTACHMENT TO STEEL	SEISMIC LEVEL	SKID/TANK ATTACHMENT TO CONCRETE	ANCHOR EMBEDMENT	MINIMUM EDGE DISTANCE (FROM ANCHOR LOCATION)	CONCRETE COMPRESSIVE STRENGTH	SLAB THICKNESS
DFEJ/K	OPEN OR WITH F183 ENCLOSURE	SDS=0.64 Z/H=1.0	(6) TOTAL Ø3/4" ASTM A307 BOLTS	SDS=0.64 Z/H=1.0	(6) TOTAL KWIK BOLT TZ-CS 3/4	4.75" MIN.	6.0"	4000 PSI MIN.	8.0" MIN.
	OPEN LIFT BASE MOUNTED GENSET		(8) TOTAL Ø3/4" ASTM A307 BOLTS		(8) TOTAL KWIK BOLT TZ-CS 3/4		8.0"		9.0" MIN.
	OPEN SUB-BASE FUEL TANK (270-850 GAL)		(12) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(12) TOTAL KWIK BOLT TZ-CS 3/4	8.0" MIN.	8.0"		8.0" MIN.
	OPEN SUB-BASE FUEL TANK (1700 GAL)		(16) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(16) TOTAL KWIK BOLT TZ-CS 3/4		10.0"		12.0" MIN.
	OPEN SUB-BASE FUEL TANK (2525 GAL)		(14) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(14) TOTAL HIT-RE 500 V3 + HIS-N B7 3/4	8.0" MIN.	10.0"		8.0" MIN.
	THOR LIFT BASE MOUNTED GENSET		(8) TOTAL Ø3/4" ASTM A307 BOLTS		(8) TOTAL KWIK BOLT TZ-SS-304 3/4"	4.75" MIN.	7.0"		10.0" MIN.
	THOR LIFT BASE MOUNTED GENSET with fuel tank 270-850 GAL		(12) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(12) TOTAL HIT-RE 500 V3 + HIS-N B7 3/4"	8.0" MIN.	10.0"		12.0" MIN.
	THOR LIFT BASE MOUNTED GENSET with fuel tank 1700 GAL		(16) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS		(16) TOTAL HIT-RE 500 V3 + HIS-N B7 3/4		9.0"		16.0" MIN.
THOR LIFT BASE MOUNTED GENSET with fuel tank 2525 GAL	(14) TOTAL Ø3/4" GRADE 2/ASTM A307 BOLTS	(14) TOTAL HIT-RE 500 V3 + HAS B7 3/4	8.15" MIN.	14.0"					

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS		DO NOT SCALE PRINT	DATE: 10MARI0	CUMMINS POWER GENERATION	
ANG TOL: ± 1.0°	SCALE: 1/1	CONFIDENTIAL PROPERTY OF CUMMINS POWER GENERATION GROUP	DATE: 10MARI0	INSTALLATION, GENSET SEISMIC REQUIREMENTS	
			SITE CODE: DODAA	PGF	A030W791
					SHEET 3 of 7

FIGURE 68. SEISMIC INSTALLATION INSTRUCTIONS (SHEET 3 OF 3)

This page is intentionally blank.

power.cummins.com

Copyright © 2019 Cummins Inc. All rights reserved.

Cummins, the "C" logo, PowerCommand, AmpSentry, and InPower are trademarks of Cummins Inc.

Other company, product, or service names may be trademarks or service marks of others.

Specifications are subject to change without notice.

