

# LIQUID COOLED DIESEL ENGINE GENERATOR SET

Model		STANDBY PRIME	
		130°C RISE	105°C RISE
T4D-5500-60 HERTZ	60	550	500

60 HZ MODEL

**T4D-5500** 



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



UL1446, UL508, UL142, UL498



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



NEMA ICS10, MG1, ICS6, AB1



ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05

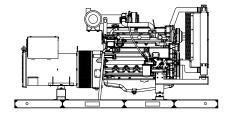


**SCF** ASCE 7-05 & 7-10

All generator sets meet 180 MPH rating.

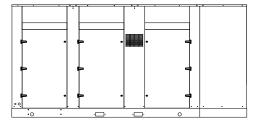


**EPA** EPA 40CFR Part 60, 89, 1039, 1048, 1054, 1065, 1068



#### "OPEN" GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, uninhabited by humans or animals, with proper ventilation. Silencer not supplied, installation requirements are not known. However, this item is available as optional equipment.



#### "LEVEL 2" HOUSED GEN-SET

Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.

# **GENERATOR RATINGS**

GENERATOR	VOLT	AGE	PH	HZ	130°C RISE ST	ANDBY RATING	105°C RISE P	RIME RATING
MODEL	L-N	L-L			KW/KVA	AMP	KW/KVA	AMP
T4D-5500-3-2	120	208	3	60	550/688	1911	500/625	1737
T4D-5500-3-3	120	240	3	60	550/688	1656	500/625	1505
T4D-5500-3-4	277	480	3	60	550/688	828	500/625	753
T4D-5500-3-5	127	220	3	60	550/688	1806	500/625	1642
T4D-5500-3-16	346	600	3	60	550/688	662	500/625	602

RATINGS: All three phase gen-sets are 12 lead windings, rated at .8 power factor. 130° C "STANDBY RATINGS" are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. 105° C "PRIME RATINGS" are strictly for gen-sets that provide the prime source of electric power, where normal utility power is unavailable or unreliable. A 10% overload is allowed for a total of 1 hour, within every 12 hours of operation, on every PRIME RATED systems. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based 130°C (standby), and 105°C (prime) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

# APPLICATION & ENGINEERING DATA FOR MODEL T4D-5500-60 HZ

## **GENERATOR SPECIFICATIONS**

Manufacturer	
Model & Type HCI534E-311	1, 4 Pole, 12 Lead, Three Phase
HCI534E-17, 4 Pol	le, 12 Lead, 600V, Three Phase
Exciter	Brushless, shunt excited
Voltage Regulator	
Voltage Regulation	<sup>1</sup> / <sub>2</sub> %, No load to full load
FrequencyFie	ld convertible, 60 HZ to 50 HZ
Frequency Regulation± ½%	(1/2 cycle, no load to full load)
Unbalanced Load Capability	100% of standby amps
One Step Load Acceptance	100% of nameplate rating
Total Stator and Load Insulation	Class H, 180°C
Temperature Rise105°C I	R/R, prime rating @ 40°C amb.
3 Ø Motor Starting @ 30% Voltag	ge Dip (208-240V)1500 kVA
3 Ø Motor Starting @ 30% Voltag	ge Dip (480V-600V) 2300 kVA
Bearing	
Coupling	Direct flexible disc.
Total Harmonic Distortion	Max 3½% (MIL-STD705B)
Telephone Interference Factor	Max 50 (NEMA MG1-22)
Deviation Factor	Max 5% (MIL-STD 405B)
Alternator	Self ventilating and drip-proof
Ltd. Warranty Period 2	4 Months from start-up date or
	1000 hours use, first to occur.

# **GENERATOR FEATURES**

- World Renown Stamford Electric Generator having UL-1446 certification.
- Full generator protection with Deep Sea 7420 controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, underfrequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Full amortisseur windings with UL-1446 certification.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.

# **ENGINE SPECIFICATIONS AND APPLICATIONS DATA**

#### **ENGINE**

ManufacturerVOLVO-PENTA
Model and TypeTWD1672GE, 4 cycle, liquid Cooled
AspirationTurbo After Cooler, H2O to Air
Charged Air Cooled System
Cylinder Arrangement
Displacement Cu. In. (Liters)984 (16.1)
Bore & Stroke in (Cm)5.67 x 6.50 (14.4 x 16.5)
Compression Ratio
Main BearingsTin Overlay with Babbit Backing
Cylinder HeadCast Iron with overhead Cam
PistonsAluminum Alloy with Graphite Coating
CrankshaftInduction Hardened, Heat Treated Forged
Valves Heat Treated and Hardened Exhaust Valve
Governor Electronic, EMS 2.2
Frequency Regulation ± 1/4%
Air CleanerDry, Replaceable Cartridge
Engine Speed
Max Power, bhp (kwm) Standby836 (615)
BMEP: psi (MPa) Standby331 (2.3)
Ltd. Warranty Period

### **FUEL SYSTEM**

Diesel Fuel Oil (ASTM No. 2-D)
Direct Injection
Electronic, Delphi E3
Optional Equipment
Yes with Water Separator

# **FUEL CONSUMPTION**

GAL/HR (LITER/HR)	STANDBY	PRIME
100% LOAD	39.9 (151)	35.9 (136)
75% LOAD	28.8 (109)	26.0 (98.0)
50% LOAD	19.1 (72.0)	17.5 (66.0)

# **OIL SYSTEM**

Type	Full Pressure
Oil Pan Capacity qt. (L)	50.7 (48)
Oil Pan Cap. W/ filter qt. (L)	44.3 (42)
Oil Filter	3, Replaceable Cartridge type

### **ELECTRICAL SYSTEM**

Ignition System .......Electronic Eng. Alternator/Starter: 24 VDC, negative ground, 110 amp/hr.

Recommended battery to -18°C (0° F): ....(2) 12 VDC, BCI# 31, Max. Dimensions: 14"lg x 6 3/4" wi x 10" hi, with standard round posts. Min output 1000 CCA. Battery tray (max. dim. at 15"lg x 7"wi). This model has (2) battery trays, (2) hold down straps, (2) sets of battery cables, and (1) battery charger. Installation of (2) 12VDC starting batteries connected in series for 24VDC output is required, with possible higher AMP/HR rating, as described above, if the normal environment temperature averages -13° F (-25°C) or cooler.

#### CERTIFICATIONS

All engines are EPA emissions certified. All non-emergency stationary diesel engines are Tier IV Final compliant.

# APPLICATION & ENGINEERING DATA FOR MODEL T4D-5500-60 HZ

### **COOLING SYSTEM**

Type of System Air to Air, Charged Air Co	oler
Coolant PumpPre-lubricated, self-sea	
Cooling Fan TypePus	
Fan Diameter inches (cm)35.1	(89)
Fan drive ratio	)4:1
Ambient Capacity of Radiator °F (°C)131	(55)
Engine Jacket Coolant Capacity gal. (L)8.70	(33)
Radiator Coolant Capacity gal. (L)16.0	(60)
Water Pump Capacity gpm (L/min)122 (4	162)
Heat Reject Coolant: Btu/min12,	682
Air to Air Heat Reject, BTU/min11,	715
Heat Radiated to Ambient, BTU/min4,	253
Low Radiator Coolant Level ShutdownStand	ard
Note: Coolant temp. shut-down switch setting at 228°F (109°C) wit	h
50/50 (water/antifreeze) mix.	

#### **COOLING AIR REQUIREMENTS**

Combustion Air cfm (m <sup>3</sup> /min)	1,646 (46.6)
Max Air Intake Restrictions:	
Clean Air Cleaner, KPA (psi)	5 (1.5)
Radiator Cooling Air, SCFM (m <sup>3</sup> /min)	29,894 (846)

### **EXHAUST SYSTEM**

BILLION DINIBIL	
Exhaust Outlet Size	10"
Max. Back Pressure in KPA (in. H2O)	10 (40)
Exhaust Flow, at rated KW, CFM (m3/min)	
Exhaust Temp, (Stack) °F (°C)	932 (500)

### SOUND LEVELS MEASURED IN dB(A)

	Open	Level 2
	Set	Encl.
Level 2, Critical Silencer	98	83
Level 3, Hospital Silencer	93	78

Note: Open sets (no enclosure) have optional silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to Level 3 hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

# **DERATE GENERATOR FOR ALTITUDE**

3% per 1000 ft. (305m) above 3000 ft. (914m) from sea level

## **DERATE GENERATOR FOR TEMPERATURE**

2% per 10°F (5.6°C) above 104°F (40°C)

### **DIMENSIONS AND WEIGHTS**

	Open	Level 2
_	Set	Enclosure
Length in (cm)	152 (368)	200 (508)
Width in (cm)	72 (183)	72 (183)
Height in (cm)	116 (295)	94 (239)
3 Ø Net Weight lbs (kg)	9625 (4366)	14850 (6736)
3 Ø Ship Weight lbs (kg)	10025 (4547)	15250 (6917)

# DEEP SEA 7420 DIGITAL MICROPROCESSOR CONTROLLER



#### Deep Sea 7420

The "7420" controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

The "7420" controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD displays • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAr, kVAh, kVArh)

This controller includes expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.



Further expansion is available by adding the optional "WebNet" gateway interface module. This device will allow comprehensive monitoring of the generator via the cloud including identification, location, and status. Some advantages of this module include: reduced site visits and maintenance costs • remote fuel management • fault analysis • asset tracking • automatic system alerts • maximized system up-time.

# STANDARD FEATURES FOR MODEL T4D-5500-60 HZ

# STANDARD FEATURES

#### **CONTROL PANEL:**

Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:

- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
- Low oil pressure
- Engine fail to start
- High engine temp
- Engine over speed
- Low Radiator Level
- Engine under speed
- Three auxiliary alarms
- Over & under voltage
- Battery fail alarm

Also included is tamper-proof engine hour meter

#### **ENGINE:**

Fuel filter • Full flow Oil filter • Air filter • Fuel pump • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump • Thermostat • Pusher fan and guard • Exhaust manifold • Electronic Governor • 24 VDC battery charging alternator • Flexible fuel and exhaust connectors • Vibration isolators • Open coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator hose • Shut-down sensors for low oil pressure, high coolant temp., low coolant level, high ambient temp.

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings. DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.

#### **AC GENERATOR SYSTEM:**

AC generator • Shunt excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

#### **VOLTAGE REGULATOR:**

1% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

#### DC ELECTRICAL SYSTEM:

Battery trays • Battery cables • Battery hold down straps • 3-stage battery charger with float, absorption, & bulk automatic charge stages

#### WEATHER / SOUNDPROOF ALUMINUM HOUSING:

Corrosion Resistant Protection consisting of:

- (9) Heated and Agitated Wash Stages
- Zinc Phosphate Etching-Coating Stage
- Final Baked on Enamel Powder Coat
- 18/8 Stainless Steel Hardware

